

# Geocel®

## Pro Flex® RV Brushable Sealer

Pro Flex® RV Brushable Sealant can be exposed to weather conditions following application. The excellent expansion and contraction properties withstand joint movement and temperature changes associated with recreational vehicles.



- Prevents rust on metal surfaces
- Stays flexible; resists cracking
- UV resistant
- Excellent adhesion to many RV substrates, even when damp

#### Adheres To:

Aluminum, glass, wood, and other common RV substrates

Part #	Color		UPC	SCC
GC23200	Clear	946 mL	0 79239 23800 3	300 79239 23800 4

6 – 946 mL (15 lbs.) per case

## PRODUCT DATA SHEET

### SOLVENT TECHNOLOGY

#### Composition and Materials:

Pro Flex RV Brushable Sealer is based on a proprietary formulation. This formula produces a product with exceptional adhesion, flexibility, and resistance to tear, shear, stress, and weathering.

#### Grade:

Semi-self-leveling, brushable grade consistency

#### Primer:

Not required on most surfaces. If primer less adhesion to a particular substrate is in question, a test application is recommended. Contact Geocel Product Group's Technical Service Department for further information.

#### Limitations:

Do not use on traffic-bearing surfaces

Do not use on polystyrene insulation sheathing and EPDM

Do not use in areas where food is processed or stored

Contains solvents that may craze some plastic materials

Do not use as a complete surface coating or continuous underwater application

For exterior use only due to odor emitted during cure.

Compatibility tests should be made in all cases

Do not use on portable water applications

### Installation:

Apply with a brush, trowel, or putty knife, tooling sealant into seams and cracks needing to be sealed. Applied sealant thickness should not exceed 1/32" per coat. If applied thicker than 1/32" per coat, sealant will not cure properly and may crack or split during cure. To obtain a thicker cured film, apply several light coats of sealant, allowing 24 hours between coats. If painting, use a test area to determine compatibility. For applications involving EPDM, consider using Geocel 4500 Roof Sealant Bonding Sealant.

### Surface Preparation:

For best results, areas to be sealed should be basically clean and surface dry, although moderate amounts of dampness will not interfere with adhesion. For maximum adhesion to heavily oiled or dirty surfaces, areas to be sealed may need to be wiped with a solvent and allowed to dry. Use of a dry rag or brush to remove dust, dirt, or other contaminants is recommended. Contact Geocel Products Group's Technical Service Department or representative if such agents are involved.

### Theoretical Yield:

THEORETICAL YIELD per GALLON Surface Sealant Yield Type Thickness (approx.) Smooth 1.5 mm (62 mils) 9.3 sq. meters. (sheet metal)

### Painting:

Pro Flex RV Brushable Sealant may be painted with most water-based or oil-based paints. When using an oil-based paint, allow sealer to fully cure before painting.

### Cleaning:

Promptly clean up with a regionally compliant cleaning solvent. Follow manufacturer's precautions when handling flammable or toxic solvents. Wash hands with soap and water.

### Cautions:

CONTAINS AROMATIC HYDROCARBONS  
Contents are COMBUSTIBLE. Keep away from heat and open flame. VAPOR HARMFUL. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NOISH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to the other containers for storage. First Aid: In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin

contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents that can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. Warning: This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF REACH OF CHILDREN.

### Availability and Cost:

Pro Flex RV Brushable is available from recreational vehicle dealers and service centers. Cost and further technical data are available from your local Geocel Products Group representative or from our office.

### Limited Warranty:

LIMITED WARRANTY: If when applied according to label directions this product fails to perform in accordance with its published literature, upon satisfactory evidence of product failure, and as your sole remedy, we will either replace the product at no cost or refund the original purchase price for that portion of product that fails to perform in accordance with this limited warranty. Labor or costs associated with labor are not included. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, WHICH ARE ALL DISCLAIMED AND/OR LIMITED IN DURATION TO THE EXTENT PERMITTED BY LAW. WE SHALL NOT BE LIABLE FOR INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS) FROM ANY CAUSE WHATSOEVER AND SUCH DAMAGES ARE EXPRESSLY EXCLUDED. This warranty gives you specific legal rights and provides exclusions/limitations on certain damages. Such exclusions/limitations may not apply to you and you may have other rights which vary from province to province.

### Maintenance:

No maintenance should be required. If the product is damaged, either remove it and reseal with Pro Flex RV Brushable Sealant or apply additional Pro Flex RV Brushable Sealant over damaged area.

### Product Cure:

4 days

### Application/Service Temperatures:

Application: 0° F - 140° F (0° C - 60° C)

Service: -40° F - 160° F (-40° C - 71° C)

### Storage:

Heated storage is not required. Product will not freeze. Store in a clean, dry area.

### Shelf Life:

Two years (unopened)

### Typical Physical Properties

Property	Results	Test Method
Elongation	775%	ASTM D412
Tack Free	2 hours	ASTM C679