

Group	125 – Bonded Metallic – Polyester Architectural Matt
Curing	min: 180°C @ 20' to 35' max: 200°C @ 10' to 15'
Surface	Smooth Matt Metallic Effect
Gloss	Visual Matt
Approvals	Qualicoat: P-0587 GSB Florida 1 Quality : 152 f

PRODUCT DESCRIPTION

A metallic effect TGIC-free thermosetting polyester powder coating featuring excellent resistance to UV radiation and outdoor weathering. The powder forms a protective and decorative film with enhanced outdoor resistance.

The PE/P/M MIC range is designed to protect aluminium and galvanised steel components used in the fenestration sector on commercial and domestic installations offering an attractive metallic effect finish that adds depth to the aesthetics of a building.

The metallic effect pigment is incorporated into the product by means of a bonding process for optimum application and reproducibility.

In high traffic areas a clearcoat can be applied to prolong the aesthetics of the coating.

Storage Life:

Store at temperatures lower than 30°C. Storage life in original package: 24 months.

CHARACTERISTICS

Spec. Gravity (kg/l): 1,25 – 1,80
DFT (micron): 60 - 80
Theoretical Coverage @60um: 11 m²/kg

Recommended film thickness:

Dry: 60 - 80 µm

Reaction To Fire EN 13501-1

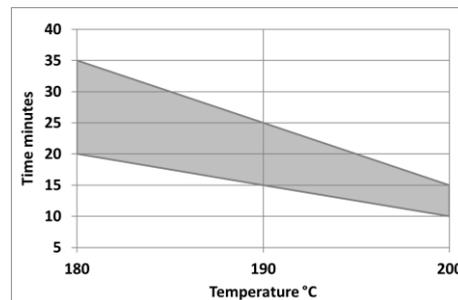
Classification: A2-s1,d0

APPLICATION

Suitable for automatic and manual electrostatic application. Please contact your Sherwin-Williams representative to discuss tribo-static application. Optimum performance is achieved with a dry film thickness of 60-80 microns.

Curing Cycle

Time	Substrate temperature
10-15 min	200°C
15-25 min	190°C
20-35 min	180°C



CHEMICAL RESISTANCE

Immersion method for 48 hours at ambient temperature:

CHEMICAL

Hydrochloric acid 10 % intact
Nitric acid 30 % matt, but washing off
Saturated hydrogen sulphide intact
Hydrogen peroxide 40 volumes intact
Ammonium hydroxide 10% intact
Ammonium hydroxide 33% intact
Sodium hydroxide 5% intact
Tartaric acid 5% intact
Sodium hydroxide 5% intact
Citric acid 5% intact
Lactic acid 5% intact
Ethanol intact
N-butanol intact
Petroleum ether slightly softened

RESULT

SUBSTRATE PREPARATION

The surface treatment should be chosen according to the type of substrate and the required performance.

The surface to be coated must be free from oxidation, oil, grease or any other form of contamination.

A good quality pretreatment process is recommended for optimum performance, certified products can be found via Qualicoat, GSB or Qualisteelcoat.

Final user should select the proper pretreatment based on corrosion resistance performance.

Where required, the corrosion resistance can be enhanced using a primer system.

Pretreatment	Substrate				
	Aluminum	Steel	Galvanized Steel	Metallized Steel	
Chemical	Cr-free (Zr, Ti, Oxilanes or alternatives)	✓		✓	
	Pre-anodising	✓			
	Chromate	✓		✓	
	Phospho-chromate	✓			
	Iron phosphate		✓		
	Zinc phosphate		✓	✓	
Mechanical	Nano-ceramic		✓		
	Sand blasting		✓		
	Soft blasting			✓	✓
	Sweeping			✓	✓

PERFORMANCE DATA

A 60um coating on an aluminum test panel cured 20' @ 180°C satisfied the following requirements,

Buchholz indentation test:
more than 90
UNI EN ISO 2815

Erichsen cupping test (mm):
more than 5
UNI EN ISO 1520

Direct impact test (cm.Kg):
more than 25
ASTM D 2794; ISO 6272-2:2002

Reverse impact test(cm.kg):
more than 25
ASTM D 2794; ISO 6272-2:2002

Cylindrical mandrel size 5:
does not break
UNI EN ISO 1519

Crosscut adhesion (2mm) (GT):
Class 0
UNI EN ISO 2409

Acetic salt fog test:
Meets the requirements of
Qualicoat and GSB International
UNI ISO 9227

Resistance to humidity:
(Humidity test) 1000 hours
no blistering, infiltration from the cross
of max 1mm
UNI EN ISO 6270-2:2005

Accelerated Weathering:
1000h Xenon-arc
≥ 50% gloss retention
According with Qualicoat cycle
(ISO16474-2)

300h UV-B:
≥ 50% gloss retention
According with GSB cycle (ISO16474-3)

CAUTION

FOR INDUSTRIAL SHOP APPLICATION

Thoroughly review product label and Safety Data Sheet (SDS) prior to using this product.

A Safety Data Sheet is available from your local Sherwin-Williams facility or distributor

Note: Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the user obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in user handling and methods of application which are not known or under our control, The Sherwin-Williams Company cannot make any warranties as to the end result.