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Product Information (PI) Sheet

Product: Amazing Glaze

Code(s): F5564

Description: Amazing Glaze is a HAPs Free one component, glaze tint base. Amazing Glaze does

not require vinyl sealer and saves shop time since it is designed to be rubbed off in as

little as 1 minute.

Uses: Intended to create a three-dimensional look and provide depth and richness of color.

Physical Properties (packaged)			
Weight per Gallon:	$7.48 \pm .25$ lbs.		
% Solids - by Weight:	21.0 ± 2.5		
% Solids - by Volume:	10.0 ± 2.5		
Flash Point (PMCC):	45°F or 7.2°C		
VOC*:	703 g/l (5.86 lb/gallon)		
Photochemically Reactive:	No		
	*Theoretical VOC shown is arrived at by using material unthinned. If material is thinned, VOC will be higher.		

	Reduction	
Reduction is not recommended.		

Application Procedure

Amazing Glaze should be applied over an M.L. Campbell post-catalyzed product. It may also be applied over MagnaMax if you allow at least 12 hours dry time for the MaganaMax. Sanding between coats of all M.L. Campbell products is always recommended. Apply Amazing Glaze by spray application only. Remove excess with a Scotch-Brite gray pad or ultra-fine sanding sponge to achieve desired effect. Excess glaze can be removed as quickly as 1 minute after application but should be removed before 2-3 hours. You must also topcoat Amazing Glaze with an M.L. Campbell clear finish.

Note: Glazes are decorative finishes and users are responsible for durability and appearance. Caution should be taken because adhesion of finish coats will be affected by amount of Glaze applied and intercoat sanding. It should be noted that when using Special Finishes, the end use of the piece being finished should be considered. In most cases the piece being finished should not be employed in high wear areas. Actual effect may vary due to application techniques and environmental conditions.

Tinting

Colors can be matched by mixing Amazing Glaze with the Huls 844 Colorants. The glaze is supplied to allow the addition of 5 oz. 844 colorant or 5% by weight of the dye concentrates per gallon. Colors in the M.L. Campbell Color System that require a clear base may be matched by using the M.L. Campbell Lacquer Tinting Formula Book. Nine popular glaze color formulas have been developed and are shown on the WoodSong Glaze Color strip: use 50% of tint formula.

Equipment Clean Up

- Use Lacquer Thinner (C16036) to clean up all equipment.
- Dispose of dirty rags in a safe and approved manner.
- Abrasive pads and such materials should be stored in water filled containers prior to disposal.

Packaging/Shipping

Available Units: Quarts, Gallons and Pails.

Shelf Life and Storage

- Store in cool, dry areas in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification					
Flammable Liquid	Red	Label	UN1263		
B/L Description					
Paint	UN1263	3	Pg II		

Caution

- THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products*.