



WOOD FINISHING SYSTEMS

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Product Information (PI) Sheet

Product: Medium Reducer VOC Exempt

Code(s): VC1681

Description: Medium Reducer VOC Exempt is a blend of VOC exempt solvents designed to improve flow and leveling in moderate heat and humidity conditions.

Uses: VC1681 is recommended for use with any ML Campbell low VOC coating to improve flow and level. The amount of reducer should be kept to a minimum, a good starting point is 2%

Other Products: VC1681 can be used with any low VOC solvent borne ML Campbell coating.

Physical Properties (packaged)
Weight per Gallon: 7.5 ± .20 lb./gal.
Flash Point (PMCC): 4F
Packaged VOC: 0.0 g/l
Photochemically Reactive: No

Surface Preparation
New Work: Remove any dirt, grease or other contamination and sand as required.
Old Work: Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry. Finish as new work.

Mixing
Mix into coatings thoroughly.

Application Procedure
Refer to spray equipment suppliers, recommendations for fine lacquer atomizing spray guns, air caps, and fluid needles.
Note: Hot spray application is not recommended. If hot spray equipment is used, temperature settings should never be over 110°F or 43° C.

Equipment Clean Up
Use VC16936 Fast Reducer VOC Exempt to clean up all equipment.
Dispose of dirty solvent and cleaning rags in a safe and approved manner.
Solvent or lacquer-soaked rags should be stored in water-filled, closed containers prior to disposal.

Packaging/Shipping
Available Units: Gallons and Pails.

Shelf Life and Storage
36 Months

### DOT Classification

UN1263

Paint related material

3

PGII

(ERG#128)

### Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

### Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

### Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*