

**Extreme Bond®****Interior-Exterior Bonding Primer**

B51W01150 (US) B51WQ1150 (Canada)

**SHERWIN  
WILLIAMS.****CHARACTERISTICS**

**Extreme Bond® Primer** is a high quality, waterborne, urethane modified acrylic primer. Designed for coating hard, slick, glossy surfaces with minimal surface preparation.

Because of the exceptional adhesion of this product, sanding may not be necessary for most clean, paintable surfaces.

**Features:**

- Promotes adhesion on hard to paint surfaces
- Tightly bonds to slick and glossy surfaces
- Assures uniform appearance of topcoats
- One coat application
- Fast dry
- Universal, will accept Hi-Performance coatings such as epoxies and urethanes
- Assures adhesion of the topcoat to slick, glossy surfaces

**For use on these surfaces:**

- PVC Piping • Plastics • Glass • Wall Laminates
- Glossy Surfaces • Aluminum • Kitchen Cabinets
- Fiberglass • Varnished Woodwork • Glazed Block • Ceramic Wall Tile • Previously Painted
- Fluoropolymer Coatings

**Color:** White**Coverage:** 450-500 sq. ft. per gallon  
@ 3.1 mils wet, 1.0 mils dry**Drying Time, @ 77° F, 50% RH:****Touch:** 30 minutes**Recoat:** as a primer 1 hour**Recoat:** as a stain sealer 4 hours**Recoat:** with a Hi-Performance finish 24 hours

Drying and recoat times are temperature, humidity, and film thickness dependent.

**Finish:** 0-10 units @ 60°

**Tinting:** May be tinted with no more than 2 oz. of ColorCast Ecotoner® per gallon. Do not exceed 2 ounces per gallon of total colorant. Check color before use. For best topcoat color development, use the recommended "P"-shade primer.

**Clear B51W01150****V.O.C.(less exempt solvents):**less than 50 grams per litre; 0.42 lbs. per gallon  
As per 40 CFR 59.406**Volume Solids:** 32 ±2%**Weight Solids:** 48 ±2%**Weight per Gallon:** 10.76 lbs**Flash Point:** N.A.**Vehicle Type:** Urethane Modified Acrylic**Shelf Life:** 36 months, unopened**COMPLIANCE**

As of 10/24/2023, Complies with :

<b>OTC</b>	Yes
<b>OTC Phase II</b>	Yes
<b>S.C.A.Q.M.D.</b>	Yes
<b>CARB</b>	Yes
<b>CARB SCM 2007</b>	Yes
<b>CARB SCM 2020</b>	Yes
<b>Canada</b>	Yes
<b>LEED® v4 &amp; v4.1 Emissions</b>	Yes
<b>LEED® v4 &amp; v4.1 V.O.C.</b>	Yes
<b>EPD-NSF® Certified</b>	Yes
<b>MIR-Manufacturer Inventory</b>	No
<b>MPI®</b>	Yes

**APPLICATION**

When the air temperature is at 35°F(1.7°C) substrates may be colder; prior to painting, check to be sure the air, surface, and material temperature are above 35°F(1.7°C) and at least 5°F above the dew point. Avoid using if rain or snow is expected within 2-3 hours. Air and surface temperatures must not drop below 35°F(1.7°C) for 48 hours after application.

**Do not reduce.****Brush:**

Use a nylon-polyester brush.

**Roller:**

Use a 3/8 inch nap soft woven roller cover.

For specific brushes and rollers, please refer to our Brush and Roller Guide on sherwin-williams.com

**Spray - Airless:**Pressure 2000 p.s.i.  
Tip .015-.021 inch**APPLICATION TIPS**

When spot priming on some surfaces, a non-uniform appearance of the final coat may result, due to differences in holdout between primed and unprimed areas. To avoid this, prime the entire surface rather than spot priming. See Exterior Use if priming pre-finished metal surfaces.

Must be topcoated within 14 days with oil/alkyd, latex, epoxy, urethane, and lacquer topcoats.

**EXTERIOR USE:** When priming larger exterior pre-finished metal surfaces where exterior maximum adhesion is needed, use DTM Bonding Primer.

**SPECIFICATIONS**

- 1 coat Extreme Bond Primer
- 2 coats Appropriate topcoat

**Recommended Architectural Topcoats:**

All Surface Enamels  
A-100 Exterior Latex\*  
Duration® Exterior\* & Duration Home® Interior  
Emerald® Exterior\* & Interior  
Emerald® Urethane Trim Enamel  
ProMar® Interior Series  
SuperPaint® Exterior\* & Interior  
ProClassic® Interior Enamels

**Recommended Industrial Topcoats:**

Pro Industrial™ Pre-Cat Epoxy  
Pro Industrial™ Pre-Cat Urethane  
Pro Industrial™ Waterbased Alkyd Urethane Enamel  
Pro Industrial™ Waterbased Catalyzed Epoxy  
Acrolon 218  
Macropoxy 646

\* For a complete primer outside, use Exterior Latex Wood Primer or Exterior Oil-Based Wood Primer.

# Extreme Bond®

## Interior-Exterior Bonding Primer

### SURFACE PREPARATION

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead) (in US) or contact your local health authority.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Scrape and sand peeled or checked paint to a sound surface. Sand glossy surfaces dull. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

**Do not use hydrocarbon containing solvents such as mineral spirits. When cleaning the surface use only a waterbased emulsifying detergent.**

#### **Testing:**

On hard, slick, glossy, or otherwise hard to paint surfaces, after preparing the surface, apply a test area of this primer, allow to dry properly and test for adhesion. Because of the exceptional adhesion of this product, sanding may not be necessary for most clean, paintable surfaces.

Sanding or dulling with an abrasive cleaner is recommended on glossy, extremely hard surfaces for maximum adhesion.

Stains from heavy water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer-sealer.

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, one should test the complete system for adhesion, compatibility, and performance prior to full scale application.

#### **Aluminum and Galvanized Steel:**

Wash to remove any oil, grease, or other surface contamination. All corrosion must be removed with sandpaper, wire brush, or other abrading methods.

#### **Plastic-Vinyl-PVC-Fiberglass-Formica:**

After removing all surface contamination, the surface should be scuff sanded or scrubbed with an abrasive cleaner to dull the surface for best adhesion.

**Plastic:** Due to the diverse nature of plastic substrates, a coating or coating system must be tested for acceptable adhesion to the substrate prior to use in production. Reground and recycled plastics along with various fire retardants, flowing agents, mold release agents, and foaming/blowing agents will affect coating adhesion. Please consult your Sherwin-Williams Representative for system recommendations.

### SURFACE PREPARATION

#### **Ceramic Tile-Glazed Block and Brick-Porcelain:**

After removing all surface contamination, the surface should be scuff sanded or scrubbed with an abrasive cleaner to dull the surface for best adhesion.

**Tile** - Tile, laminate, ceramic and plastic tiles, and similar glossy surfaces, must be free of all oil, grease, and soap residue.

**Glass** - Apply Extreme Bond directly to glass that has been thoroughly cleaned.

**CAUTION:** Any opaque coating will block light, which then causes an increase in the surface temperature of the glass. Dark colors will get hotter than light colors. In tightly fitted glass, any increase in the temperature of the glass will cause some expansion of the glass, which may cause it to shatter.

#### **Mildew:**

Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised.

Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts clean water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

### PHYSICAL PROPERTIES

**B51W01150**

#### **Dry Heat Resistance:**

Method: ASTM 2485  
Result: 200°F

### CAUTIONS

Protect from freezing.

Non-photochemically reactive.

Do not use this product in areas subject to excessive water, e.g., in showers, around sinks, or on tubs.

Not for use on floors.

For large exterior pre-finished metal surfaces such as siding, use DTM Bonding Primer.

Do not use on large surfaces of exterior wood.

Does not adhere to polypropylene, polyethylene, or thermoplastic polyolefins.

Before using, carefully read **CAUTIONS on label**

**CRYSTALLINE SILICA** Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (**NIOSH** approved) or leave the area. Adequate ventilation required when sanding or abrading the dried film. If adequate ventilation cannot be provided wear an approved particulate respirator (**NIOSH** approved). Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. **FIRST AID:** In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. **DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE.** Abrading or sanding of the dry film may release crystalline silica which has been shown to cause lung damage and cancer under long term exposure. **WARNING:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **KEEP OUT OF THE REACH OF CHILDREN.**

HOTW 10/24/2023 B51W01150 08 23  
FRC, SP

### CLEANUP INFORMATION

Clean spills, spatters, hands and tools immediately after use with soap and warm clean water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.