SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : MACROPOXY M630V2 Water Based Epoxy - Base

Product code : M630V2B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses : Paint or paint related material.

: Industrial use only.

1.3 Details of the supplier of the safety data sheet

Sherwin-Williams UK Limited - Protective & Marine

Coatings Division EMEAI

Tower Works
Kestor Street
Bolton
BL2 2AL

United Kingdom +44 (0) 1204 521771

The Sherwin-Williams Company Inver France SAS 2 Rue Jean Revaus - BP 80088 - 79102

Thouars CEDEX France

e-mail address of person responsible for this SDS

: hse.pm.emea@sherwin.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : +353 1 809 2166 (08:00-22:00)

Supplier

Telephone number : +(44)-870-8200 418

Hours of operation : Emergency contact available 24 hours a day

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

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SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms







Signal word : Danger

Hazard statements : May cause an allergic skin reaction.

Causes serious eye damage.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Avoid release to the

environment. Avoid breathing vapour.

Response : Collect spillage. IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Immediately

call a POISON CENTER or doctor.

Storage : Not applicable. Disposal : Not applicable. Hazardous ingredients : Amino Polymer

Epoxy polymer

2-N-Octyl-4-isothiazolin-3-one

Supplemental label

elements

: Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist. FOR INDUSTRIAL USE ONLY

Special packaging requirements

Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of

0.1% or higher.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Amino Polymer Epoxy polymer	CAS: 362679-94-5 EC: 279-873-7 CAS: 82001-48-7	≥10 - ≤25 ≤0.3	Eye Dam. 1, H318 Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	- ATE [Oral] = 500 mg/kg M [Acute] = 1 M [Chronic] = 1	[1] [1]
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	REACH #: 01-2119486799-10 EC: 201-074-9 CAS: 77-99-6	≤0.3	Repr. 2, H361fd	-	[1]
2-N-Octyl-4-isothiazolin-	EC: 247-761-7	<0.1	Acute Tox. 3, H301	ATE [Oral] = 125	[1]

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SECTION 3: Composition/information on ingredients

3-one	CAS: 26530-20-1	Acute Tox. 3, H311	mg/kg	
	Index: 613-112-00-5	Acute Tox. 2, H330	ATE [Dermal] =	
		Skin Corr. 1, H314	311 mg/kg	
		Eye Dam. 1, H318	ATE [Inhalation	
		Skin Sens. 1A, H317	(dusts and mists)]	
		Aquatic Acute 1, H400	= 0.27 mg/l	
		Aquatic Chronic 1,	Skin Sens. 1, H317:	
		H410	C ≥ 0.0015%	
		EUH071	M [Acute] = 100	
			M [Chronic] = 100	
		See Section 16 for		
		the full text of the H		
		statements declared		
		above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give

anything by mouth to an unconscious person. If unconscious, place in recovery

position and seek medical advice.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognised skin cleanser. Do NOT use solvents or thinners.

If swallowed, seek medical advice immediately and show the container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

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SECTION 4: First aid measures

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

: No specific treatment. Specific treatments

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Recommended: alcohol-resistant foam, CO2, powders, water spray or mist.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Fire will produce dense black smoke. Exposure to decomposition products may

cause a health hazard.

Hazardous combustion

products

: Decomposition products may include the following materials: carbon monoxide,

carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Cool closed containers exposed to fire with water. Do not release runoff from fire to

drains or watercourses.

Special protective equipment for fire-fighters : Fire-fighters should wear positive pressure self-contained breathing apparatus

(SCBA) and full turnout gear.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency

personnel

: Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist.

Refer to protective measures listed in sections 7 and 8.

Keep unnecessary and unprotected personnel from entering. For emergency responders: If specialised clothing is required to deal with the spillage, take note of any

information in Section 8 on suitable and unsuitable materials. See also the

information in "For non-emergency personnel".

6.2 Environmental precautions

: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local

regulations.

6.3 Methods and material for containment and cleaning up

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other

sections

: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws. Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilt product. Store in closed original container at temperatures between 5°C and 25°C.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures

- : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- : Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	DNEL	Long term Dermal	0.94 mg/kg	Workers	Systemic
	DNEL	Long term Inhalation	3.3 mg/m ³	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls

- : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
- : Users are advised to consider national Occupational Exposure Limits or other equivalent values.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection **Skin protection**

: Use safety eyewear designed to protect against splash of liquids.

Hand protection : Wear suitable gloves tested to EN374. **Gloves** : Gloves for term exposure/splash protection (less than 10 min):Nitrile>0.12 mm

Gloves for splash protection need to be changed immediately when in contact with chemicals.

Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves >0.3 mm For long term

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SECTION 8: Exposure controls/personal protection

exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

The recommendation for the type or types of glove to usewhen handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection

- Personnel should wear antistatic clothing made of natural fibres or of hightemperature-resistant synthetic fibres.
- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls

: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state: Liquid.Colour: White.Odour: Paint

Odour threshold : Not Available (Not Tested).

pH : 6.9

Melting point/freezing point: Not relevant/applicable due to nature of the product.

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SECTION 9: Physical and chemical properties

Initial boiling point and

boiling range

: 100°C

: Closed cup: 499°C [Pensky-Martens Closed Cup] Flash point

: 0.09 (butyl acetate = 1) Evaporation rate

Flammability : Not relevant/applicable due to nature of the product. Lower and upper explosion

limit

: Not relevant/applicable due to nature of the product.

Vapour pressure : 2.3 kPa (17.5 mm Hg)

Relative vapour density : 1 [Air = 1] : 1.4 Relative density

Solubility(ies)

Media	Result	
cold water	Not soluble	

water

Partition coefficient: n-octanol/: Not relevant/applicable due to nature of the product.

Auto-ignition temperature : Not relevant/applicable due to nature of the product. Decomposition temperature : Not relevant/applicable due to nature of the product.

Viscosity : Kinematic (40°C): >20.5 mm²/s

Explosive properties : Under normal conditions of storage and use, hazardous reactions will not occur. Oxidising properties : Under normal conditions of storage and use, hazardous reactions will not occur.

Particle characteristics

Median particle size : Not relevant/applicable due to nature of the product.

9.2 Other information

Heat of combustion : 0.164 kJ/g

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide,

carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	LD50 Oral	Rat	14000 mg/kg	-
2-N-Octyl-4-isothiazolin- 3-one	LD50 Dermal	Rabbit	690 mg/kg	-
	LD50 Oral	Rat	550 mg/kg	-

Acute toxicity estimates

No data available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-N-Octyl-4-isothiazolin- 3-one	Eyes - Severe irritant	Rabbit	-	100 mg	-

Conclusion/Summary

: Not available.

Sensitisation

No data available

Conclusion/Summary

: Not available.

Mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

No data available

Specific target organ toxicity (repeated exposure)

No data available

Aspiration hazard

No data available

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SECTION 11: Toxicological information

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	Acute EC50 13000000 μg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
, , ,	Acute LC50 14400000 μg/l Marine water	Fish - Cyprinodon variegatus	96 hours
2-N-Octyl-4-isothiazolin- 3-one	Acute EC50 107 ppb Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 47 ppb Fresh water Chronic NOEC 74 ppb Fresh water Chronic NOEC 8.5 ppb	Fish - Oncorhynchus mykiss Daphnia - Daphnia magna Fish - Pimephales promelas	96 hours 21 days 35 days

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
No data available				

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2-N-Octyl-4-isothiazolin-	-	-	Readily
3-one			

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	-	<1	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

coefficient (Noc)

: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

Mobility

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SECTION 12: Ecological information

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities

with jurisdiction.

Hazardous waste

: Yes.

European waste catalogue (EWC)

: waste paint and varnish containing organic solvents or other hazardous substances

08 01 11*

Disposal considerations

: Do not allow to enter drains or watercourses.

Dispose of according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no

longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

Packaging

Methods of disposal : The generation of waste should be a

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered

when recycling is not feasible.

Disposal considerations

: Using information provided in this safety data sheet, advice should be obtained from

the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated

by the product in accordance with local or national legal provisions.

European waste catalogue (EWC)

packaging containing residues of or contaminated by hazardous substances 15 01

10*

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer). Marine pollutant (2-N-Octyl-4-isothiazolin- 3-one, Epoxy polymer)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer)
14.3 Transport Hazard Class(es)/ Label(s)	9	9	9

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SECTION 14: Transport information

14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.
Additional information	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Tunnel code (-)	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

instruments

: Not applicable.

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
MACROPOXY M630V2 Water Based Epoxy - Base	≥90	3
octamethylcyclotetrasiloxane	<0.01	70

Labelling : Not applicable.

Other EU regulations

VOC content (2010/75/EU) : 0.16 **w/w**

q/l

Explosive precursors : Not applicable.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

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MACROPOXY M630V2 Water Based Epoxy - Base

M630V2B

SECTION 15: Regulatory information

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate

acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/20081

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

vPvB = Very Persistent and Very Bioaccumulative

N/A = Not available

Key literature references and sources for data

: Regulation (EC) No. 1272/2008 [CLP]

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by

Commission Regulation (EU) 2020/878

Directive 2012/18/EU, and relative amendments & additions Directive 2008/98/EC, and relative amendments & additions Directive 2009/161/EU, and relative amendments & additions

CEPE Guidelines

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Calculation method Calculation method Calculation method
Full text of abbreviated H : H301 Toxic if	swallowed.

Full text of abbreviated	Η
statements	

поит	TOXIC II Swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
11044	

Causes severe skin burns and eve damage. H314

H317 May cause an allergic skin reaction. Causes serious eye damage. H318

Fatal if inhaled. H330

Suspected of damaging fertility. Suspected of damaging the H361fd

unborn child.

H400 Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects. H410 Toxic to aquatic life with long lasting effects. H411

EUH071 Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

ACUTE TOXICITY - Category 2 : Acute Tox. 2 Acute Tox. 3 **ACUTE TOXICITY - Category 3 ACUTE TOXICITY - Category 4** Acute Tox. 4

Aquatic Acute 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category

Aquatic Chronic 1 LONG-TERM (CHRONIC) AQUATIC HAZARD -

Category 1

Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD -

Category 2

Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

Repr. 2 REPRODUCTIVE TOXICITY - Category 2

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II
MACROPOXY M630V2 Water Based Epoxy - Base
M630V2B

SECTION 16: Other information

Skin Corr. 1 SKIN CORROSION/IRRITATION - Category 1
Skin Corr. 1C SKIN CORROSION/IRRITATION - Category 1C

Skin Sens. 1 SKIN SENSITISATION - Category 1
Skin Sens. 1A SKIN SENSITISATION - Category 1A

Date of printing : 15, Apr, 2024.

Date of issue/ Date of

revision

: 15, Apr, 2024

Date of previous issue : 17, Sep, 2023

: If there is no previous validation date please contact your supplier for more

information.

Version : 5

Notice to reader

In accordance with Regulation (EC) 1907/2006, REACH Regulation, Articles 31, 37, any required hazard-related information on the use of substances received as downstream user will be sent forward. Consequently, the safety data sheets for some products will contain a SUMI - Safe Use of Mixture Information - attached to the safety data sheet.

SUMI(s) will be added to the SDS for products if both the following conditions are met:

- The product is classified as hazardous for health
- The product contains one or more REACH-registered substances for which extended safety data sheets (exposure scenarios) have been provided

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be held responsible for SDSs obtained from any other source.

Date of issue/Date of revision: 15, Apr, 2024Date of previous issue: 17, Sep, 2023Version: 514/28

Title : Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum Ventila		ntion	
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04		Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

Date of issue/Date of revision: ***Date of previous issue: No previous validationVersion115/28







Disclaimer

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

Date of issue/Date of revision : *** Date of previous issue : No previous validation Version 1 16/28

Title : Professional painting, indoor brush/roller

Information for end-users

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Indoor painting by professionals with brush or roller, with good general room ventilation (open doors/windows)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventila	tion	
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation	3 - 5	
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	
Professional application of coatings and inks by brush or roller	PROC10	More than 4 hours	Good general room ventilation	3 - 5	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation	3 - 5	
Cleaning	PROC05	More than 4 hours	Good general room ventilation	3 - 5	
Waste management	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Professional application of coatings and inks by brush or roller	PROC10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

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Date of issue/Date of revision : *** Date of previous issue : No previous validation Version 1 18/28

Title : Professional application of coatings and inks by spraying-Indoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Indoor spray painting by professionals for general applications (e.g. decorative), with general room ventilation only (open doors/windows)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	15 minutes to 1 hour	Good general room ventilation	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	15 minutes to 1 hour	Good general room ventilation	3 - 5
Professional application of coatings and inks by spraying	PROC11	15 minutes to 1 hour	Good general room ventilation	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	15 minutes to 1 hour	Good general room ventilation	3 - 5
Cleaning	PROC05	15 minutes to 1 hour	Good general room ventilation	3 - 5
Waste management	PROC08a	15 minutes to 1 hour	Good general room ventilation	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings and inks by spraying	PROC11	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic'
Date of issue/Date of revision	. ***	Date of previous iss	sue : No previous validation	Version 1 19/2

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MACROPOXY M630V2 V	Vater Based Epoxy - I	Base	Prof	essional application o	f coatings and inks by spraying-Indoor
Waste management	PROC08a	None		Use eye protection according to EN 166.	employee training. Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

See chapter 8 of this Safety Data Sheet for specifications.





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Title: Industrial application of coatings and inks by other than spraying-Local exhaust ventilation

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (local exhaust ventilation only)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category		Ventila	Ventilation		
	(ies)		Туре	ach (air changes per hour)		
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards		
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Contributing activity	Process category (ies)	Respiratory	Eye	Hands		
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Film formation - force drying, stoving and other technologies	PROC04	None	None	None		
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		

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See chapter 8 of this Safety Data Sheet for specifications.





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Date of issue/Date of revision : *** Date of previous issue : No previous validation Version 1 22/28

Title : Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (enclosed application)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

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spraying-Enclosed Application equipment PROC05 None Use eye protection Wear suitable gloves according to EN 166. tested to EN374. cleaning outside booth Waste management PROC08b None Use eye protection Wear suitable gloves according to EN 166. tested to EN374.

Industrial application of coatings and inks by other than

See chapter 8 of this Safety Data Sheet for specifications.

MACROPOXY M630V2 Water Based Epoxy - Base





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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

Title : Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with walk-in spray booth

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Preparation of material for application Loading of application PROC05 More than 4 hours Enhanced (mechanical) room ventilation FROC08b More than 4 hours Enhanced (mechanical) room ventilation FROC08b More than 4 hours Enhanced (mechanical) room ventilation Fundament and handling of coated parts before curing Industrial application of coatings and inks by spraying Film formation - force drying, stoving and other technologies PROC04 More than 4 hours Enhanced (mechanical) room ventilation Refer to relevant technologies Find formation - force drying, stoving and other technologies	Contributing activity	Process category	Maximum	Ventilation	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by spraying Film formation - force drying, stoving and other technologies Cleaning PROC05 More than 4 hours Local exhaust ventilation Refer to relevant techn standards Film formation - force drying, stoving and other technologies Cleaning PROC05 More than 4 hours Local exhaust ventilation Refer to relevant techn standards Film formation - force drying, stoving and other technologies Cleaning PROC05 More than 4 hours Local exhaust ventilation Refer to relevant techn standards Finhanced (mechanical) room ventilation Refer to relevant techn standards Finhanced (mechanical) room ventilation Refer to relevant techn standards Finhanced (mechanical) room ventilation Finhanced (mechanical) room ven		(ies)	duration	Туре	ach (air changes per hour)
equipment and handling of coated parts before curing Industrial application of coatings and inks by spraying Film formation - force drying, stoving and other technologies Cleaning PROC05 More than 4 hours Enhanced (mechanical) room ventilation Refer to relevant techn standards 5 - 10 Separation equipment cleaning outside booth Waste management PROC05 More than 4 hours Enhanced (mechanical) room ventilation Refer to relevant techn standards Film formation - force drying, stoving and other technologies PROC05 More than 4 hours Enhanced (mechanical) room ventilation Find for the relevant techn standards Find for the r	•	PROC05	More than 4 hours		5 - 10
coatings and inks by spraying Film formation - force drying, stoving and other technologies Cleaning PROC05 More than 4 hours Local exhaust ventilation Refer to relevant techn standards PROC05 More than 4 hours Application equipment cleaning outside booth Waste management PROC08b More than 4 hours Enhanced (mechanical) room ventilation Financed (mechanical) room vent	equipment and handling of	PROC08b	More than 4 hours		5 - 10
stoving and other technologies Cleaning PROC05 More than 4 hours Local exhaust ventilation Refer to relevant techn standards Application equipment cleaning outside booth Waste management PROC05 More than 4 hours Enhanced (mechanical) room ventilation 5 - 10 Contributing activity Process category (ies) Respiratory Respiratory Use eye protection according to EN 166. PROC08b None PROC08b None Use eye protection according to EN 166. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374.		PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth Waste management PROC08b More than 4 hours Enhanced (mechanical) room ventilation Enhanced (mechanical) room ventilation Frocess category (ies) Process category (ies) Process category (ies) PROC05 None Use eye protection according to EN 166. Use eye protection according to EN 166. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Compressed-air breathing apparatus to EN 14594 with an assigned protection wentilation Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374.		PROC04	More than 4 hours		5 - 10
Cleaning outside booth Waste managementPROC08bMore than 4 hoursventilationContributing activityProcess category (ies)RespiratoryEyeHandsPreparation of material for application Loading of application 	Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Contributing activity Process category (ies) Preparation of material for application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by spraying Process category (ies) Respiratory Eye Hands Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374.		PROC05	More than 4 hours		5 - 10
Preparation of material for application Loading of application PROC05 None Use eye protection according to EN 166. Use eye protection according to EN 166. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374.	Waste management	PROC08b			5 - 10
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by spraying PROC07 PROC08b None Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Use eye protection according to EN 166. Wear suitable gloves tested to EN374. Wear suitable gloves tested to EN374.	Contributing activity		Respiratory	Eye	Hands
equipment and handling of coated parts before curing Industrial application of coatings and inks by spraying PROC07 Compressed-air breathing apparatus to EN 14594 with an assigned protection according to EN 166. tested to EN374. Wear suitable gloves tested to EN374.		PROC05	None		
coatings and inks by spraying apparatus to EN 14594 according to EN 166. tested to EN374.	equipment and handling of	PROC08b	None		
		PROC07	apparatus to EN 14594 with an assigned protection	according to EN 166.	
Film formation - force drying, stoving and other technologies PROC04 None None None		PROC04	None	None	None
Cleaning PROC05 None Use eye protection according to EN 166. Wear suitable gloves tested to EN374.	Cleaning	PROC05	None		
Application equipment PROC05 None Use eye protection Wear suitable gloves	Application equipment	PROC05	None	Use eye protection	Wear suitable gloves

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	MACROPOXY M630V2 Water Based Epoxy - Base			Industrial spray painting, walk-in booth		
_	cleaning outside booth			according to EN 166.	tested to EN374.	,
	Waste management	PROC08b		Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.







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Title : Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with fully-enclosed spraying

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum duration	Ventilation	
(ies	(ies)		Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Full containment/extraction	100 or equivalent
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Application equipment cleaning outside booth	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Date of issue/Date of revision	* ***	Date of previous is	sue : No previous validation	Version 1 27/28

Date of issue/Date of revision: ***Date of previous issue: No previous validationVersion127/28

MACROPOXY M630	MACROPOXY M630V2 Water Based Epoxy - Base			Industrial spray painting, enclosed		
Waste management	PROC08b	None	Use eye protection	Wear suitable gloves		
			according to EN 166.	tested to EN374.		

See chapter 8 of this Safety Data Sheet for specifications.





Disclaimer

The information in this Safe Use of Mixture Information sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the SDS and the label of the product.

No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

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