TECHNICAL INFORMATION
POWDURA® HYBRID POWDER COATING

PRODUCT DESCRIPTION

HBS8-C2299
Gloss Black

POWDURA® Hybrid Powder Coatings are recommended for a broad range of interior functional and decorative applications.

Advantages:
- Excellent application properties
- Very good overbake resistance
- Very good chemical resistance
- Wide range of colors and textures available

Application:

All testing was performed on clean panels with appropriate pretreatment. Proper pretreatment will enhance performance of this product.

Cure Schedule: 10 MIN @ 200C

ATTRIBUTES

Specific Gravity (g/ml): 1.26
Coverage at 1.0 Mil (ft²/lb): 153.9
60° Gloss: 89.0000-99.0000
(ASTM D-523)
Adhesion: 5B
(ASTM D-3359)
Flexibility: Pass 1/8"
(ASTM D-522)
Pencil Hardness: H-2H
(ASTM D-3363)
Impact Resistance (in.lbs):
Dir: 160.0000 in-lbs
(ASTM D-2794)
Rev: 160.0000 in-lbs
Shelf Life: 12 Months

CAUTIONS

Thoroughly review product SDS prior to using this product. Please consult your local sales representative or your local Sherwin-Williams facility for additional information.

Not recommended for exterior applications where color and gloss retention are required.

Storage: Powdura® Powder Coatings should be kept in a dry and cool area at temperatures below 80°F (27°C). When not in use, store powder in sealed containers: fine powders are hygroscopic.

Substrate Preparation: Substrate should be free of grease, oil, dirt, fingerprints, drawing compounds, any contamination, and surface preparation treatments to ensure optimum adhesion and coating performance properties. The use of a chemical conversion coating prior to the application of a powder coating is strongly recommended.

Testing: Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full-scale application.

Note:
Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating and opinions stated above pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application, which are not known, or under our control, The Sherwin-Williams Company cannot make any warranties or guaranties as to the end results.

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