



WOOD FINISHING SYSTEMS

M.L. Campbell
224 Catherine Street
Fort Erie, Ontario L2A 5M9 Canada
Tel: 1(800) 364-1359
Web: www.mlcampbell.com

Product Information (PI) Sheet

Product: High Performance WB Production Lacquer Sealer

Table with 2 columns: Code(s) and C127959 Sealer

Description: HP Water Borne Production Lacquer Sealer is a GREENGUARD certified technically advanced single component clear sealer designed for interior wood millwork surfaces.

Uses: For use on commercial and residential millwork, furniture and display fixtures.

Other Products: For stain requirements, see M.L. Campbell WoodSong II Series Water Borne Stains and Dyes.

Table with 2 columns: Physical Properties (packaged) and values such as Weight per Gallon, Viscosity, % Solids, etc.

Table with 2 columns: Surface Preparation and instructions for New Work and Old Work.

Table with 1 column: Reduction and instructions on thinning the product.

Application Procedure

All surfaces should be well sanded and remove all sanding dust before finishing. Always agitate thoroughly before application. Application should be 4 to 5 wet mils per coat. Water Borne coatings do not redissolve; therefore, it is recommended that the coating is strained before application. When applying over a stain, be sure stain has dried completely. HP WB Production Lacquer Sealer is highly recommended as a first sealer coat. Sand HP WB Production Sealer flat using 280-320 sand paper prior to HP WB Production Clear Lacquer topcoat application. Do not sand through sealer or an additional coat may be required.

Refer to spray equipment suppliers, recommendations for fine lacquer atomizing spray guns, air caps, and fluid needles.

Note: Hot spray application is not recommended. If hot spray equipment is used, temperature settings should never be over 110°F or 43° C. Apply using only stainless steel or plastic spray equipment. If aluminum equipment is used, some oxidation may occur.

Equipment Clean Up

- All equipment should be flushed with warm water immediately after use.
- A subsequent flush with alcohol will insure all moisture is removed from the system.

Drying Times (at 77° F or 25° C)

Dry to Touch:	10 - 15 minutes
Sanding Dry:	15 - 30 minutes
Stacking Dry:	4 - 6 hours

Packaging/Shipping

Available Units:	Pails
Shipping Caution:	Restrictions for shipments of freezable materials.

Shelf Life and Storage

- Freezable – store in airtight containers.
- Protect from temperature extremes.
- Shelf life is (3) years.

DOT Classification

Paint and Related Material	NOIBN	Protect from Freezing
----------------------------	-------	-----------------------

Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*