



WOOD FINISHING SYSTEMS

M.L. Campbell
224 Catherine Street
Fort Erie, Ontario L2A 5M9 Canada
Tel: 1(800) 364-1359
Web: www.mlcampbell.com

Product Information (PI) Sheet

Product: Non-Yellowing Flattening Paste

Code(s): C160342

Description: Non-Yellowing Flattening Paste is a HAPS Free, formaldehyde free, very efficient flattening paste for use in M.L. Campbell post-catalyzed, pre-catalyzed, nitrocellulose, and some Euro topcoats. Non-Yellowing Flattening Paste has easy stir in and soft settling properties. To use, it is recommended that you add the flattening paste before tinting and or/catalyzing. Stir Non-Yellowing Flattening Paste into the lacquer until well dispersed, for best results, use in the finish coat and shake before use. It is not recommended that you drop sheen more than 1 sheen level, ex. Gloss to Dull is not recommended. Please refer to the M.L. Campbell Gloss Reduction Chart for required percentages.

Physical Properties (packaged)
Weight per Gallon: 8.65
Viscosity - Ford #4 at 77°F/25°C: N/A
% Solids - by Weight: 58.15% +/- 2%
% Solids - by Volume: 46.87% +/- 2%
Flash Point (PMCC): 70F (21.1C)
Color: Off-white
Sheen (60° Glossmeter): -----
Packaged VOC: 433g/l (3.62lbs/gal)
Photochemically Reactive: No

Application Procedure
You may use up to a maximum of 15% (by weight) of flattening paste to achieve the desired sheen of your product.

Packaging/Shipping
Available Units: Gallons

Shelf Life and Storage
Package life is 36 months - Store in a cool dry area in the original sealed containers.
Do not store around any source of flames or sparks.
Spills should be cleaned up with non-sparking tools and inert absorbent material.

DOT Classification
Flammable Liquid Red Label UN 1263

Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*