



WOOD FINISHING SYSTEMS

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Product Information (PI) Sheet

Product: Aguamente Plus Water Borne Pre-Catalyzed Clear Lacquer

Table with 4 columns: Code(s), C136352 Dull, C136354 Satin, C136358 Gloss

Description: A technically advanced, GREENGUARD Certified, VOC compliant, easy sanding, HAPs Free, pre-catalyzed water borne coating for interior wood surfaces.

Uses: For use on kitchen and bathroom cabinets, dormitory, household, and office furniture. Also for use on toys, paneling, and display fixtures.

Other Products: For stain requirements, see M.L. Campbell WoodSong II Series Water Borne Stains and Toners For sealer requirements, see M.L. Campbell C136359 Aguamente Plus Sealer.

Physical Properties (packaged) table with rows for Weight per Gallon, Viscosity, Solids, Coverage, Flash Point, Color, Sheen, VOC, HAPS, and Photochemically Reactive.

Surface Preparation table with rows for New Work and Old Work instructions.

## Reduction

Product does not require reducing, but can be thinned with distilled water (use very small amounts at a time). Thinning should be limited to 5%. Over thinning can cause sags due to high solids content of product.

## Application Procedure

All surfaces should be well sanded. Scuff sanding between coats is necessary. Remove all sanding dust before proceeding with finishing. Always agitate thoroughly before application. Wet mil film application should be 3 to 4 mils per coat. The second or third coat should be applied after complete drying of the previous coat. Sand between coats using 320 sand paper. Always sand just prior to recoating. The total dry film build should be at least 2.5 mils and should not exceed 5 dry mils.

**Refer to spray equipment suppliers, recommendations for fine lacquer atomizing spray guns, air caps, and fluid needles.**

**Note:** Hot spray application is not recommended. If hot spray equipment is used, temperature settings should never be over 110°F or 43° C. Apply using only stainless steel or plastic spray equipment. If aluminum equipment is used, some oxidation may occur. Before application material, surface and air temperatures should be a minimum of 65° F or 18° C.

## Equipment Clean Up

- All equipment should be flushed with warm water immediately after use.
- A subsequent flush with alcohol will insure all moisture is removed from the system.

## Drying Times (at 77° F or 25° C)

<b>Dry to Touch:</b>	10 - 15 minutes
<b>Sanding Dry:</b>	30 -45 minutes
<b>Stacking Dry:</b>	4 - 6 hours

## Packaging/Shipping

**Available Units:** Gallons and Pails.

**Shipping Caution:** Restrictions for shipments of freezable materials.

## Shelf Life and Storage

- Protect from freezing and other extreme temperatures. This product is unusable if frozen.
- Store in airtight containers.
- Shelf life is 1 year.

## DOT Classification

Paint and Related Material

NOIBN

Protect from Freezing

## Caution

- **THESE PRODUCTS ARE DESIGNED FOR PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Safety Data Sheet (SDS) or Material Safety Data Sheet (MSDS) for additional information.

## Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

## Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*