**Scuff Tuff™**
Interior Waterbased Enamel Eg-Shel
S24-50 Series

**CHARACTERISTICS**

Scuff Tuff™ Interior Waterbased Enamel Eg-Shel: For applications that require greater durability and abrasion resistance than standard architectural coatings, Scuff Tuff is tough enough to handle it. Formulated to withstand the abuse common to many interior applications, the super durable finish resists scuffs and scratches and minimizes burnishing despite frequent washing.

Scuff Tuff Interior Waterbased Enamel is for Residential, Commercial, Healthcare or Light Industrial projects that require greater durability and abrasion resistance. Use on properly prepared Metals, Drywall, Wood, Cured Plaster, Concrete and Masonry and previously painted surfaces.

**Color:** Many Colors
To optimize hide and color development, always use the recommended P-Shade primer.

**Coverage:** 350-400 sq. ft. per gallon @ 4 mils wet, 1.2 mils dry

**Drying Time, @ 77°F, (25°C) 50% RH:**
- Touch: 2 Hours
- Recoat: 4 Hours
Drying and recoat times are temperature, humidity, and film thickness dependent.

**Finish:** 15-20 units @ 60°

**Tinting with CCE only:**
- Base: oz. per gallon: Strength:
- Extra White 0-6 SherColor

**APPLICATION**

Apply at temperatures above 50°F (10°C). No reduction needed.

**Brush:**
Use a nylon-polyester brush.

**Roller:**
Use a 1/4 to 1/2 inch nap woven cover.
For specific brushes and rollers, please refer to our Brush and Roller Guide.

**Spray - Airless:**
- Pressure: 2000 p.s.i.
- Tip: .013-.017 inch

**APPLICATION TIPS**

Make sure product is completely agitated (mechanically or manually) before use.

Priming and application of two coats at the recommended film thickness can help where hiding of a previous coating or application to new drywall is a factor.

When repainting involves a drastic color change, or coating over heavily stained areas, a coat of primer will improve the hiding performance of the topcoat color.

For best final appearance the use of quality brush and rollers is required.

**SPECIFICATIONS**

**Aluminum, Galvanized & Steel:**
- 1 coat All Surface Enamel Latex Primer
- 2 coats Scuff Tuff Interior Enamel

**Block:**
- 1 coat Loxon Acrylic Block Surfacer
- 2 coats Scuff Tuff Interior Enamel

**Drywall:**
- 1 coat ProMar 200 Zero V.O.C. Primer
- 2 coats Scuff Tuff Interior Enamel

**Masonry, Cement:**
- 1 coat Loxon Concrete and Masonry Primer
- 2 coats Scuff Tuff Interior Enamel

**Plaster:**
- 1 coat Premium Wall & Wood Primer
- 2 coats Scuff Tuff Interior Enamel

**Wood:**
- 1 coat Premium Wall & Wood Primer
- 2 coats Scuff Tuff Interior Enamel

Other primers may be appropriate.

**V.O.C. (less exempt solvents):**
less than 50 grams per litre; 0.42 lbs. per gallon
As per 40 CFR 59.406

**Volume Solids:** 31 ±2%

**Weight Solids:** 49 ±2%

**Weight per Gallon:** 10.77 lbs
(4.88 kg)

**Flash Point:** N.A.

**Vehicle Type:** Cross-linking
Proprietary Polymer

**Shelf Life:** 36 months, unopened

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**SURFACE PREPARATION**

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting: US - National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead; Canada - your local health authority.

Remove all surface contamination by washing with a appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer-sealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

**Aluminum and Galvanized Steel:**
Wash to remove any oil, grease, or other surface contamination. All corrosion must be removed with sandpaper, wire brush, other abrading method.

**Caulking:**
Gaps between walls, ceiling, crown moldings, and other interior trim can be filled with the appropriate caulk after priming the surface.

**Drywall:**
Fill cracks and holes with patching paste-spackle and sand smooth. Joint compounds must be cured and sanded smooth. Remove all sanding dust.

**Masonry, Concrete, Cement, Block:**
All new surfaces must be cured according to the supplier’s recommendations – usually about 30 days. Remove all form release and curing agents. Rough surfaces can be filled to provide a smooth surface. If painting cannot wait 30 days, allow the surface to cure 7 days and prime the surface with Loxon Concrete & Masonry Primer.

**SURFACE PREPARATION**

**Mildew:**
Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised.

Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts clean water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with clean water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

**Steel:**
Rust and mill scale must be removed using sandpaper, wire brush, other abrading method. Bare Steel must be primed the same day as cleaned.

**Plaster:**
Bare plaster must be cured and hard. Textured, soft, porous, or powdery plaster should be treated with a solution of 1 pint household vinegar to 1 gallon of clean water. Repeat until the surface is hard, rinse with clean water and allow to dry.

**Wood:**
Clean the surface thoroughly then sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth. All patched areas must be primed. Knots and some woods, such as redwood and cedar, contain a high amount of tannin, a colored wood extract. If applied to these bare woods, it may show some staining. If staining persists, spot prime severe areas with 1 coat of Multi-Purpose Oil-Based Primer.

**CAUTIONS**

For interior use only. Protect from freezing. Non-Photochemically reactive.

Before using, carefully read CAUTIONS on label.

Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wear hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, Call Poison Control Center, hospital emergency room, or physician immediately. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

**CLEANUP INFORMATION**

Clean spills, spatters, hands and tools immediately after use with soap and warm clean water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer’s safety recommendations when using solvents.