



**PROTECTIVE  
&  
MARINE  
COATINGS**

**SofTop MC  
PRODUCT TECHNICAL DATA**

**PRODUCT DESCRIPTION**

SofTop MC is a clear two component aliphatic polyaspartic coating providing excellent abrasion resistance and improved scratch resistance with a matt finish.

**ADVANTAGES**

- Scratch and abrasion resistant
- UV resistant
- Fast cure
- Easy to apply
- Low viscosity
- Good adhesion

**RECOMMENDED USE**

- As a clear topcoat for SofTop SLR, SofTop SLR Flex, SofTop SLR Flex UV

**PRODUCT DATA**

<b>Volume Solids:</b>	~56%	<b>Application at 20°C</b>	
<b>VOC:</b>	400 g/l calculated per full mixed unit	<b>Recoating Intervals:</b>	2-4 hours or once surface has lost tackiness
<b>Colours:</b>	Clear	<b>Light Traffic:</b>	2 hours
<b>Finish:</b>	Matt	<b>Full Traffic:</b>	24 hours
<b>Flash Point:</b>	N/A	<b>Full Chemical Cure</b>	7 days
<b>Cleanser/Thinner:</b>	N/A	<b>Pot Life:</b>	20 minutes from mixing
<b>Pack Size:</b>	9.5 kg	<i>The pot life may be shorter for larger pack sizes if the paint is not used within the pot life limit.</i>	
<b>Pack Weights:</b>	7.5 kg base/2 kg hardener (9.5 kg)	<b>Note:</b> All mixed paint must be used within the pot life time limit, if the paint is left in the container after mixing and not used, it may release hazardous fumes due to exothermic reaction.	
<b>Mixing Ratio:</b>	3.75 parts base to 1 part hardener by weight only	<b>Coverage Rate:</b>	Typically 0.09-0.18 kg/m <sup>2</sup> (Theoretical)
<b>Mixed Density:</b>	Approximately 1.04 kg/l	<i>Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and other conditions.</i>	
<b>Shelf Life:</b>	12 months (Base and Hardener) when stored in unopened containers	<b>System Thickness:</b>	90 – 180 microns WFT
<b>Storage:</b>	Keep out of direct sunlight. Store in a dry place, between 15°C – 20°C	<b>(Recommended)</b>	50 – 100 microns DFT
<b>Recommended Application Methods:</b>	Roller, brush and squeegee	<i>The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application may vary.</i>	



### SURFACE PREPARATION

**New Concrete Floors:** New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm<sup>2</sup> is required.

**Existing Concrete Floors:** Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and making sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using Resuscreed PA.

**Existing Floors (previously coated):** All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with the existing floor coating.

Where **SofTop MC** is applied to masonry/concrete surfaces, care must be taken to ensure that surface preparation is thorough but does not disfigure the surface.

### PRIMING

**SofTop MC** is typically applied as a topcoat onto SofTop systems. The substrate should be primed with a suitable primer such as **SofTop LVP** prior to application. Porous substrates may require double priming. See Sherwin-Williams System Sheets for recommended floor systems.

Where the Relative Humidity of a substrate exceeds 75% ERH **Resuprime MVT** should be specified and selected on the basis of hygrometer readings in accordance with BS 8203. The number of coats to be applied is chosen in accordance with the following table:

ERH%	Required Coating Thickness
75-85	1 coat of Resuprime MVT at 200 µm per coat
85-92	2 coats of Resuprime MVT at 200 µm per coat
92-97	3 coats of Resuprime MVT at 200 µm per coat

For further information please refer to recommended individual product data sheets.

APPLICATION	APPLICATION CONDITIONS
<p><b>Mixing:</b> Pour the entire contents of part B into the container of part A. Mix with a low speed (ca.300 rpm) electric drill and paddle for at least 3 minutes until homogenous. Scrape the sides and bottom of the container several times during mixing to ensure complete mixing. Keep the mixing head submerged to avoid entrapping air.</p> <p>Do not work out of the original container. Decant the mixed material into a fresh container and remix for another minute.</p> <p><b>SofTop MC</b> is applied by roller, brush and squeegee.</p>	<p><b>SofTop MC</b> is supplied in prepacked units. Before mixing precondition both A and B components to a temperature of approximately 15 to 20°C. The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 5°C and at least 3°C above the dew point. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.</p>
WARRANTY	DISCLAIMER
<p><i>Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.</i></p> <p><i>The information detailed in this datasheet is liable to modification from time to time in the light of experience and normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.</i></p>	<p><i>The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.</i></p>

### HEALTH AND SAFETY

Consult Product Health and Safety Datasheet for information on safe storage, handling and application of this product.

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