



WOOD FINISHING SYSTEMS

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Product Information (PI) Sheet

Product: Stain Base for Minwax Colors

Code(s): WS2 M10

Description: WS2M10 was specifically designed to work with MLC colorants for color formulation. The HAPs compliant, Medium-Solids formula allows the user better workability. You can achieve deeper, richer colors with WS2M10, because of its formula clarity and consistency.

Other Products: A full range of sealers and finish coat lacquers are available for finishing. For special color effects, see Blending & Tinting below. Note: WoodSong Microtone Toners and WoodSong II Stains are the only stains recommended for use with M.L. Campbell products.

Physical Properties (packaged) table with rows for Weight per Gallon, % Solids - by Weight, % Solids - by Volume, Flash Point (PMCC), Maximum VOC, and Photochemically Reactive.

Blending & Tinting section containing text about tinting WS2M10 Base and a Please Note regarding short filling.

Surface Preparation section containing text about applying to smooth sanded, new wood, or completely stripped old wood surfaces.

Reduction section containing text: No reduction is required for spray or brush application.

Application Procedure section containing text about stirring stains and instructions for Spray, Brush, and Wiping.

Recoating section containing text about re-coating all stain after a minimum of 30 to 45 minutes air dry.

Color Effects

Wiping: Color and grain emphasis are affected by the dry time between application and wiping. Wiping in 1 minute will give the lightest color and most grain definition. As time is extended up to 20 minutes, a darker color and less grain is obtained.

Equipment Cleanup

- Use lacquer thinner to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Dirty rags from stain wiping or cleaning should be stored in water filled, closed containers prior to disposal.

Packaging/Shipping

Available Units: Quarts and Gallons.

Shelf Life and Storage

- Store in cool, dry areas in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification

Flammable Liquid

Red Label

UN1263

B/L Description

Paint

UN1263

3

Pg II

Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*