

Product Information (PI) Sheet

Product: Water Borne Flattening Paste

Code(s):

WR128

Description: WR128 Water Borne Flattening Paste is an easy to use, highly efficient, non-yellowing flattening paste for use in most ML Campbell water based topcoats to adjust sheen levels.

Uses: ML Campbell products that WR128 Water Borne Flattening Paste can be used in include – Aguamente, HP WB Production Lacquer and Aguabarnice.

Other Products: To adjust the sheen level of solvent borne products use MLC Campbell C128281 Solvent Borne Flattening Paste.

Physical Properties (packaged)	
Weight per Gallon:	9.18
Viscosity - Ford #4 at 77°F/25°C:	N/A
% Solids - by Weight:	29.15%
% Solids - by Volume:	21.76%
Flash Point (PMCC):	N.A.
Color:	Off-white
Packaged VOC:	10g/l (0.08lbs/gal)
Photochemically Reactive:	No

Mixing
<p>Prior to use, stir or shake flattening paste until thoroughly mixed. Refer to ML Campbell Gloss Reduction Chart and add the recommended percentage by weight to achieve required sheen. Each product may require a different amount of flattening paste. It is not recommended to flatten below 10 degrees of sheen in order to achieve maximum aesthetics and durability. For best results, start with closest packaged sheen and shake the flattening paste into the product until well dispersed. It is always recommended that a sample be made and approved before starting an actual job to assure desired results.</p>

Packaging/Shipping		
<table border="1" style="width: 100%;"> <tr> <td style="width: 20%;">Available Units:</td> <td>Gallons</td> </tr> </table>	Available Units:	Gallons
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Shelf Life and Storage
<ul style="list-style-type: none"> • Package life is 24 months - Store in a cool dry area in the original sealed containers. • Do not store around any source of flames or sparks. • Spills should be cleaned up with non-sparking tools and inert absorbent material. • Freeze/thaw stable. If frozen allow at least 24 hours to return to room temperature (70F). Shake very well before use.

DOT Classification

Paint and Related Material	NOIBN	Protect From Freezing		
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Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*