



Protective & Marine Coatings



Certified to NSF/ANSI 61

DURA-PLATE® UHS PRIMER WITH OPTI-CHECK OAP TECHNOLOGY

PART A	B62H210	GOLD
PART A	B62L210	BLUE OAP
PART B	B62V210	HARDENER
PART B	B62V211	LOW TEMPERATURE HARDENER

Revised: January 8, 2015

PRODUCT INFORMATION

TRM.33

PRODUCT DESCRIPTION

DURA-PLATE UHS PRIMER is an ultra high solids epoxy amine formulated specifically as a primer for use under Dura-Plate UHS topcoat. For use in immersion service in ballast tanks, oil tanks, and refined fuel storage tanks. Dura-Plate UHS Primer provides excellent surface wetting and adhesion properties, especially over rust pitted steel surfaces.

- Airless Spray
- Low odor
- Low Temperature Hardener for applications from 40°F to 77°F (4.5°C to 25°C).
- NSF approved to Standard 61 for potable water (tanks of 1000 gallons or greater and pipes of 40" diameter or greater.)
- Low VOC
- High flash point, >200°F (93°C)

RECOMMENDED USES

For use over prepared steel or concrete surfaces in industrial and marine exposures such as:

- Meets MIL-PRF-23236, Type VII, Class 5, 7, 9 and 11, Grade C
- Ballast tank interiors
- Potable water tanks and pipes
- Oil storage tank interiors, and refined fuel storage tank interiors
- Water and waste treatment plants
- Containment areas
- Suitable for use with cathodic protection systems
- Conforms to AWWA D102, ICS #1, ICS#2, OCS#5
- B62L210 Blue contains OAP fluorescent pigment (NSF Approved)
- Suitable for use in the Mining & Minerals Industry
- Acceptable for use in Canadian Food Processing facilities categories: D4 (Confirm acceptance of specific part numbers/boxes with your SW Sales Representative)

PRODUCT CHARACTERISTICS

Finish: Gloss
Color: Gold, Blue OAP
Volume Solids: 98% ± 2%, mixed
Weight Solids: 98% ± 2%, mixed
VOC (EPA Method 24):
 (with B62V210 Hardener) <100 g/L; 0.84 lb/gal, mixed
 (with B62V211 Hardener) <100 g/L; 0.84 lb/gal, mixed
Mix Ratio: 4:1 by volume

Recommended Spreading Rate per coat:

	Standard		AWWA	
	Min.	Max.	Min.	Max.
Wet mils (microns)	4.0	100	8.0	200
Dry mils (microns)	4.0	100	8.0	200
~Coverage sq ft/gal (m ² /L)	200	4.9	400	9.8
Theoretical coverage sq ft/gal (m ² /L) @ 1 mil/25 micron dft	1568 (38.4)			

* See Recommended Systems on reverse side
 NOTE: Brush or roll application recommended for stripe coating and repair only. Low Temperature Hardener is not recommended for brush or rolling due to the short pot life.

Drying Schedule @ 6.0 mils wet (150 microns):

	With B62V210 @ 55°F/13°C	@ 77°F/25°C 50% RH	@ 100°F/38°C
To touch:	12 hours	5 hours	3 hours
To handle:	48 hours	16 hours	8 hours
To recoat:			
minimum:	48 hours	16 hours	8 hours
maximum:	21 days	14 days	14 days
Cure to service:	10 days	4 days	24 hours
Pot Life*:	30-45 minutes	30-45 minutes	20-30 minutes
*Dependent upon temperature and mass			
Sweat-in-time:	15 minutes	None	None

PRODUCT CHARACTERISTICS (CONT'D)

Drying Schedule @ 6.0 mils wet (150 microns):

	With B62V211 @ 40°F/4.5°C	@ 55°F/13°C	@ 77°F/25°C 50% RH
To touch:	24 hours	5 hours	3 hours
To handle:	48 hours	24 hours	8 hours
To recoat:			
minimum:	48 hours	24 hours	8 hours
maximum:	30 days	21 days	14 days
Cure to service:	7 days	5 days	3 days

Material should be at least 50°F (10°C) for optimal performance.

If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent. Sterilize and rinse per AWWA C652.

Pot Life*: 20 minutes 20 minutes 10 minutes

*Dependent upon temperature and mass

Sweat-in-Time: 5 minutes None None

Shelf Life: 36 months
Store indoors at 40°F (4.5°C) to 100°F (38°C).

Flash Point: >200°F (93°C), PMCC, mixed

Reduction: Not recommended

Clean Up: MEK, R6K10 or R7K104 Reducer

PERFORMANCE CHARACTERISTICS

Substrate*: Steel

Surface Preparation*: SSPC-SP10/NACE 2

System Tested*:

1 ct. Dura-Plate UHS Primer @ 6.0 mils (150 microns) dft

1 ct. Dura-Plate UHS @ 18.0 mils (450 microns) dft

*unless otherwise noted below

Test Name	Test Method	Results
Abrasion Resistance	ASTM D4060, CS17 wheel, 1000 cycles, 1 kg load	20.8 mg loss
Adhesion	ASTM D4541	800 psi, minimum
Corrosion Weathering	ASTM D5894, 6 cycles, 2016 hours	Rating 10 per ASTM D610 for rusting; Rating 10 per ASTM D714 for blistering
Direct Impact Resistance	ASTM D2794	30 in. lb.
Dry Heat Resistance	ASTM D2485	250°F (121°C)
Flexibility	ASTM D522, 180° bend, 1/2" mandrel	Passes, 9.7% elongation
Pencil Hardness	ASTM D3363	3H



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RECOMMENDED SYSTEMS

	Dry Film Thickness / ct.	
	Mils	(Microns)
Steel, NSF System:		
*AWWA D102: Inside Coating System No. 1 minimum AWWA DFT	8.0	(200)
1 ct. Dura-Plate UHS Primer	3.0**	(75)
1 ct. Dura-Plate UHS	5.0	(150)
*AWWA D102: Inside Coating System No. 2 minimum AWWA DFT	12.0	(300)
1 ct. Dura-Plate UHS Primer	3.0**	(75)
1 ct. Dura-Plate UHS	4.0	(100)
1 ct. Dura-Plate UHS	5.0	(125)
*AWWA D102-03: Outside Coating System No. 5 minimum AWWA DFT	6.0	(150)
recommended DFT	8.0-10.0	(200-250)
1 ct. Dura-Plate UHS Primer	2.0**	(50)
1 ct. Dura-Plate UHS	2.0	(50)
1 ct. Acrolon 218HS	2.0	(50)
Steel:		
1 ct. Dura-Plate UHS Primer	4.0-8.0**	(100-200)
1 ct. Dura-Plate UHS	10.0-12.0	(250-300)
Steel:		
1 ct. Dura-Plate UHS Primer	4.0-8.0**	(100-200)
2 cts. Dura-Plate UHS	10.0-12.0	(250-300)
or 1 ct. Dura-Plate UHS	18.0-22.0	(450-550)
Steel, Laminant System:		
1 ct. Dura-Plate UHS Primer	1.0-1.5**	(25-40)
1 ct. Steel-Seam FT910 as required for filling pits, and transitioning sharp edges, weld seams, etc.		
1 ct. Dura-Plate UHS Clear Laminant Resin with 1½ oz. glass mat	40.0-45.0	(1000-1125)
1 ct. Dura-Plate UHS as required to seal fiberglass mat	10.0-12.0	(250-300)
Concrete/ Masonry:		
1 ct. Corobond 100 Epoxy Primer/Sealer apply primer to achieve uniform hiding, appearance, and complete wetting of the concrete surface. Coating will be partially absorbed into the concrete. Roll out any puddles.	4.0-6.0	(100-150)
1 ct. Dura-Plate UHS Primer	4.0-8.0**	(100-200)
2 cts. Dura-Plate UHS	10.0-12.0	(250-300)
or 1 ct. Dura-Plate UHS	18.0-22.0	(450-550)

Other acceptable topcoats:

*Dura-Plate UHS Primer can also be applied to concrete as a primer.

**When using an OAP fluorescent pigment system, use the B62L210 Primer, with a non-OAP Containing Dura-Plate UHS topcoat color.

The systems listed above are representative of the product's use, other systems may be appropriate.

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

Iron & Steel:	
Atmospheric:	SSPC-SP6/NACE 3, 2 mil (50 micron) profile or SSPC-SP12/NACE No. 5, WJ-3/NV-2
Immersion:	SSPC-SP10/NACE2, 2-3 mil (50-75 micron) profile or SSPC-SP12/NACE No. 5, WJ-2/NV-2
Concrete & Masonry:	
Atmospheric:	SSPC-SP13/NACE 6, or ICRI No. 310.2R CSP 2-3
Immersion:	SSPC-SP13/NACE 6-4.3.1 or 4.3.2, or ICRI No. 310.2R CSP 2-3

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusted	D St 2	D St 2	SP 2	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	D St 3	D St 3	SP 3	-

TINTING

Do not tint.

APPLICATION CONDITIONS

Temperature (air, surface):	
B62V210 Hardener	50°F (10°C) minimum, 110°F (43°C) maximum
B62V211 Hardener	40°F (4.5°C) minimum, 77°F (25°C) maximum
	At least 5°F (2.8°C) above dew point
Material should be	50°F (10°C) to 77°F (25°C) for optimal performance.
Relative humidity:	85% maximum
Refer to product Application Bulletin for detailed application information.	

ORDERING INFORMATION

Packaging:	
Part A:	4 gallon (15.1L) container
Part B:	1 gallon (3.78L) container
Weight:	11.22 ± 0.2 lb/gal ; 1.34 Kg/L, mixed

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



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PART B	B62V210	HARDENER
PART B	B62V211	LOW TEMPERATURE HARDENER

Revised: January 8, 2015

APPLICATION BULLETIN

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SURFACE PREPARATIONS

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Iron & Steel (atmospheric service)

Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3 or SSPC-SP12/NACE No. 5. For surfaces prepared by SSPC SP6/NACE 3, first remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. For better performance, use Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2-3 mils / 50-75 microns). For surfaces prepared by SSPC-SP12/NACE No. 5, all surfaces shall be cleaned in accordance with WJ-3/NV2. Pre-existing profile should be approximately 2 mils (50 microns). Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

Iron & Steel (immersion service)

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2, or SSPC-SP12/NACE No. 5. For SSPC-SP10/NACE 2, blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2-3 mils / 50-75 microns). For SSPC-SP12/NACE No.5, all surfaces to be coated shall be cleaned in accordance with WJ-2/NV2 standards. Pre-existing profile should be approximately 2 mils (50 microns). Remove all weld spatter. Prime any bare steel the same day as it is cleaned or before flash rusting occurs.

Concrete and Masonry

For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 2-3. Surfaces should be thoroughly clean and dry. Concrete and mortar must be cured at least 28 days @ 75°F (24°C). Remove all loose mortar and foreign material. Surface must be free of laitance, concrete dust, dirt, form release agents, moisture curing membranes, loose cement and hardeners. Fill bug holes, air pockets and other voids with Steel-Seam FT910. Primer required.

Follow the standard methods listed below when applicable:

ASTM D4258 Standard Practice for Cleaning Concrete.
 ASTM D4259 Standard Practice for Abrading Concrete.
 ASTM D4260 Standard Practice for Etching Concrete.
 ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete.
 SSPC-SP 13/Nace 6 Surface Preparation of Concrete.
 ICRI No. 310.2R Concrete Surface Preparation.

Concrete, Immersion Service:

For surface preparation, refer to SSPC-SP13/NACE 6, Section 4.3.1 or 1.3.2 or ICRI No. 310.2R, CSP 2-3.

Surface Preparation Standards

Condition of Surface	ISO 8501-1	Swedish Std.	SSPC	NACE
White Metal	BS7079:A1	SIS055900	SP 5	1
Near White Metal	Sa 3	Sa 3	SP 10	2
Commercial Blast	Sa 2.5	Sa 2.5	SP 6	3
Brush-Off Blast	Sa 2	Sa 2	SP 7	4
Hand Tool Cleaning	Sa 1	Sa 1	SP 2	-
Rusted	C St 2	C St 2	SP 2	-
Pitted & Rusted	D St 2	D St 2	SP 3	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	D St 3	D St 3	SP 3	-
Pitted & Rusted				

APPLICATION CONDITIONS

Temperature (air, surface):

B62V210 Hardener 50°F (10°C) minimum, 110°F (43°C) maximum

B62V211 Hardener 40°F (4.5°C) minimum, 77°F (25°C) maximum

At least 5°F (2.8°C) above dew point

Material should be 50°F (10°C) to 77°F (25°C) for optimal performance.

Relative humidity: 85% maximum

APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

ReductionNot recommended

Clean UpMEK, R6K10 or R7K104 Reducer

Airless Spray

Unit.....45:1 Pump, minimum

Pressure.....4000 psi

Hose.....3/8" ID

Tip0.15" - .017"

Filter60 mesh

In order to avoid blockage of spray equipment and hose, flush equipment with MEK, R6K10 or R7K104 Reducer at least once every 30 minutes when using the B62V210 Hardener and after each kit when using the Low Temperature Hardener, and before periods of extended downtime.

Plural Component

EquipmentAcceptable

BrushFor stripe coating and repair only

Brush.....Nylon/Polyester or Natural Bristle

RollerFor stripe coating and repair only

Cover3/8" woven with solvent resistant core

If specific application equipment is not listed above, equivalent equipment may be substituted.



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Revised: January 8, 2015

APPLICATION BULLETIN

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APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mixing Instructions: Mix contents of each component thoroughly using low speed power agitation. Make certain no pigment remains on the bottom or the sides of the can. Then combine four parts by volume of Part A with one part by volume of Part B. Thoroughly agitate the mixture with power agitation.

To ensure that no unmixed material remains on the sides or bottom of the cans after mixing, visually observe the container by pouring the material into a separate container.

Apply paint at the recommended film thickness and spreading rate as indicated below:

Recommended Spreading Rate per coat:

	Standard		AWWA	
	Min.	Max.	Min.	Max.
Wet mils (microns)	4.0	100	8.0	200
Dry mils (microns)	2.0	50	3.0	75
~Coverage sq ft/gal (m ² /L)	200	4.9	400	9.8
Theoretical coverage sq ft/gal (m ² /L) @ 1 mil/25 micron dft	1568 (38.4)			

* See Recommended Systems on reverse side
NOTE: Brush or roll application recommended for stripe coating and repair only. Low Temperature Hardener is not recommended for brush or rolling due to the short pot life.

Drying Schedule @ 6.0 mils wet (150 microns):

	With B62V210 @ 55°F/13°C	@ 77°F/25°C 50% RH	@ 100°F/38°C
To touch:	12 hours	5 hours	3 hours
To handle:	48 hours	16 hours	8 hours
To recoat:			
minimum:	48 hours	16 hours	8 hours
maximum:	21 days	14 days	14 days
Cure to service:	10 days	4 days	24 hours
Pot Life*:	30-45 minutes	30-45 minutes	20-30 minutes
*Dependent upon temperature and mass			
Sweat-in-time:	15 minutes	None	None

Drying Schedule @ 6.0 mils wet (150 microns):

	With B62V211 @ 40°F/4.5°C	@ 55°F/13°C	@ 77°F/25°C 50% RH
To touch:	24 hours	5 hours	3 hours
To handle:	48 hours	24 hours	8 hours
To recoat:			
minimum:	48 hours	24 hours	8 hours
maximum:	30 days	21 days	14 days
Cure to service:	7 days	5 days	3 days

Material should be at least 50°F (10°C) for optimal performance.
If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.
Sterilize and rinse per AWWA C652.

Pot Life*:	20 minutes	20 minutes	10 minutes
*Dependent upon temperature and mass			
Sweat-in-Time:	5 minutes	None	None

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

CLEAN UP INSTRUCTIONS

Clean spills and spatters immediately with MEK, R6K10. Clean tools immediately after use with MEK, R6K10. Follow manufacturer's safety recommendations when using any solvent.

PERFORMANCE TIPS

Repair of Pitted Tank Bottoms

Extensive, deep pitting:

Options:

Option 1 Apply a full wet coat, by spray application, of Dura-Plate UHS Primer. Follow with rubber squeegee to work material into and fill the pitted areas. After recommended drying time, apply a full coat of Dura-Plate UHS at recommended film thickness.

Option 2 Apply Dura-Plate UHS Clear Laminant Resin with 1½ oz fiberglass mat over the pitted areas. After recommended drying time, apply a full coat of Dura-Plate UHS at recommended film thickness.

Option 3 Weld new steel plates, or use puddle welds, as required to repair pitted areas. Coat areas as recommended.

Shallow pitting, isolated areas:

Options:

Option 1 Same as number 1 above.

Option 2 Apply Steel Seam FT910 as required to fill the pitted areas. Coat areas as recommended.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross-coat spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

No reduction of material is recommended as this can affect film build, appearance, and adhesion.

Stripe coat all crevices, welds, and sharp angles to prevent early failure in these areas.

Do not mix previously catalyzed material with new.

Do not apply the material beyond recommended pot life.

In order to avoid blockage of spray equipment and hose, flush equipment with MEK, R6K10 or R7K104 Reducer at least once every 30 minutes when using the B62V210 Hardener and after each kit when using the Low Temperature Hardener, and before periods of extended downtime.

For Immersion Service: (if required) Holiday test in accordance with ASTM D5162 for steel, or ASTM D4787 for concrete.

When using an OAP fluorescent pigment system, use the B62L210 Primer, with a non-OAP Containing Dura-Plate UHS topcoat color.

Guidance on techniques and required equipment to inspect a coating system incorporating Opti-Check OAP Technology can be found in SSPC-TU 11.

Refer to Product Information sheet for additional performance characteristics and properties.

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

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