**DESCRIPTION**

SHER-WOOD® Natural Filler fills the pores of open grain woods such as oak, walnut, mahogany, etc. It is supplied in semi-paste form to achieve maximum filling.

**Advantages:**
- Natural color permits filling of the open pores with minimum color effect on the natural beauty of fine hardwoods
- May be tinted with up to 16 oz. of Sher-Wood SB Stain to accent grain
- Very high solids, excellent filling

**CHARACTERISTICS**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gloss</td>
<td>Flat</td>
</tr>
<tr>
<td>Weight Solids</td>
<td>85 ± 2%</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>66 ± 2%</td>
</tr>
<tr>
<td>Viscosity</td>
<td>semi-paste</td>
</tr>
<tr>
<td>Drying (77°F, 45% RH):</td>
<td></td>
</tr>
<tr>
<td>To Wipe</td>
<td>5-10 minutes</td>
</tr>
<tr>
<td>To Recoat</td>
<td>4 hours</td>
</tr>
<tr>
<td>Force Dry</td>
<td>1 hour at 130-140°F</td>
</tr>
<tr>
<td>Flash Point</td>
<td>108°F PMCC</td>
</tr>
<tr>
<td>Package Life</td>
<td>3 years, unopened</td>
</tr>
</tbody>
</table>

**SPECIFICATIONS**

**Wood** (interior only): Must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%.

**Wood Finishing System:**
- Improper technique can cause unsatisfactory filling.
- 1. Apply filler by brush or spray.
- 2. Allow thinner to evaporate, usually 5 to 10 minutes, until surface appears dull or flat.
- 3. Rub filler into pores with burlap or a soft cloth, first in a rotary motion, followed by wiping across the grain.
- 4. A final light wipe with the grain using a soft cloth will remove any streaks.
- 5. Allow filled wood to air dry 4 hours before recoating.

**Testing:** Due to the wide variety of substrates, surface preparation methods, and application methods and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

An Environmental Data Sheet is available from your local Sherwin-Williams facility, or at www.paintdocs.com.
**APPLICATION**

**Typical Setups**

For reducer use VM&P Naphtha or, if temperatures are above 86°F, use Mineral Spirits. This will maintain HAPS compliance.

**Brush**
Type ............Natural or synthetic bristle  
Reduction Rate as needed 50 to 100%

**Conventional Spray:**
Reduction Rate as needed 100 to 150%

**Cleanup:**
Clean tools/equipment immediately after use with Mineral Spirits.  
Follow manufacturer's safety recommendations when using any solvent.

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**ADDITIONAL INFORMATION**

- Filler must have adequate drying before recoat to avoid whitening, loss of film clarity, grain definition, and loss of adhesion.
- Reduced filler must be stirred regularly to maintain proper balance between pigment and binder.
- Filler should not be sanded. After application of a sealer or first finish coat over the filler, the system should be sanded.

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**CAUTIONS**

**FOR INDUSTRIAL SHOP APPLICATION**

Thoroughly review product label and Safety Data Sheet (SDS) for safety and cautions prior to using this product.

Regulatory documents are available from your local Sherwin-Williams facility, or at www.paintdocs.com.

Please direct any questions or comments to your local Sherwin-Williams facility.

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**Note:** Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, The Sherwin-Williams Company cannot make any warranties as to the end result.