Setfast® Chlorinated Rubber Zone Marking Paint
TM5126 White, TM5127 Yellow, TM5128 Red

CHARACTERISTICS

**SETFAST® CHLORINATED RUBBER ZONE MARKING PAINT** is a fast drying, ready to use, chlorinated rubber product available in two colors, white and yellow.

**Features:**
- Quick drying
- High visibility
- Ready to use
- Durable

**For use on properly prepared:** Cured asphalt, Concrete, Brick, Parking lots, Runways

**Recommended for use in:** Shopping Centers, Schools and Universities, Municipalities, Property Maintenance, Asphalt Seal Contractors, Pavement stripers, Airfields

**Finish:** Flat

**Color:** White, Yellow & Red

**Recommended Spreading Rate per coat:** Approximately 320 lineal feet of standard 4 inch stripe per gallon

**Wet mils:** 15.0

**Dry mils:** (White, Yellow) 8.2

**Coverage sq. ft. per gallon:** 107

**Theoretical coverage:** 882 sq. ft. per gallon (White, Yellow)

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, method of application, surface irregularities, overthinning, climatic conditions, and excessive film build.

**Drying Schedule @ 15.0 mils wet, @77° F (25°C), @ 50% RH: (White & Yellow)**
- Dry-no-pickup: maximum 15 minutes
- Dry to touch: maximum 15 minutes

Drying time is temperature, humidity, and film thickness dependent.

**Tinting:** Do Not Tint

**V.O.C. (less exempt solvents):**
- 307 grams per litre; 2.56 lb. per gallon (White)
- 288 grams per litre; 2.40 lb. per gallon (Yellow)
- 323 grams per litre; 2.69 lb. per gallon (Red)

As per 40 CFR 59.406

**Volume Solids:**
- 55 ± 2% (White)
- 55 ± 2% (Yellow)
- 54 ± 2% (Red)

**Weight Solids:**
- 76 ± 2% (White)
- 75 ± 2% (Yellow)
- 73 ± 2% (Red)

**Weight per Gallon: Density**
- 12.48 lbs. (White)
- 12.04 lbs. (Yellow)
- 11.75 lbs. (Red)

**Flash Point:** 20°-24°F TCC

**Shelf Life:** 12 months, unopened

Store indoors at 50°F / 10°C to 110°F / 43°C

**COMPLIANCE**

As of 06/25/2020, Complies with:

<table>
<thead>
<tr>
<th>OTC</th>
<th>OTC Phase II</th>
<th>SCAQMD</th>
<th>CARB</th>
<th>CARB SCM 2007</th>
<th>Canada*</th>
<th>LEED® v4 &amp; v4.1 Emissions</th>
<th>LEED® v4 &amp; v4.1 V.O.C.</th>
<th>EPD-NSF® Certified</th>
<th>MIR-Manufacturer Inventory</th>
<th>MPI®</th>
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*Canada: Traffic Marking Coatings Restricted to 150 grams per litre V.O.C. from May 1st-Oct 15. Oct 16-April 30th V.O.C.s are 450 grams per litre

**APPLICATION**

**Temperature:**
- minimum 50°F / 10°C
- maximum 110°F / 43°C

Air pressure, air, surface, and material at least 5°F above dew point

**Relative humidity:** 85% maximum

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compatible with the existing environmental and application conditions.

**Reducer:**
- Acetone, R6K9

As needed up to 12.5 % by volume
Do not reduce in V.O.C. restricted areas

**Airless Spray Line Striper:**
- Pressure: 1500-2000 p.s.i.
- Hose: 3/8 inch ID
- Tip: .015-.019 inch
- Filter: 50-100 mesh

**Conventional Spray Line Striper:**
- Gun: Binks 21 (Bleeder)
- Fluid Nozzle: #68
- Air Nozzle: Internal mix, #709
- Atomization Pressure: 45-80 p.s.i.
- Fluid Pressure: 40-70 p.s.i.

**NOTE:** Fluid and atomization pressures are dependent on environmental conditions. Use the lowest pressures necessary to achieve a “flat line”.

**Brush & Roll:**
- Small areas only

**Applies only if specific application equipment is listed above, equivalent equipment may be substituted. If the striping machine is used with water based paint, care must be taken to prevent contamination of the paint types.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Acetone, R6K9.

Apply paint at the recommended film thickness and spreading rate as indicated. Application of coating below minimum recommended spreading rate will adversely affect coating performance.

**APPLICATION TIPS**

Make sure product is completely agitated (mechanically or manually) before use.

Mixing Instructions: Mix paint thoroughly to a uniform consistency with low speed power agitation prior to use.

It can also serve as a binder for glass beads to make reflective markings. Apply by dropping on glass beads while the paint is still wet. Can be used with stencils (Available through Sherwin-Williams) for street and parking lot marking.

**RECOMMENDED SYSTEMS**

**Cured Asphalt, Concrete, and Brick:**
1 coat Setfast® Chlorinated Rubber Zone Marking Paint @ 320 lineal feet of standard 4 inch stripe per gallon approximately 15.0 mils wet 8.2 mils dry.

<table>
<thead>
<tr>
<th>Color</th>
<th>Gallon</th>
<th>KG</th>
<th>Lb.</th>
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As of 06/25/2020, Complies with:

**CARB**

**EPD**

**MPI**

**SCAQMD**

**SCAQMD Phase II**

**SCAQMD Phase III**

**SCAQMD Tier 2**

**SCAQMD Tier 3**

**OTC Phase II**

**OTC Phase III**

**VOC**

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SURFACE PREPARATION

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Minimum recommended surface preparation:

Concrete: Cured, clean, dry, sound
Asphalt: Cured, clean, dry, sound
Brick: Cured, clean, dry, sound

Surfaces should be clean and dry and free from loose or peeling paint. Do not apply when air or surface temperatures are below 50°F (10°C), or when the relative humidity exceeds 85%, or when the temperature falls below the dew point.

The presence of concrete sealers or efflorescence on new concrete may interfere with adhesion and should be removed by extended weathering, etching, or abrasive blasting.

Most previously painted lines may be repainted without additional surface preparation, provided the old paint is still tightly adhered to the surface. However, multiple layers of paint will eventually peel and require removal. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

New asphalt surfaces: should ideally be allowed to age several months before striping. Exceeding the recommended film thickness will increase the tendency to cause asphalt lifting. Placing an inconspicuous test stripe to determine if a new asphalt surface has cured sufficiently to paint is recommended.

If it is necessary to paint new asphalt surfaces, do not exceed an application rate of 8 mils wet (approximately 200 sq.ft. per gallon). Special care should be given to laps and edges of stencils to prevent excessive film thickness.

PERFORMANCE TIPS

Asphalt surfaces generally require aging prior to painting. If the asphalt is insufficiently cured, applying a thin coat (approximately 1/2 the recommended d.f.t.) generally reduces the extent of lifting and cracking.

No painting should be done immediately after a rain or during foggy weather.

Do not paint on wet surfaces.

Check adhesion by applying a test strip to determine the readiness for painting.

Do not use on uncured asphalt, Asphalt surfaces generally require aging prior to painting.

Excessive reduction of material can affect film build, appearance, and adhesion.

The coating may be made into reflective paint by dropping on glass beads while the paint is still wet.

SAFETY PRECAUTIONS

Refer to the Safety Data Sheets (SDSs) before use.

FOR PROFESSIONAL USE ONLY.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

Painted surfaces can become slippery when wet. Zone Marking paints are not intended for use as floor paints, and should not be used to paint large areas subject to pedestrian traffic. For instance, painting an entire traffic stall is not recommended.

CLEANUP INFORMATION

Clean spills, spatters and tools immediately after use with compliant compatible cleanup solvent or Lt. Aliphatic Hydrocarbon Solvent or Acetone. Follow manufacturer’s safety recommendations when using solvents.

DANGER: Rags, steel wool, other waste soaked with this product, and sanding residue may spontaneously catch fire if improperly discarded. Immediately place rags, steel wool, other waste soaked with this product, and sanding residue in a sealed, water-filled, metal container. Dispose of in accordance with local fire regulations.