SAFETY DATA SHEET

According to 29 CFR 1910.1200

B37579

Section 1. Identification

Product name : CODA™ Interior 2K Hybrid Polyurethane Black Primer

Product code : B37579

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Paint or paint related material.

Manufacturer : M. L. CAMPBELL
101 W. Prospect Avenue
Cleveland, OH 44115

Emergency telephone number of the company : (800) 424-9300

Product Information Telephone Number : (800) 364-1359

Transportation Emergency Telephone Number : (800) 424-9300

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
TOXIC TO REPRODUCTION - Category 1B
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 3.3% (dermal), 5.2% (inhalation)

GHS label elements

Hazard pictograms :



Signal word : Danger

Section 2. Hazards identification

Hazard statements : Highly flammable liquid and vapor.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer.
May damage fertility or the unborn child.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response : IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS.

Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

Ingredient name	Synonyms	% by weight	Identifiers
n-Butyl Acetate	Butyl acetate	≥15 - ≤40	123-86-4
Calcium Carbonate		≥7 - ≤13	1317-65-3
Methyl Ethyl Ketone	Butan-2-one	≥5 - ≤10	78-93-3
Amorphous Precipitated Silica		≥3 - ≤7	112926-00-8
2-methoxy-1-methylethyl acetate	1-Methoxypropan-2-yl acetate	≥1 - ≤5	108-65-6
Zinc Stearate	Zinc dioctadecanoate	≥1 - ≤5	557-05-1
Diacetone Alcohol	4-Hydroxy-4-methylpentan-2-one	≥1 - ≤5	123-42-2
Carbon Black		≥1 - ≤5	1333-86-4
Cellulose Nitrate		≥0.5 - ≤1.5	9004-70-0
1-Methyl-2-Pyrrolidone	1-Methylpyrrolidin-2-one	≥0.1 - ≤1	872-50-4

Section 3. Composition/information on ingredients

Methyl Methacrylate Dibutyltin Dilaurate	Methyl 2-methylprop-2-enoate Dibutyl[bis(dodecanoyloxy)] stannane	≥0.1 - ≤1 ≥0.1 - ≤1	80-62-6 77-58-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Section 4. First aid measures

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
metal oxide/oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark : Flammable liquid.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits
n-Butyl Acetate	123-86-4	**ACGIH TLV (United States, 1/2025) [Butyl acetates]** STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 150 ppm. TWA 10 hours: 710 mg/m³. STEL 15 minutes: 200 ppm. STEL 15 minutes: 950 mg/m³. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 150 ppm. TWA 8 hours: 710 mg/m³.
Calcium Carbonate	1317-65-3	**NIOSH REL (United States, 10/2020) [calcium carbonate]** TWA 10 hours: 10 mg/m³. Form: Total. TWA 10 hours: 5 mg/m³. Form: Respirable fraction. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 15 mg/m³. Form: Total dust. TWA 8 hours: 5 mg/m³. Form: Respirable fraction.
Methyl Ethyl Ketone	78-93-3	**ACGIH TLV (United States, 1/2025)** Absorbed through skin. TWA 8 hours: 75 ppm. STEL 15 minutes: 150 ppm. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 200 ppm. TWA 10 hours: 590 mg/m³. STEL 15 minutes: 300 ppm. STEL 15 minutes: 885 mg/m³. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 200 ppm. TWA 8 hours: 590 mg/m³.
Amorphous Precipitated Silica	112926-00-8	**NIOSH REL (United States, 10/2020) [SILICA, AMORPHOUS]** NIA. TWA 10 hours: 6 mg/m³.

Section 8. Exposure controls/personal protection

		OSHA PEL Z3 (United States, 6/2016) [Silica, Amorphous] TWA 8 hours: 20 mppcf. TWA 8 hours: 80 / (%SiO_2) mg/m³.
2-methoxy-1-methylethyl acetate	108-65-6	**OARS WEEL (United States, 6/2025)** TWA 8 hours: 50 ppm.
Zinc Stearate	557-05-1	**ACGIH TLV (United States, 1/2025) [Stearates]** A4. TWA 8 hours: 10 mg/m³. Form: Inhalable fraction. TWA 8 hours: 3 mg/m³. Form: Respirable fraction. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 10 mg/m³. Form: Total. TWA 10 hours: 5 mg/m³. Form: Respirable fraction. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 15 mg/m³. Form: Total dust. TWA 8 hours: 5 mg/m³. Form: Respirable fraction.
Diacetone Alcohol	123-42-2	**ACGIH TLV (United States, 1/2025)** TWA 8 hours: 10 ppm. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 50 ppm. TWA 10 hours: 240 mg/m³. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 50 ppm. TWA 8 hours: 240 mg/m³.
Carbon Black	1333-86-4	**ACGIH TLV (United States, 1/2025)** A3. TWA 8 hours: 3 mg/m³. Form: Inhalable fraction. **NIOSH REL (United States, 10/2020)** NIA. TWA 10 hours: 3.5 mg/m³. TWA 10 hours: 0.1 mg/m³ (as cyclohexane-extractable fraction). **OSHA PEL (United States, 5/2018)** TWA 8 hours: 3.5 mg/m³.
Cellulose Nitrate	9004-70-0	None.
1-Methyl-2-Pyrrolidone	872-50-4	**OARS WEEL (United States, 6/2025)** Absorbed through skin. TWA 8 hours: 15 ppm. STEL 15 minutes: 120 mg/m³. STEL 15 minutes: 30 ppm. TWA 8 hours: 60 mg/m³.
Methyl Methacrylate	80-62-6	**ACGIH TLV (United States, 1/2025)** A4. Skin sensitizer. TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. **NIOSH REL (United States, 10/2020)** TWA 10 hours: 100 ppm. TWA 10 hours: 410 mg/m³. **OSHA PEL (United States, 5/2018)** TWA 8 hours: 100 ppm. TWA 8 hours: 410 mg/m³.
Dibutyltin Dilaurate	77-58-7	**ACGIH TLV (United States, 1/2025) [Tin, organic compounds]** A4. Absorbed through skin.

		TWA 8 hours: 0.1 mg/m³ (as Sn). STEL 15 minutes: 0.2 mg/m³ (as Sn). **NIOSH REL (United States, 10/2020) [tin organic compounds]** Absorbed through skin. TWA 10 hours: 0.1 mg/m³ (as Sn). **OSHA PEL (United States, 5/2018) [Tin, organic compounds]** TWA 8 hours: 0.1 mg/m³ (as Sn).

Occupational exposure limits (Canada)

Ingredient name	CAS #	Exposure limits
n-butyl acetate	123-86-4	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 200 ppm. TWA 8 hours: 150 ppm. **CA British Columbia Provincial (Canada, 8/2025) [butyl acetate, all isomers]** STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. **CA Ontario Provincial (Canada, 6/2019) [butyl acetates, all isomers]** STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. **CA Quebec Provincial (Canada, 2/2024) [butyl acetates]** STEV 15 minutes: 150 ppm. TWAEV 8 hours: 50 ppm. **CA Alberta Provincial (Canada, 3/2023)** OEL 15 minutes: 200 ppm. OEL 15 minutes: 950 mg/m³. OEL 8 hours: 150 ppm. OEL 8 hours: 713 mg/m³.
Methyl ethyl ketone	78-93-3	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 300 ppm. TWA 8 hours: 200 ppm. **CA British Columbia Provincial (Canada, 8/2025)** Repr. Absorbed through skin. TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 200 ppm. STEL 15 minutes: 300 ppm. **CA Quebec Provincial (Canada, 2/2024)** TWAEV 8 hours: 50 ppm. TWAEV 8 hours: 150 mg/m³. STEV 15 minutes: 100 ppm. STEV 15 minutes: 300 mg/m³. **CA Alberta Provincial (Canada, 3/2023)** OEL 15 minutes: 300 ppm. OEL 8 hours: 200 ppm. OEL 8 hours: 590 mg/m³. OEL 15 minutes: 885 mg/m³.
4-Hydroxy-4-methyl-2-pentanone	123-42-2	**CA Saskatchewan Provincial (Canada, 4/2021)**

Section 8. Exposure controls/personal protection

		STEL 15 minutes: 60 ppm. TWA 8 hours: 50 ppm. **CA British Columbia Provincial (Canada, 8/2025)** TWA 8 hours: 50 ppm. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 50 ppm. **CA Quebec Provincial (Canada, 2/2024)** TWAEV 8 hours: 50 ppm. TWAEV 8 hours: 238 mg/m³. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 50 ppm. OEL 8 hours: 238 mg/m³.
Carbon black	1333-86-4	**CA Saskatchewan Provincial (Canada, 4/2021)** STEL 15 minutes: 7 mg/m³. TWA 8 hours: 3.5 mg/m³. **CA British Columbia Provincial (Canada, 8/2025)** Carc 2B. TWA 8 hours: 3 mg/m³. Form: inhalable. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 3 mg/m³. Form: inhalable particulate matter. **CA Quebec Provincial (Canada, 2/2024)** C3. TWAEV 8 hours: 3 mg/m³. Form: inhalable aerosol fraction. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 3.5 mg/m³.
N-Methyl pyrrolidone	872-50-4	**CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 400 mg/m³.
methyl methacrylate	80-62-6	**CA Saskatchewan Provincial (Canada, 4/2021)** Sensitizer. STEL 15 minutes: 100 ppm. TWA 8 hours: 50 ppm. **CA British Columbia Provincial (Canada, 8/2025)** Skin sensitizer. TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. **CA Ontario Provincial (Canada, 6/2019)** TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. **CA Quebec Provincial (Canada, 2/2024)** Skin sensitizer. TWAEV 8 hours: 50 ppm. STEV 15 minutes: 100 ppm. **CA Alberta Provincial (Canada, 3/2023)** OEL 8 hours: 205 mg/m³. OEL 8 hours: 50 ppm. OEL 15 minutes: 410 mg/m³. OEL 15 minutes: 100 ppm.
Cyclohexanone	108-94-1	**CA Saskatchewan Provincial (Canada, 4/2021)** Absorbed through skin. STEL 15 minutes: 50 ppm. TWA 8 hours: 20 ppm. **CA British Columbia Provincial (Canada, 8/2025)** Absorbed through skin.

		TWA 8 hours: 20 ppm. STEL 15 minutes: 50 ppm. **CA Ontario Provincial (Canada, 6/2019)** Absorbed through skin. TWA 8 hours: 20 ppm. STEL 15 minutes: 50 ppm. **CA Quebec Provincial (Canada, 2/2024)** C3. Absorbed through skin. TWAEV 8 hours: 20 ppm. STEV 15 minutes: 50 ppm. **CA Alberta Provincial (Canada, 3/2023)** Absorbed through skin. OEL 8 hours: 20 ppm. OEL 8 hours: 80 mg/m³. OEL 15 minutes: 200 mg/m³. OEL 15 minutes: 50 ppm.

Occupational exposure limits (Mexico)

Ingredient name	CAS #	Exposure limits
n-Butyl Acetate	123-86-4	**NOM-010-STPS-2014 (Mexico, 4/2016)** TWA 8 hours: 150 ppm. STEL 15 minutes: 200 ppm.
Methyl Ethyl Ketone	78-93-3	**NOM-010-STPS-2014 (Mexico, 4/2016)** TWA 8 hours: 200 ppm. STEL 15 minutes: 300 ppm.
Diacetone Alcohol	123-42-2	**NOM-010-STPS-2014 (Mexico, 4/2016)** TWA 8 hours: 50 ppm.
Dibutyltin Dilaurate	77-58-7	**NOM-010-STPS-2014 (Mexico, 4/2016)** **[Estaño, compuestos orgánicos]** A4. Absorbed through skin. TWA 8 hours: 0.1 mg/m³ (as Sn). STEL 15 minutes: 0.2 mg/m³ (as Sn).

Biological exposure indices (United States)

Ingredient name	Exposure indices
Methyl Ethyl Ketone	**ACGIH BEI (United States, 1/2025)** BEI: 2 mg/l, methyl ethyl ketone [in urine]. Sampling time: end of shift.
1-Methyl-2-Pyrrolidone	**ACGIH BEI (United States, 1/2025)** BEI: 100 mg/l, 5-hydroxy-N-methyl-2-pyrrolidone [in urine]. Sampling time: end of shift.

Biological exposure indices (Canada)

No exposure indices known.

Biological exposure indices (Mexico)

Section 8. Exposure controls/personal protection

Ingredient name	Exposure indices
Methyl Ethyl Ketone	**Official Mexican STANDARD NOM-047-SSA1-2011, Environmental Health-Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012)** BEI: 2 mg/L, MEK [in urine]. Sampling time: at the end of the work shift.
1-Methyl-2-Pyrrolidone	**Official Mexican STANDARD NOM-047-SSA1-2011, Environmental Health-Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012)** BEI: 100 mg/L, 5-hydroxy-n-methyl-2-pyrrolidone [in urine]. Sampling time: at the end of the work shift.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Black.

Odor : Not available.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : 78°C (172.4°F)

Flash point : Closed cup: -4°C (24.8°F) [Pensky-Martens Closed Cup]

Evaporation rate : 5.6 (butyl acetate = 1)

Flammability : Flammable liquid.

Lower and upper explosion limit/flammability limit : Lower: 1.3%
Upper: 13.1%

Vapor pressure : 12.1 kPa (90.6 mm Hg)

Relative vapor density : 2.48 [Air = 1]

Relative density : 1.09

Density : 1.09 g/cm³

Solubility(ies) :

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >20.5 mm^2/s (>20.5 cSt)

Molecular weight : Not applicable.

Particle characteristics

Median particle size : Not applicable.

Heat of combustion : 15.897 kJ/g

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
n-Butyl Acetate	**Rat - Oral - LD50** 10768 mg/kg Toxic effects: Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Other changes Liver - Other changes **Rabbit - Dermal - LD50** >17600 mg/kg
Methyl Ethyl Ketone	**Rabbit - Dermal - LD50** 6480 mg/kg **Rat - Oral - LD50** 2737 mg/kg
2-methoxy-1-methylethyl acetate	**Rat - Oral - LD50** 8532 mg/kg **Rabbit - Dermal - LD50** >5 g/kg
Zinc Stearate	**Rat - Oral - LD50** >10 g/kg
Diacetone Alcohol	**Rat - Oral - LD50** 2520 mg/kg Toxic effects: Behavioral - Tremor Behavioral - Convulsions or effect on seizure threshold Liver - Other changes **Rabbit - Dermal - LD50** 13500 mg/kg
Carbon Black	**Rat - Oral - LD50** >15400 mg/kg Toxic effects: Behavioral - Somnolence (general depressed activity)
Cellulose Nitrate	**Rat - Oral - LD50** >5 g/kg
1-Methyl-2-Pyrrolidone	**Rat - Oral - LD50** 3914 mg/kg **Rabbit - Dermal - LD50**

Section 11. Toxicological information

	8 g/kg
Methyl Methacrylate	**Rabbit - Dermal - LD50** >5 g/kg Toxic effects: Skin After systemic exposure - Dermatitis, other **Rat - Oral - LD50** 7872 mg/kg Toxic effects: Behavioral - Muscle weakness Behavioral - Coma Lung, Thorax, or Respiration - Respiratory depression **Rat - Inhalation - LC50 Vapor** 78000 mg/m³ [4 hours]
Dibutyltin Dilaurate	**Rat - Oral - LD50** 2071 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name	Result
n-Butyl Acetate	**Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 mg
Methyl Ethyl Ketone	**Rabbit - Skin - Mild irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 14 mg **Rabbit - Skin - Mild irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 402 mg **Rabbit - Skin - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 mg
Diacetone Alcohol	**Rabbit - Skin - Mild irritant** Amount/concentration applied: 500 mg
Dibutyltin Dilaurate	**Rabbit - Skin - Severe irritant** Amount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name	Result
n-Butyl Acetate	**Rabbit - Eyes - Moderate irritant** Amount/concentration applied: 100 mg
Diacetone Alcohol	**Rabbit - Eyes - Severe irritant** Amount/concentration applied: 20 mg **Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 100 uL
1-Methyl-2-Pyrrolidone	**Rabbit - Eyes - Moderate irritant** Amount/concentration applied: 100 mg
Dibutyltin Dilaurate	**Rabbit - Eyes - Moderate irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 100 mg

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Amorphous Precipitated Silica	-	3	-
Carbon Black	-	2B	-
Methyl Methacrylate	-	3	-

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
n-Butyl Acetate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
Calcium Carbonate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Methyl Ethyl Ketone	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
2-methoxy-1-methylethyl acetate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
Diacetone Alcohol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Section 11. Toxicological information

1-Methyl-2-Pyrrolidone	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Methyl Methacrylate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Dibutyltin Dilaurate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
Dibutyltin Dilaurate	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (oral) - Category 1

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Section 11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
CODA™ Interior 2K Hybrid Polyurethane	28875.3	N/A	N/A	N/A	N/A
n-Butyl Acetate	10768	N/A	N/A	N/A	N/A
Methyl Ethyl Ketone	2737	6480	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	8532	N/A	N/A	N/A	N/A
Diacetone Alcohol	2520	13500	N/A	N/A	N/A
1-Methyl-2-Pyrrolidone	3914	8000	N/A	N/A	N/A
Methyl Methacrylate	7872	N/A	N/A	78	N/A
Dibutyltin Dilaurate	2071	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result
n-Butyl Acetate	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 to 32 days; Size: 21.6 mm; Weight: 0.175 g 18 mg/l [96 hours] Effect: Mortality **Acute - LC50 - Marine water** Crustaceans - Brine shrimp - *Artemia salina* 32 mg/l [48 hours] Effect: Mortality
Methyl Ethyl Ketone	**Acute - EC50 - Fresh water** Daphnia - Water flea - *Daphnia magna* - Larvae Age: <24 hours 5091 mg/l [48 hours]

Section 12. Ecological information

	Effect: Intoxication **Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 days; Size: 22 mm; Weight: 0.167 g 3220 mg/l [96 hours] Effect: Mortality **Acute - EC50 - Marine water** Algae - Diatom - *Skeletonema costatum* >500 mg/l [96 hours] Effect: Population
Diacetone Alcohol	**Acute - LC50 - Fresh water** Fish - Bluegill - *Lepomis macrochirus* 420 ppm [96 hours] Effect: Mortality
Cellulose Nitrate	**Acute - EC50 - Fresh water** Algae - Green algae - *Raphidocelis subcapitata* 579 mg/l [96 hours] Effect: Biochemistry
1-Methyl-2-Pyrrolidone	**Acute - LC50 - Fresh water** Daphnia - Water flea - *Daphnia magna* Age: <24 hours 1.23 ppm [48 hours] Effect: Mortality **Acute - LC50 - Fresh water** US EPA Fish - Bluegill - *Lepomis macrochirus* Weight: 1.2 g 832 ppm [96 hours] Effect: Mortality
Methyl Methacrylate	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* - Adult 130 mg/l [96 hours] Effect: Mortality
Dibutyltin Dilaurate	**Chronic - EC10 - Fresh water** Algae - Green algae - *Desmodesmus subspicatus* >2 mg/l [96 hours] Effect: Histology

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
n-Butyl Acetate	-	-	Readily
Methyl Ethyl Ketone	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Dibutyltin Dilaurate	-	2.91 [OECD 305]	Low

Section 12. Ecological information

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3 	3 	3 	3 	3 
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.
Additional information	- **ERG No.** 128	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3). **ERG No.** 128	- **ERG No.** 128	-	**Emergency schedules** F-E, S-E

Section 14. Transport information

Special precautions for user : Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to IMO instruments : Not available.

Bulk cargo shipping name : Not available.

Section 15. Regulatory information

U.S. Federal regulations :

SARA 313

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED and rely on information provided to us by our raw material suppliers. Our suppliers often provide an estimated value or range less than a certain upper limit. We calculate MAXIMUM THEORETICAL VALUES using defined values, if provided, or the upper limit reported by our supplier. Additionally, the suppliers' information may include amounts present in the product as unintentional byproducts or impurities. Variations may occur in individual batches due to adjustments made during production. Reporting of chemicals in this section does not necessarily indicate their presence in the final formulated product.

Ingredient name	% by weight	CAS number
Mercury (as Hg) Zinc Compound Lead (as Pb)	>0 <=0.00001 >=1 <=5 >0 <=0.0001	

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

List name	Ingredient name	Status
Annex A - Elimination - Production Annex A - Elimination - Use	UV-328 UV-328	Listed Listed

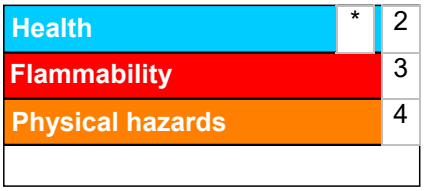
International lists : **Australia inventory (AIIC)**: Not determined.
China inventory (IECSC): Not determined.
Japan inventory (CSCL): Not determined.
Japan inventory (ISHL): Not determined.
Korea inventory (KECI): Not determined.
New Zealand Inventory of Chemicals (NZIoC): Not determined.
Philippines inventory (PICCS): Not determined.
Taiwan Chemical Substances Inventory (TCSI): Not determined.

Section 15. Regulatory information

Thailand inventory: Not determined.
Turkey inventory: Not determined.
Vietnam inventory: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2	On basis of test data
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
TOXIC TO REPRODUCTION - Category 1B	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method

History

Date of printing : 11/2/2026

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Version : 21

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.