Loxon®
Acrylic Block Surfacer
LX01W0200 White

CHARACTERISTICS
Loxon Acrylic Block Surfacer is a lightweight technology, 100% acrylic resin surfacer for interior and exterior poured and precast concrete, concrete block, cinder block, and stucco. It is designed to smooth and uniform surfaces, helping to reduce pinholes.

Loxon Acrylic Block Surfacer's technology solves problems:
- Faster production rates
- Excellent filling and sealing properties
- Suitable for use in USDA-inspected facilities
- Topcoat with high performance coatings such as epoxies and urethanes
- Alkali resistant from 8 to 13 pH
- Use at temperatures down to 35°F

Color: White
Coverage: Wet mils: 16
Dry mils: 8.8
Coverage sq.ft. per gallon: 50-100

Drying Schedule @ 50% RH, 16 mils wet:
- Temperature and humidity dependent
  - @35-55°F: 24 hours
  - @55°F+: 8 hours

Air and surface temperatures must not drop below 35°F within 48 hours.

APPLICATION
Temperature: minimum 35°F

Airless Spray:
- Pressure: 2000 p.s.i.
- Hose: 1/4-3/8 inch I.D.
- Tip: .015-.031 inch
- Filter: 30 mesh
- Brush: Use a nylon-polyester brush
- Roller Cover: Use a 1/2 to 1½ inch nap synthetic cover

For porous block a coat of Loxon Acrylic Block Surfacer is required to achieve a pinhole free surface. For exterior use, this primer-sealer must be topcoated within 14 days to prevent degradation due to weathering.

RECOMMENDED SYSTEMS
Concrete, Masonry, Cement
1 coat Loxon Acrylic Block Surfacer
2 coats Appropriate topcoat

CMU, Block, Split-face Block:
1 coat Loxon Acrylic Block Surfacer
2 coats Appropriate topcoat

Recommended Architectural Topcoats:
A-100 Exterior Latex
Lxon Masonry Coatings
SuperPaint Exterior
Duration Exterior
Emerald Exterior
Emerald Interior
Duration Home
ProClassic Interior
ProMar Interior
SuperPaint Interior

Recommended Industrial Topcoats:
Acrolon 218 Polyurethane
Pro Industrial Series
Epolon II Multi-Mil Epoxy
Industrial Enamels
Macropoxy HS Epoxy
Macropoxy 646
Steel Master 9500 Silicone Alkyd
Tile-Clad HS Epoxy

Industrial finishes have been tested for interior use only. Loxon Acrylic Block Surfacer has not been tested in environments subject to chemical attack. Any recommendations for use in such areas must follow a thorough evaluation of the effects of the environment on the Loxon Block Surfacer and topcoat system.

APPLICATION TIPS

Apply paint at the recommended film thickness and spreading rate as indicated on the page. Application of coating below minimum recommended spreading rate may adversely affect the coating systems performance.

Loxon Block Surfacer is ready-to-spray (airless) and does not require thinning. Mix material thoroughly with power agitation and apply by brush, roller, or spray. If applied by airless spray, follow by roller, being careful to force material into pores in order to reduce pinholes and produce a relatively smooth surface. Squeegee or trowel will provide the smoothest finish. Two coats properly applied may be required to provide the most pinhole-free, uniform surface.
**SURFACE PREPARATION**

**WARNING!** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Scrape and sand peeled or checked paint to a sound surface. Sand glossy surfaces dull. Seal stains from water, smoke, ink, pencil, grease, etc. with the appropriate primer-sealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Masonry, Concrete, Cement, Block:

If needed, pressure clean to remove all dirt, dust, grease, oil, loose particles, laitance, foreign material, peeling and defective coatings, chalk, form release agents, moisture curing membranes, etc. Allow the surface to dry thoroughly. Existing peeled or checked paint should be removed to a sound surface. Do not apply to smooth, slick surfaces. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Concrete and mortar must be cured at least 7 days at 75°F. Moisture content must be 15% or lower. On tilt-up and poured-in-place concrete, commercial detergents and sandblasting may be necessary to remove sealers, release compounds, and to provide an anchor pattern. Fill bugholes, air pockets and other voids with an elastomeric patch or sealant.

**Mildew:**

Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised.

Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

**PHYSICAL PROPERTIES**

Do not paint on wet surfaces.

**LX01W0200**

Water Vapor Permeance (US) : 35.99 perms

Method: ASTM D1653 grains/(hr ft² in Hg)

**Flexibility:**

Method: ASTM D522, method B, 180° bend, 3/4 inch mandrel

Result: Pass

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**CAUTIONS**

For interior exterior use only.

Must be topcoated for exterior use.

Protect from freezing.

Do not apply to damp or wet surfaces.

Do not use below grade as a hydrostatic waterproofer or in immersion service.

Do not apply at temperatures below 35°F. Air and surface temperatures must not drop below 35°F for 48 hours after application.

Before using, carefully read CAUTIONS on label.

CRYSTALLINE SILICA: Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Adequate ventilation required when sanding or abrasing the dried film. If adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer’s directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release crystalline silica which has been shown to cause lung damage and cancer under long term exposure. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

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**CLEANUP INFORMATION**

Clean spills, spatters, hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with a compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer’s safety recommendations when using solvents.