Sprayon® MR™311 Dry Film Release Agent contains fluoropolymer, which provides an extremely thin, dry film that does not transfer to finished parts. Allows multiple releases per application and is compatible with most moldable resins and elastomeric compounds, as well as delicate urethanes. Will not interfere with post-finishing operations. No CFC’s or HCFC’s.
APPLICATION
Surface must be free of grease, dirt and oil. Sprayon® EL™848 Flash Free® Electrical Degreaser may be used. Product should be sprayed in a well-ventilated area. Use at room temperature (70°F) for best operation. Shake can well before using. Hold can 10” to 12” from mold surface and spray a thin, light coating. To use entire contents, hold sprayhead, then rotate can. For a non-abrasive, fast and effective way to clean all metal molds, use Sprayon® MR™351 Mold Cleaner. To provide extended protection against acid, humidity rust and contamination during indoor or outdoor storage, use Sprayon® MR™361 Mold Protectant.

PROPERTIES
APPEARANCE: Translucent white film
ODOR: Mild solvent
PROPELLANT: Non-flammable propellant
WT./GAL.: 6.58
SPECIFIC GRAVITY: 0.79
WET/DRY FILM: Dry
H.A.P.S. (Hazardous Air Pollutants): No
SARA 313 Chemicals: No
% VOC: 46.11%
V.O.C. COMPLIANT CALIFORNIA: Yes
V.O.C. COMPLIANT OTC STATES: Yes
FLAMMABLE: Yes
FLASH POINT: <0°F
HAZARD RATING: 2,2,0
SHELF LIFE: 3 years from date of manufacture

RESIN RECOMMENDATIONS

<table>
<thead>
<tr>
<th>RESIN RECOMMENDATIONS</th>
<th>MR™311</th>
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<tbody>
<tr>
<td>ABS</td>
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<tr>
<td>Acetal</td>
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<tr>
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<td>Filament Windings</td>
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USEs
- Polystyrenes
- Polypropylenes
- Polyurethanes
- Nylon
- Rubber
- Epoxy potting
- Foams
- Metals
- Filament windings
- Phenolic resins
- Encapsulating urethanes

PERFORMANCE
HIGH TEMP: 575°F
% ACTIVES: 5%
FDA APPROVAL: No
PAINTABLE: Yes
- No CFC’s or HCFC’s
- Will not harm most plastics
- For low and high temperature mold
- Multiple releases per application

PACKAGING
Stock #: S00311
UPC Code: 0-75577-90311-5
Fill Wt.: 12 oz.
Per Case: 12
Carton Dimensions: L 10-7/8” x W 8-3/16” x H 8”

SHIPPING
Refer to section 14 of the material safety data sheet for proper transport information and labeling.

RESOURCES
MSDS/EDS/PRODUCT DATA SHEETS:
sprayon.com
CUSTOMER SERVICE:
1-800-777-2966
TECHNICAL INFORMATION:
1-800-251-2486

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