

Product Information (PI) Sheet

Product: VINYL-SNAP™ Fast Dry High-Build Vinyl Primer

Code(s) :	W10190		
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Description: VINYL-SNAP™ Fast Dry High-Build Vinyl Primer is a High-Solids HAPs free fast dry vinyl modified nitrocellulose lacquer Primer with excellent sanding properties. It is formulated to offer an improvement over conventional lacquer primers where excellent adhesion, stain blocking, and superior moisture resistance is required. Its high-solids formula helps to maximize the filling of open-pore wood species more efficiently, while improving productivity.

Uses: VINYL-SNAP™ Fast Dry High-Build Vinyl Primer is recommended for kitchen cabinets or institutional furniture where extra moisture resistance is needed. For optimum adhesion and film properties, this Primer contains no stearate type sanding aid. Use a “Fre-Cut” (no fill) type sandpaper. Only scuff sanding is recommended with this Primer.

Other Products: VINYL-SNAP™ Fast Dry High-Build Vinyl Primer can be applied under any M.L. Campbell solvent-based pre-catalyzed and post-catalyzed lacquers, conversion varnishes, nitrocellulose lacquers and CAB modified lacquers. For conventional lacquer Primers, see M.L. Campbell Easy Sanding Primer. See also M.L. Campbell WoodSong II Stains.

Physical Properties (packaged)	
Weight per Gallon:	11.02 lbs. ± 0.2 lbs.
Viscosity - Ford #4 at 77°F/25°C:	25 ± 5 seconds
% Solids - by Weight:	55.0 ± 2.0
% Solids - by Volume:	29.0 ± 2.0
Theoretical Coverage at 1 Mil Dry: (Coverage figures DO NOT INCLUDE spray loss. Also allow for surface irregularities and porosity of wood surface to be finished.)	462 ± 10 sq. ft. per gallon
Flash Point (PMCC):	21°F or -6°C
Color:	White
Packaged VOC:	531 g/l (4.43 lbs./gallon)
Photo-chemically Reactive:	No

Surface Preparation	
New Work:	Remove any dirt, grease, glue or other construction contaminants and sand wood as required. Apply stain, if specified, as directed prior to finishing.
Old Work:	Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry, sand as required. Finish as new work. If cratering develops on work, Fisheye Killer WR5 may remedy this problem (if the contaminant is not too severe). Note: The use of excessive film build of any Primer will cause deterioration of the adhesion and mar-resistance of the total finishing system. The use of a vinyl Primer in any finishing system should be limited to one coat.

Reduction

No reduction is required; however, small amounts up to 3% of M.L. Campbell Standard Lacquer Thinner C16036, or M.L. Campbell C162-1 Flow Enhancer may be used if required for specific equipment. If blushing occurs use M.L. Campbell C161-1 Care Retarder or Slow Retarder VOC Exempt VC1671. **IMPORTANT** – M.L. Campbell VOC Exempt Reducers and Retarders are compliant and will not increase VOC levels in VOC compliant coatings.

Mixing

When topcoat is a catalyzed product, we recommend the distributor to catalyze **VINYL-SNAP™ Fast Dry High-Build Vinyl Primer** with **C1491** Care Catalyst at **1.0% by weight or 2.0 oz. per gallon**, to give improved resistance to wrinkling and lifting. After catalyzation, **VINYL-SNAP™ Fast Dry High-Build Vinyl Primer** has a pot life (usable time) of 2 months under normal storage temperature. Higher temperature conditions will shorten the pot life.

Application Procedure

Apply no more than one coat of vinyl Primer at 4-5 wet mils maximum, if two coats desired then apply 2-3 wet mils each and sand in between. Sand with 220 to 320 grit sandpaper before applying topcoat. One coat of **VINYL-SNAP™ Fast Dry High-Build Vinyl Primer** can be applied under any M.L. Campbell solvent-based pre-catalyzed and post-catalyzed lacquers, conversion varnishes, nitrocellulose lacquers and CAB modified lacquers. 1-2% BC Retarder may be added to FD HB Vinyl Primer when temperatures are hot and humid.

Refer to spray equipment suppliers for recommendations on fine atomizing spray guns, air caps and fluid needles. Note: Hot Spray application is not recommended. If hot spray equipment is used, temperature setting should never be over 110° F or 43° C.

Equipment Clean Up

- Use lacquer thinner to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Solvent or lacquer-soaked rags should be stored in water-filled, closed containers prior to disposal.

Tinting

VINYL-SNAP™ Fast Dry High-Build Vinyl Primer can be tinted with up to 6 ounces of colorant per gallon (IC or GIS). Do not tint with colorant that contains Glycol.

Drying Times (at 77°F or 25°C)

Dry to Touch:	10-15 Minutes
Sanding Dry:	15-20 Minutes
Stacking Dry:	4-6 hours

Packaging/Shipping

Available Units: Drums, Gallons, and Pails.

Shelf Life and Storage

- Package life is (3) three years - Store in a cool dry area in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.
- If stored at temperatures below 30°F (0°C), this product may gel. If so, warming to room temperature will restore it to usable condition.



WOOD FINISHING SYSTEMS

M.L. Campbell
224 Catherine Street
Fort Erie, Ontario L2A 5M9 Canada
Tel: 1(800) 364-1359
Web: www.mlcampbell.com

DOT Classification		
Flammable Liquid	Red Label	UN 1263

B/L Description			
Paint	UN 1263	3	PG II

Caution
<ul style="list-style-type: none"> • THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY. • Use only after all safety information is understood. • Refer to the Safety Data Sheet (SDS) for additional information.

Testing
Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes
The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. <i>Thank you for using M.L. Campbell Wood Finishing products.</i>

