

Product Information (PI) Sheet

Product: Water Borne Dye Concentrates

Code(s):	WS2WBDC2 Blue	WS2WBDC3 Yellow	WS2WBDC4 Orange	WS2WBDC5 Red
	WS2WBDC6 Black	WS2WBDC7 Brown		

Description: Water Borne Dye Concentrates are concentrated versions of the Azoton Water Borne Dye Stains.

Uses: Water Based Dye Concentrates are designed to be used in ML Campbell water borne stains to achieve deep, rich colors. The Water Borne Dye Concentrates can also be used with ML Campbell Water Borne Clears to create shading coats.

Physical Properties (packaged)	
Weight per Gallon:	8.35-9.02 lb/gal ± .2
% Solids - by Weight:	14.0-30.0 ± 2.0
% Solids - by Volume:	8.3-21.4 ± 2.0
Flash Point (PMCC):	113 F
Maximum VOC:	739-833 g/l less exempt (± 15 g/l)
Photochemically Reactive:	No

Packaging/Shipping	
Available Units:	Gallons.

Shelf Life and Storage	
<ul style="list-style-type: none"> • 12 months - Store in a cool dry area in the original sealed containers. • Do not store around any source of flames or sparks. • Spills should be cleaned up with non-sparking tools and inert absorbent material. 	

DOT Classification	
Not Regulated For Transportation	

B/L Description		
Paint and Related Materials	NOIBN	Protect From Freezing

Caution	
<ul style="list-style-type: none"> • THESE PRODUCTS ARE DESIGNED FOR PROFESSIONAL USE ONLY. • Use only after all safety information is understood. • Refer to the Material Safety Data Sheet (MSDS) for additional information. 	

Testing	
Due to the wide variety of substrates, surface preparation methods, application methods, and environments, Customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.	

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in Customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*