



Protective & Marine Coatings

FIRETEX® M71V3 SHEEN TOPCOAT

Revised 08/2016 Issue 6

PRODUCT DESCRIPTION

FIRETEX M71V3 is a Sheen decorative topcoat for FIRETEX FX5120 and also provides protection when used in internal semi-controlled conditions where condensation may occur (Category C2 as defined in ISO 12944-2)

PRODUCT CHARACTERISTICS

Color: Full Range

Volume Solids: 50 ± 2% (ASTM-D2697-91)

VOC:
445 gms/litre determined practically in accordance with UK Regulations PG6/23
452 gms/litre calculated from formulation to satisfy EC Solvent Emissions Directive
279 gms/kilo content by weight from formulation, to satisfy EC SED

Mix Ratio: Single Component Material

Recommended Application Methods:

Airless Spray
Brush
Conventional Spray
Roller

Typical Thicknesses

	Minimum
Dry microns (mils)	50 (2)
Wet microns (mils)	100 (4)
Theoretical Coverage m²/l (sq ft/gal)	10 (412.5)

** This figure makes no allowance for surface profile, uneven application, overspray or losses in containers and equipment. Film thickness will vary depending on actual use and specification.*

Average Drying Times:

	@ 15°C /59°F	@ 23C/73°F	@ 35°C/94°F
To touch:	45 minutes	30 minutes	15 minutes
To Recoat:	8 hours	6 hours	6 hours

Shelf Life: 2 years from date of manufacture or 'Use By' date where specified.

Flash Point: 28°C/82°F

Thinner / Clean Up: Cleanser / Thinners No.5

ENDORSEMENTS

Formulated to meet the requirements of EC directive 2004/42/CE

PRACTICAL APPLICATION RATES MICRONS PER COAT (MILS)

	Airless Spray	Conventional Spray	Brush	Roller
Dry	50 (2)	50 (2)	25-50 (1-2)	25-50 (1-2)
Wet	100 (4)	100 (4)	50-100(2-4)	50-100(2-4)

Maximum sag tolerance typically 150µm dry by airless spray

Drying time is temperature, humidity, and film thickness dependent.

APPLICATION EQUIPMENT

The airless spray details given are intended as a guide only. Details such as fluid hose length and diameter, paint temperature and job shape and size all have an effect on the spray tip and operating pressure chosen. However, the operating pressure should be the lowest possible consistent with satisfactory atomisation. As conditions will vary from job to job, it is the applicators' responsibility to ensure that the equipment in use has been set up to give the best results.

Airless Spray

Nozzle Size:0.33mm (13 thou)
Fan Angle:40°
Operating Pressure:155kg/cm² (2200 psi)

Conventional Spray

Nozzle Size:1.27mm (50 thou)
Atomising Pressure:3.5kg/cm² (50 psi)
Fluid Pressure:1.0kg/cm² (14 psi)

The details of atomising pressure, fluid pressure and nozzle size are given as a guide. It may be found that slight variations of pressure will provide optimum atomisation in some circumstances according to the set up in use. Atomising air pressure depends on the air cap in use and the fluid pressure depends on the length of line and direction of feed i.e. horizontal or vertical.

Brush

The material is suitable for brush application. Application of more than one coat may be necessary to give equivalent dry film thickness to a single spray applied coat.



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RECOMMENDED USES

Will provide protection for FIRETEX FX5120 for life of building in an internally dry controlled environment and up to 20 years in an internal semi-controlled environment. (Category C2 as defined in ISO 12944-2).

RECOMMENDED TOPCOATS

Not normally required, but indefinitely overcoatable with itself

ADDITIONAL NOTES

FIRETEX M71V3 must always be applied to a minimum dry film thickness of 50 microns to provide adequate protection to FIRETEX FX5120 in an internally semi-controlled environment where condensation may occur (Category C2 as defined in ISO 12944-2).

FIRETEX M71V3 is recommended for future re-decoration and maintenance. The use of any other coatings may reduce the systems fire resistance. Certain shades, eg yellows and reds, may require additional coats to achieve full opacity.

Numerical values quoted for physical data may vary slightly from batch to batch.

Application at ambient air temperatures below 5°C is not recommended.

For further technical enquiries please consult Sherwin-Williams

SURFACE PREPARATION

Ensure surfaces to be coated are clean, dry and free from all surface contamination.

APPLICATION CONDITIONS

In conditions of high relative humidity, ie 80-85% good ventilation conditions are essential. Substrate temperature should be at least 3°C above the dew point and always above 0°C.

ORDERING INFORMATION

Pack Size: 18 litre (4.7 US Gallons) and 5 litre (1.3 US Gallons)
Weight: 1.62 kg/litre (13.5lb/US gallon) (may vary with shade)

HEALTH AND SAFETY

Consult Product Health and Safety Data Sheet for information on safe storage, handling and application of this product.

WARRANTY

Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.

The information detailed in this Data Sheet is liable to modification from time to time in the light of experience and of normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.