Pro Industrial™
Acrylic Matte
B66–670 Series

CHARACTERISTICS

Pro Industrial Acrylic is an ambient cured, single component coating. It is designed for interior and exterior industrial and commercial applications.
- Excellent adhesion
- Great washability
- Flash rust-early rust resistance
- Suitable for use in USDA inspected facilities

Features:
- Interior-Exterior use
- Easy application
- Flows and levels to a smooth finish

For use on properly prepared: Steel, Galvanized & Aluminum, Drywall, Concrete and Masonry, Plaster and Wood.

Finish: 0-7 units @ 60° 0-10 units @ 85°
Color: Most Colors

Recommended Spreading Rate per coat:
B66W00671 (may vary by base)
Wet mils: 6.0-12.0
Dry mils: 2.5-4.9
Coverage: 134-262 sq. ft. per gallon
Theoretical Coverage: 657 sq. ft. per gallon
Approximate spreading rates are calculated on volume solids and do not include any application loss.

Note: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 7.0 mils wet, @ 50% RH:

<table>
<thead>
<tr>
<th>@50°F</th>
<th>@77°F</th>
<th>@120°F</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 hours</td>
<td>5 hours</td>
<td>30 minutes</td>
</tr>
<tr>
<td>8 hours</td>
<td>5 hours</td>
<td>5 minutes</td>
</tr>
</tbody>
</table>

Tinting with CCE only:
Base oz. per gallon Strength
Extra White 0-6 SherColor
Deep Base 4-14 SherColor
Ultradeep Base 10-14 SherColor

V.O.C. (less exempt solvents):
less than 50 grams per litre; 0.42 lbs. per gallon

Volume Solids: 41 ±2%
Weight Solids: 56 ±2%
Weight per Gallon: 11.09 lbs

Flash Point: greater than 200°F PMCC

Vehicle Type: Styrene-Acrylic

Shelf Life: 36 months, unopened

SPECIFICATIONS

Steel:
2 coats Pro Industrial Acrylic

Steel:
1 coat Pro Industrial Pro-Cryl Primer
or Pro Industrial DTM Primer/Finish
or Kem Bonds HS
or Zinc Clad Primer
1-2 coats Pro Industrial Acrylic

Aluminum:
1-2 coats Pro Industrial Acrylic

Aluminum (Water Based Primer):
1 coat Pro Industrial Pro-Cryl Primer
1-2 coats Pro Industrial Acrylic

Concrete Block (CMU):
1 coat Pro Industrial Heavy Duty Block Filler
or Loxon Acrylic Block Surfacer
2 coats Pro Industrial Acrylic

Concrete-Masonry:
1 coat Loxon Concrete & Masonry Primer
or 1 coat Loxon Conditioner
2 coats Pro Industrial Acrylic

Drywall:
1 coat ProMar 200 Zero V.O.C. Primer
1-2 coats Pro Industrial Acrylic

Galvanizing:
2 coats Pro Industrial Acrylic

Pre-Finished Siding: (Baked-on finishes)
1 coat Bond-Plex Waterbased Acrylic
or DTM Bonding Primer
1-2 coats Pro Industrial Acrylic

Wood, exterior:
1 coat Exterior Wood Primer
1-2 coats Pro Industrial Acrylic

Wood, interior:
1 coat Premium Wall & Wood Primer
1-2 coats Pro Industrial Acrylic

*Application of coating on unprimed steel may cause pinpoint rusting. Safety Colors, Deep Base, and Ultradeep colors require a prime coat for maximum durability, adhesion, and corrosion protection.

APPLICATION

Temperature: minimum 50°F / 10°C maximum 120°F / 49°C

Relative humidity: 85% maximum

Airless Spray:
Pressure 1500 p.s.i.
Air Nozzle 63 PB
Tip .017-.021 inch
Filter 60 mesh

Conventional Spray:
Gun Binks 95
Fluid Nozzle 66
Air Nozzle 63 PB
Atomization Pressure 50 p.s.i.
 Fluid Pressure 15-20 p.s.i.
Note: reduction as needed up to 12.5 percent by volume

Brush:
Nylon-polyester
Roller Cover: 3/8 inch woven

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

When applying coating on unprimed steel, it is recommended to use a 1 coat ProIndustrial Pro-Cryl Primer for maximum adhesion and durability.

Overspray landing on hot surfaces may adhere to these surfaces. Immediately remove overspray from hot surfaces before adhesion occurs.
**Acrylic Matte**

**SURFACE PREPARATION**

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Do not use hydrocarbon solvents for cleaning.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeling or cracked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, and other contaminates should be sanded to a sound surface. Glossy surfaces should be dulled by applying an appropriate primer-sealer. Recognize that any surface should be sanded dull. Stains from water, smoke, ink, and other contaminates should be sanded to a sound surface. Glossy surfaces should be dulled by applying an appropriate primer-sealer. Recognize that any surface should be sanded dull. Stains from water, smoke, ink, and other contaminates should be sanded to a sound surface.

**Iron & Steel** - Minimum surface preparation is Hand Tool Clean per SSPC-SP2. Remove all oil and grease from surface per SSPC-SP1. For better performance, use Commercial Blast Cleaning per SSPC-SP6. Primer recommended for best performance.

**Aluminum** - Remove all oil, grease, dirt, oxide, and other foreign material per SSPC-SP1.

**Galvanizing** - Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1. When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP16 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2. Prime the area the same day as cleaning.

**Concrete Block** - Surface should be thoroughly clean and dry. Air, material, and surface temperatures must be at least 55°F (13°C) before filling. Use Pro Industrial Heavy Duty Block Filler or Loxon Acrylic Block Filler. The filler must be thoroughly cured before recoating.

**Masonry** – All masonry must be free of dirt, oil, grease, loose paint, mortar, masonry dust, etc. Clean per SSPC-SP13/Nace 6/ ICR No. 310.2R, CSP 1-3. Poured, troweled, or tilt-up concrete, plaster, mortar, etc. must be thoroughly cured at least 30 days at 75°F. Form release compounds and curing membranes must be removed by brush blasting. Brick must be allowed to weather for one year prior to surface preparation and painting. Prime the area the same day as cleaned. Weathered masonry and soft or porous cement board must be brush blasted or power tool cleaned to remove loosely adhering contamination and to get to a hard, firm surface. Apply one coat Loxon Conditioner, following label recommendations.

**Wood** - Surface must be clean, dry, and sound. Prime with recommended primer. No painting should be done immediately after a rain or during foggy weather. Knots and pitch streaks must be scraped, sanded and spot primed before full coat of primer is applied. All nail holes or small openings must be properly caulked. Sand to remove any loose or deteriorated surface wood and to obtain a proper surface profile.

**PREVIOUSLY PAINTED SURFACE**

Previously Painted Surface - If in sound condition, clean the surface of all foreign material. Smooth, hard or glossy coatings and surfaces should be dulled by abrading the surface. Apply a test area, allowing paint to dry one week before testing adhesion. If adhesion is poor, additional abrasion of the surface and/or removal of the previous coating may be necessary. Retest surface for adhesion. If paint is peeling or badly weathered, clean surface to sound substrate and treat as a new surface as above. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

**Mildew** - Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised. Mildew may be removed before painting with a solution of 1 part liquid bleach and 3 parts clean water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with clean water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

**PERFORMANCE**

System Tested: (unless otherwise indicated) Substrate: Steel
Surface Preparation SSPC-SP10
Finish: 2 coats Pro Industrial Acrylic B66W00671, 6.0 D.F.T

<table>
<thead>
<tr>
<th>Property</th>
<th>Method</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesion</td>
<td>ASTM D4541</td>
<td>1597 p.s.i.</td>
</tr>
<tr>
<td>Corrosion Weathering*</td>
<td>ASTM D5894, 5 cycles</td>
<td>Pass</td>
</tr>
<tr>
<td>Direct Impact Resistance</td>
<td>ASTM D2794</td>
<td>greater than 176 inch pound</td>
</tr>
<tr>
<td>Dry Heat Resistance</td>
<td>ASTM D2485</td>
<td>250°F</td>
</tr>
<tr>
<td>Flexibility</td>
<td>ASTM D522, 1/8 inch mandrel</td>
<td>Pass</td>
</tr>
<tr>
<td>Humidity Resistance*</td>
<td>ASTM D4585, 1000 hours</td>
<td>Rating 10 per ASTM D714 for Blistering Rating 9 per ASTM D1654 for corrosion</td>
</tr>
<tr>
<td>Pencil Hardness</td>
<td>ASTM D3363</td>
<td>3B</td>
</tr>
<tr>
<td>Water Vapor Permeance (%)</td>
<td>ASTM D1653</td>
<td>22.72 grains/hr ft2 in Hg</td>
</tr>
</tbody>
</table>

*over Pro Industrial Pro-Cryl Primer.

No painting should be done immediately after a rain or during foggy weather. Do not paint on wet surfaces. Check adhesion by applying a test strip to determine the readiness for painting.

**SAFETY PRECAUTIONS**

Before using, carefully read **CAUTIONS** on label.

Refer to the Safety Data Sheets (SDS) before use.

**FOR PROFESSIONAL USE ONLY.**

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

**CLEANUP INFORMATION**

Clean spills, spatters, hands and tools immediately after use with soap and warm clean water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer’s safety recommendations when using solvents.