## SAFETY DATA SHEET

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : MACROPOXY M630V2 Water Based Epoxy - Base

**Product code** : M630V2B

1.2 Relevant identified uses of the substance or mixture and uses advised against

**Material uses** : Paint or paint related material.

: Industrial use only.

## 1.3 Details of the supplier of the safety data sheet

Sherwin-Williams UK Limited - Protective & Marine

Coatings Division EMEAI

Tower Works
Kestor Street
Bolton
BL2 2AL

United Kingdom +44 (0) 1204 521771

The Sherwin-Williams Company Inver France SAS 2 Rue Jean Revaus - BP 80088 - 79102

Thouars CEDEX France

e-mail address of person responsible for this SDS

: hse.pm.emea@sherwin.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : 070 245 245

**Supplier** 

**Telephone number** : +(44)-870-8200 418

Hours of operation : Emergency contact available 24 hours a day

#### **SECTION 2: Hazards identification**

#### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

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#### SECTION 2: Hazards identification

#### 2.2 Label elements

Hazard pictograms







Signal word : Danger

**Hazard statements**: May cause an allergic skin reaction.

Causes serious eye damage.

Toxic to aquatic life with long lasting effects.

**Precautionary statements** 

**Prevention**: Wear protective gloves. Wear eye or face protection. Avoid release to the

environment. Avoid breathing vapor.

**Response**: Collect spillage. IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Immediately

call a POISON CENTER or doctor.

Storage: Not applicable.Disposal: Not applicable.Hazardous ingredients: Amino Polymer<br/>Epoxy polymer

2-N-Octyl-4-isothiazolin-3-one

Supplemental label

elements

: Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist. FOR INDUSTRIAL USE ONLY

#### Special packaging requirements

Not applicable.

#### 2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of

0.1% or higher.

Other hazards which do not result in classification

: None known.

### **SECTION 3: Composition/information on ingredients**

#### 3.2 Mixture

| Product/ingredient name                       | Identifiers   | %                 | Classification  | Specific Conc.<br>Limits, M-factors<br>and ATEs                    | Туре |
|---|---|-------------------|---|--|------|
| Amino Polymer<br>Epoxy polymer                | CAS: 362679-94-5<br>EC: 279-873-7<br>CAS: 82001-48-7          | ≥10 - ≤25<br>≤0.3 | Eye Dam. 1, H318 Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 | -<br>ATE [Oral] = 500<br>mg/kg<br>M [Acute] = 1<br>M [Chronic] = 1 | [1]  |
| 2-Ethyl-2-(hydroxymethyl)<br>-1,3-propanediol | REACH #:<br>01-2119486799-10<br>EC: 201-074-9<br>CAS: 77-99-6 | ≤0.3              | Repr. 2, H361fd   | -  | [1]  |
| 2-N-Octyl-4-isothiazolin-                     | EC: 247-761-7   | <0.1              | Acute Tox. 3, H301  | ATE [Oral] = 125   | [1]  |

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#### **SECTION 3: Composition/information on ingredients**

| 3-one | CAS: 26530-20-1     | Α  | cute Tox. 3, H311     | mg/kg               |  |
|-------|---------------------|----|-----------------------|---------------------|--|
|       | Index: 613-112-00-5 |    | cute Tox. 2, H330     | ATE [Dermal] =      |  |
|       |                     | S  | Skin Corr. 1, H314    | 311 mg/kg           |  |
|       |                     | E  | Eye Dam. 1, H318      | ATE [Inhalation     |  |
|       |                     |    | Skin Sens. 1A, H317   | (dusts and mists)]  |  |
|       |                     | A  | quatic Acute 1, H400  | = 0.27 mg/l         |  |
|       |                     | A  | quatic Chronic 1,     | Skin Sens. 1, H317: |  |
|       |                     | H  | 1410                  | C ≥ 0.0015%         |  |
|       |                     | E  | EUH071                | M [Acute] = 100     |  |
|       |                     |    |                       | M [Chronic] = 100   |  |
|       |                     | S  | ee Section 16 for     |                     |  |
|       |                     | th | ne full text of the H |                     |  |
|       |                     | st | tatements declared    |                     |  |
|       |                     | al | bove.                 |                     |  |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard Occupational exposure limits, if available, are listed in Section 8.

#### **SECTION 4: First aid measures**

#### 4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give

anything by mouth to an unconscious person. If unconscious, place in recovery

position and seek medical advice.

**Eye contact**: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

**Inhalation**: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

**Skin contact**: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

#### 4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

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#### SECTION 4: First aid measures

#### 4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

: No specific treatment. Specific treatments

See toxicological information (Section 11)

#### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media

: Recommended: alcohol-resistant foam, CO2, powders, water spray or mist.

Unsuitable extinguishing

media

: Do not use water jet.

#### 5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Fire will produce dense black smoke. Exposure to decomposition products may

cause a health hazard.

Hazardous combustion

products

: Decomposition products may include the following materials: carbon monoxide,

carbon dioxide, smoke, oxides of nitrogen.

#### 5.3 Advice for firefighters

Special protective actions for fire-fighters

: Cool closed containers exposed to fire with water. Do not release runoff from fire to

drains or watercourses.

Special protective equipment for fire-fighters : Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

#### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Exclude sources of ignition and ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8.

Keep unnecessary and unprotected personnel from entering.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the

information in "For non-emergency personnel".

6.2 Environmental precautions

: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local

regulations.

6.3 Methods and materials for containment and cleaning up

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other

sections

: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

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#### **SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

## 7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws. Do not allow to enter drains or watercourses.

#### Information on fire and explosion protection

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapors in all cases. In such circumstances, they should wear a compressed-air-fed respirator during the spraying process and until the particulate and solvent vapor concentrations have fallen below the exposure limits.

## 7.2 Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations.

#### Notes on joint storage

Keep away from: oxidizing agents, strong alkalis, strong acids.

#### Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilled product. Store in closed original container at temperatures between 5°C and 25°C.

#### 7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

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#### SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

#### **Biological exposure indices**

No exposure indices known.

## Recommended monitoring procedures

- : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- : Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

#### **DNELs/DMELs**

| Product/ingredient name                       | Туре | Exposure                | Value                 | Population | Effects  |
|---|------|-------------------------|-----------------------|------------|----------|
| 2-Ethyl-2-(hydroxymethyl)<br>-1,3-propanediol | DNEL | Long term Dermal        | 0.94 mg/kg            | Workers    | Systemic |
|   |      | Long term<br>Inhalation | 3.3 mg/m <sup>3</sup> | Workers    | Systemic |

#### **PNECs**

No PNECs available.

#### 8.2 Exposure controls

Appropriate engineering controls

- : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn.
- : Users are advised to consider national Occupational Exposure Limits or other equivalent values.

#### **Individual protection measures**

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection : Use safety eyewear designed to protect against splash of liquids.

: Wear suitable gloves tested to EN374.

Hand protection Gloves

: Gloves for short term exposure/splash protection (less than 10 min.): Nitrile>0.12 mm

Gloves for splash protection need to be changed immediately when in contact with chemicals.

Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol

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#### SECTION 8: Exposure controls/personal protection

(PVA) gloves 0.2-0.3 mm

Otherwise use: Butyl gloves >0.3 mm

For long term exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG)

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Body protection** 

- : Personnel should wear antistatic clothing made of natural fibers or of high-temperature-resistant synthetic fibers.
- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure

: Do not allow to enter drains or watercourses.

controls

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

#### SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### 9.1 Information on basic physical and chemical properties

**Appearance** 

Physical state: Liquid.Color: White.Odor: Paint

Odor threshold : Not Available (Not Tested).

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#### **SECTION 9: Physical and chemical properties**

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Melting point/freezing point : Not relevant/applicable due to nature of the product.

Initial boiling point and

boiling range

: 100°C

Flash point : Closed cup: 499°C [Pensky-Martens Closed Cup]

Evaporation rate : 0.09 (butyl acetate = 1)

**Flammability** : Not relevant/applicable due to nature of the product.

Lower and upper explosion

limit

: Not relevant/applicable due to nature of the product.

Vapor pressure : 2.3 kPa (17.5 mm Hg)

Relative vapor density : 1 [Air = 1] Relative density : 1.4

Solubility(ies)

| Media      | Result      |
|------------|-------------|
| cold water | Not soluble |

water

Partition coefficient: n-octanol/ : Not relevant/applicable due to nature of the product.

Auto-ignition temperature : Not relevant/applicable due to nature of the product. Decomposition temperature : Not relevant/applicable due to nature of the product.

**Viscosity** : Kinematic (40°C): >20.5 mm<sup>2</sup>/s

: Under normal conditions of storage and use, hazardous reactions will not occur. Explosive properties Oxidizing properties : Under normal conditions of storage and use, hazardous reactions will not occur.

Particle characteristics

Median particle size : Not relevant/applicable due to nature of the product.

9.2 Other information

Heat of combustion : 0.164 kJ/g

#### SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

10.6 Hazardous : Decomposition products may include the following materials: carbon monoxide,

decomposition products carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

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#### **SECTION 11: Toxicological information**

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

#### **Acute toxicity**

| Product/ingredient name                       | Result      | Species | Dose        | Exposure |
|---|-------------|---------|-------------|----------|
| 2-Ethyl-2-(hydroxymethyl)<br>-1,3-propanediol | LD50 Oral   | Rat     | 14000 mg/kg | -        |
| 2-N-Octyl-4-isothiazolin-<br>3-one            | LD50 Dermal | Rabbit  | 690 mg/kg   | -        |
|   | LD50 Oral   | Rat     | 550 mg/kg   | -        |

#### **Acute toxicity estimates**

No data available

#### Irritation/Corrosion

| Product/ingredient name            | Result                 | Species | Score | Exposure | Observation |
|------------------------------------|------------------------|---------|-------|----------|-------------|
| 2-N-Octyl-4-isothiazolin-<br>3-one | Eyes - Severe irritant | Rabbit  | -     | 100 mg   | -           |

Conclusion/Summary

: Not available.

**Sensitization** 

No data available

Conclusion/Summary

: Not available.

Mutagenicity

No data available

**Carcinogenicity** 

No data available

Reproductive toxicity

No data available

**Teratogenicity** 

No data available

Specific target organ toxicity (single exposure)

No data available

Specific target organ toxicity (repeated exposure)

No data available

**Aspiration hazard** 

No data available

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#### **SECTION 11: Toxicological information**

#### 11.2 Information on other hazards

#### 11.2.1 Endocrine disrupting properties

Not available.

#### 11.2.2 Other information

Not available.

#### **SECTION 12: Ecological information**

#### 12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

| Product/ingredient name                       | Result   | Species   | Exposure                       |
|---|--|---|--------------------------------|
| 2-Ethyl-2-(hydroxymethyl)<br>-1,3-propanediol | Acute EC50 13000000 μg/l Fresh water   | Daphnia - Daphnia magna   | 48 hours                       |
|   | Acute LC50 14400000 μg/l Marine water  | Fish - Cyprinodon variegatus  | 96 hours                       |
| 2-N-Octyl-4-isothiazolin-<br>3-one            | Acute EC50 107 ppb Fresh water   | Daphnia - <i>Daphnia magna</i>  | 48 hours                       |
|   | Acute LC50 47 ppb Fresh water<br>Chronic NOEC 74 ppb Fresh water<br>Chronic NOEC 8.5 ppb | Fish - Oncorhynchus mykiss<br>Daphnia - Daphnia magna<br>Fish - Pimephales promelas | 96 hours<br>21 days<br>35 days |

#### 12.2 Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|------|--------|------|----------|
| No data available       |      |        |      |          |

**Conclusion/Summary**: Not available.

| Aquatic half-life | Photolysis       | Biodegradability              |
|-------------------|------------------|-------------------------------|
|                   | 1                | Readily                       |
|                   | quatic half-life | quatic half-life Photolysis - |

#### 12.3 Bioaccumulative potential

| Product/ingredient name                       | LogPow | BCF | Potential |
|---|--------|-----|-----------|
| 2-Ethyl-2-(hydroxymethyl)<br>-1,3-propanediol | -      | <1  | Low       |

#### 12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

coemcient (Noc)

: Not available.

#### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

#### 12.6 Endocrine disrupting properties

Not available.

Mobility

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#### **SECTION 12: Ecological information**

#### 12.7 Other adverse effects

No known significant effects or critical hazards.

#### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

#### **Product**

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities

with jurisdiction.

Hazardous waste

: Yes.

European waste catalogue (EWC)

: waste paint and varnish containing organic solvents or other hazardous substances

08 01 11

Disposal considerations

: Do not allow to enter drains or watercourses.

Dispose of according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no

longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

#### **Packaging**

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations

: Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.

European waste catalogue (EWC) Special precautions packaging containing residues of or contaminated by hazardous substances 15 01

10

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

#### **SECTION 14: Transport information**

|   | ADR/RID  | IMDG  | IATA   |
|---|--|---|--|
| 14.1 UN number or ID number                     | UN3082   | UN3082  | UN3082   |
| 14.2 UN proper shipping name                    | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer). Marine pollutant (2-N-Octyl-4-isothiazolin- 3-one, Epoxy polymer) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-N-Octyl- 4-isothiazolin-3-one, Epoxy polymer) |
| 14.3 Transport<br>Hazard Class(es)/<br>Label(s) | 9  | 9   | 9  |

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II MACROPOXY M630V2 Water Based Epoxy - Base

M630V2B

#### **SECTION 14: Transport information**

| 14.4 Packing group               | III  | III   | III  |
|----------------------------------|--|---|--|
| 14.5<br>Environmental<br>hazards | Yes.   | Yes.  | Yes.   |
| Additional information           | This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  Tunnel code (-) | This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  Emergency schedules F-A, S-F | This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8. |

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

instruments

: Not applicable.

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

#### **SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

#### Annex XIV - List of substances subject to authorization

#### **Annex XIV**

None of the components are listed.

#### Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

| Product/ingredient name                   | %     | Designation [Usage] |
|---|-------|---------------------|
| MACROPOXY M630V2 Water Based Epoxy - Base | ≥90   | 3                   |
| octamethylcyclotetrasiloxane              | <0.01 | 70                  |

Labeling : Not applicable.

**Other EU regulations** 

**VOC** content (2010/75/EU) : 0.16 **w/w** 

q/l

**Explosive precursors** : Not applicable.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

#### **National regulations**

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#### **SECTION 15: Regulatory information**

15.2 Chemical Safety

: No Chemical Safety Assessment has been carried out.

Assessment

#### **SECTION 16: Other information**

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/20081

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

vPvB = Very Persistent and Very Bioaccumulative

N/A = Not available

Key literature references and sources for data

: Regulation (EC) No. 1272/2008 [CLP]

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by

Commission Regulation (EU) 2020/878

Directive 2012/18/EU, and relative amendments & additions Directive 2008/98/EC, and relative amendments & additions Directive 2009/161/EU, and relative amendments & additions

**CEPE** Guidelines

#### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification     | Justification  |
|--------------------|--|
| Skin Sens. 1, H317 | Calculation method Calculation method Calculation method |

| Full | text | of | abbreviated | Н |
|------|------|----|-------------|---|
|      |      |    |             |   |

statements

Toxic if swallowed. : H301 H302 Harmful if swallowed. H311 Toxic in contact with skin.

H314 Causes severe skin burns and eve damage.

H317 May cause an allergic skin reaction. Causes serious eye damage. H318

Fatal if inhaled. H330

Suspected of damaging fertility. Suspected of damaging the H361fd

unborn child.

H400 Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects. H410 H411 Toxic to aquatic life with long lasting effects.

**EUH071** Corrosive to the respiratory tract.

Full text of classifications **ICLP/GHS1** 

: Acute Tox. 2 **ACUTE TOXICITY - Category 2** Acute Tox. 3 **ACUTE TOXICITY - Category 3** Acute Tox. 4 **ACUTE TOXICITY - Category 4** 

Aquatic Acute 1 AQUATIC HAZARD (ACUTE) - Category 1 Aquatic Chronic 1 AQUATIC HAZARD (LONG-TERM) - Category 1 Aquatic Chronic 2 AQUATIC HAZARD (LONG-TERM) - Category 2

Eye Dam. 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

Repr. 2 TOXIC TO REPRODUCTION - Category 2 Skin Corr. 1 SKIN CORROSION/IRRITATION - Category 1 Skin Corr. 1C SKIN CORROSION/IRRITATION - Category 1C

Skin Sens. 1 SKIN SENSITIZATION - Category 1

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II
MACROPOXY M630V2 Water Based Epoxy - Base

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#### **SECTION 16: Other information**

Skin Sens. 1A SKIN SENSITIZATION - Category 1A

Date of printing : 15, Apr, 2024.

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: 15, Apr, 2024

Date of previous issue : 17, Sep, 2023

: If there is no previous validation date please contact your supplier for more

information.

Version : 18

#### **Notice to reader**

In accordance with Regulation (EC) 1907/2006, REACH Regulation, Articles 31, 37, any required hazard-related information on the use of substances received as downstream user will be sent forward. Consequently, the safety data sheets for some products will contain a SUMI - Safe Use of Mixture Information - attached to the safety data sheet.

SUMI(s) will be added to the SDS for products if both the following conditions are met:

- The product is classified as hazardous for health
- The product contains one or more REACH-registered substances for which extended safety data sheets (exposure scenarios) have been provided

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.

Date of issue/Date of revision : 15, Apr. 2024 Date of previous issue : 17, Sep. 2023 Version : 18 14/28

Title : Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

## General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

## **Operational conditions**

Place of use : Indoor use

### Risk management measures (RMM)

| Contributing activity   |                        |  | Ventilation                             |                                       |  |
|---|------------------------|--|---|---------------------------------------|--|
|   | (ies)                  | duration   | Туре                                    | ach (air changes per<br>hour)         |  |
| Preparation of material for application                                     | PROC05                 |  | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |
| Loading of application equipment and handling of coated parts before curing | PROC08b                |  | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |
| Industrial application of coatings and inks by spraying                     | PROC07                 | More than 4 hours  | Local exhaust ventilation               | Refer to relevant technical standards |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 |  | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |
| Cleaning  | PROC05                 |  | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |
| Waste management  | PROC08b                |  | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |
| Contributing activity   | Process category (ies) | Respiratory  | Eye                                     | Hands                                 |  |
| Preparation of material for application                                     | PROC05                 | None   | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | None   | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Industrial application of coatings and inks by spraying                     | PROC07                 | Wear a respirator conforming to EN140 with an assigned protection factor of at least 10. | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | None   | None                                    | None                                  |  |
| Cleaning  | PROC05                 | None   | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Waste management  | PROC08b                | None   | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |

See chapter 8 of this Safety Data Sheet for specifications.

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#### **Disclaimer**

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

Date of issue/Date of revision : \*\*\* Date of previous issue : No previous validation Version 1 16/28

#### Title : Professional painting, indoor brush/roller

Information for end-users

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

### General description of the process covered

Indoor painting by professionals with brush or roller, with good general room ventilation (open doors/windows)

## **Operational conditions**

Place of use : Indoor use

### Risk management measures (RMM)

| Contributing activity   |                        |                   | Ventilation                             |                                       |  |
|---|------------------------|-------------------|---|---------------------------------------|--|
|   | (ies)                  | duration          | Туре                                    | ach (air changes per<br>hour)         |  |
| Preparation of material for application                                     | PROC05                 | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Loading of application equipment and handling of coated parts before curing | PROC08a                | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Professional application of coatings and inks by brush or roller            | PROC10                 | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Cleaning  | PROC05                 | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Waste management  | PROC08a                | More than 4 hours | Good general room ventilation           | 3 - 5                                 |  |
| Contributing activity   | Process category (ies) | Respiratory       | Eye                                     | Hands                                 |  |
| Preparation of material for application                                     | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Loading of application equipment and handling of coated parts before curing | PROC08a                | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Professional application of coatings and inks by brush or roller            | PROC10                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | None              | None                                    | None                                  |  |
| Cleaning  | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |
| Waste management  | PROC08a                | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |

See chapter 8 of this Safety Data Sheet for specifications.

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|--------------------------------|-----|------------------------|----------------------------------|---|-------|
|                                |     |                        |                                  |   |       |

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Date of issue/Date of revision : \*\*\* Date of previous issue : No previous validation Version 1 18/28

Title : Professional application of coatings and inks by spraying-Indoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

## General description of the process covered

Indoor spray painting by professionals for general applications (e.g. decorative), with general room ventilation only (open doors/windows)

## **Operational conditions**

Place of use : Indoor use

### Risk management measures (RMM)

| Contributing activity   | Process category       | Maximum  | Ventilation                             |  |
|---|------------------------|--|---|--|
|   | (ies)                  | duration   | Туре                                    | ach (air changes per<br>hour)  |
| Preparation of material for application                                     | PROC05                 | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Loading of application equipment and handling of coated parts before curing | PROC08a                | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Professional application of coatings and inks by spraying                   | PROC11                 | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Cleaning  | PROC05                 | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Waste management  | PROC08a                | 15 minutes to 1 hour   | Good general room ventilation           | 3 - 5  |
| Contributing activity   | Process category (ies) | Respiratory  | Eye                                     | Hands  |
| Preparation of material for application                                     | PROC05                 | None   | Use eye protection according to EN 166. | Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.          |
| Loading of application equipment and handling of coated parts before curing | PROC08a                | None   | Use eye protection according to EN 166. | Wear chemical-resistant<br>gloves (tested to EN374) in<br>combination with 'basic'<br>employee training. |
| Professional application of coatings and inks by spraying                   | PROC11                 | Wear a respirator conforming to EN140 with an assigned protection factor of at least 10. | Use eye protection according to EN 166. | Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.          |
| Film formation - force drying, stoving and other technologies               | PROC04                 | None   | None                                    | None   |
| Cleaning  | PROC05                 | None   | Use eye protection according to EN 166. | Wear chemical-resistant<br>gloves (tested to EN374) in<br>combination with 'basic'                       |
| Date of issue/Date of revision  | . ***                  | Date of previous iss   | sue : No previous validation            | Version 1 19/2   |

Date of issue/Date of revision : \*\*\* Date of previous issue : No previous validation Version 1 19/28

| MACROPOXY M630V2 V | Vater Based Epoxy - I | Base | Prof | essional application o                  | f coatings and inks by<br>spraying-Indoor   |
|--------------------|-----------------------|------|------|---|---|
| Waste management   | PROC08a               | None |      | Use eye protection according to EN 166. | employee training.  Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. |

See chapter 8 of this Safety Data Sheet for specifications.





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**Title**: Industrial application of coatings and inks by other than spraying-Local exhaust ventilation

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

### General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (local exhaust ventilation only)

## **Operational conditions**

Place of use : Indoor use

## Risk management measures (RMM)

| Contributing activity   | Process category       | Maximum           | Ventila                                 | ntilation                             |  |  |
|---|------------------------|-------------------|---|---------------------------------------|--|--|
|   | (ies)                  | duration          | Туре                                    | ach (air changes per<br>hour)         |  |  |
| Preparation of material for application                                     | PROC05                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |  |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |  |
| Industrial application of coatings and inks by other than spraying          | PROC10, PROC13         | More than 4 hours | Local exhaust ventilation               | Refer to relevant technical standards |  |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |  |
| Cleaning  | PROC05                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |  |
| Waste management  | PROC08b                | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |  |  |
| Contributing activity   | Process category (ies) | Respiratory       | Eye                                     | Hands                                 |  |  |
| Preparation of material for application                                     | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |  |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |  |
| Industrial application of coatings and inks by other than spraying          | PROC10, PROC13         | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |  |
| Film formation - force drying, stoving and other technologies               | PROC04                 | None              | None                                    | None                                  |  |  |
| Cleaning  | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |  |
| Waste management  | PROC08b                | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |  |  |

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See chapter 8 of this Safety Data Sheet for specifications.





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Date of issue/Date of revision : \*\*\* Date of previous issue : No previous validation Version 1 22/28

Title : Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

## General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (enclosed application)

## **Operational conditions**

Place of use : Indoor use

## Risk management measures (RMM)

| Contributing activity   | Process category       | Maximum           | Ventila                                 | ation                                 |
|---|------------------------|-------------------|---|---------------------------------------|
|   | (ies)                  | duration          | Туре                                    | ach (air changes per<br>hour)         |
| Preparation of material for application                                     | PROC05                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Industrial application of coatings and inks by other than spraying          | PROC10, PROC13         | More than 4 hours | Local exhaust ventilation               | Refer to relevant technical standards |
| Film formation - force drying, stoving and other technologies               | PROC02                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Cleaning  | PROC05                 | More than 4 hours | Local exhaust ventilation               | Refer to relevant technical standards |
| Application equipment cleaning outside booth                                | PROC05                 | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Waste management  | PROC08b                | More than 4 hours | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Contributing activity   | Process category (ies) | Respiratory       | Eye                                     | Hands                                 |
| Preparation of material for application                                     | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Industrial application of coatings and inks by other than spraying          | PROC10, PROC13         | None              | None                                    | None                                  |
| Film formation - force drying, stoving and other technologies               | PROC02                 | None              | None                                    | None                                  |
| Cleaning  | PROC05                 | None              | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |

Date of issue/Date of revision: \*\*\*Date of previous issue: No previous validationVersion123/28

#### spraying-Enclosed Application equipment PROC05 None Use eye protection Wear suitable gloves according to EN 166. tested to EN374. cleaning outside booth Waste management PROC08b None Use eye protection Wear suitable gloves according to EN 166. tested to EN374.

Industrial application of coatings and inks by other than

See chapter 8 of this Safety Data Sheet for specifications.

MACROPOXY M630V2 Water Based Epoxy - Base





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Title : Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

## General description of the process covered

Paint application on industrial line with walk-in spray booth

## **Operational conditions**

Place of use : Indoor use

## Risk management measures (RMM)

| Preparation of material for application  PROC05  PROC05  More than 4 hours  Enhanced (mecha ventilation  PROC08b  PROC08b  More than 4 hours  Enhanced (mecha ventilation  PROC08b  Industrial application of coated parts before curing  Industrial application of coatings and inks by spraying  Film formation - force drying, stoving and other technologies  Cleaning  PROC05  More than 4 hours  Enhanced (mecha ventilation  More than 4 hours  Enhanced (mecha ventilation  More than 4 hours  Enhanced (mecha ventilation  More than 4 hours  Enhanced (mecha ventilation)  More than 4 hours  Enhanced (mecha ventilation)  More than 4 hours  Enhanced (mecha ventilation)  Waste management  PROC08b  More than 4 hours  Enhanced (mecha ventilation)  Waste management  PROC08b  PROC08b  More than 4 hours  Enhanced (mecha ventilation)  Enhanced (mecha ventilation)  Respiratory  (ies)  Preparation of material for  PROC05  None  Use eye protection | nnical) room 5 - 10 anical) room 5 - 10                    |
|---|--|
| application  Loading of application equipment and handling of coated parts before curing  Industrial application of coatings and inks by spraying  Film formation - force drying, stoving and other technologies  Cleaning  PROC05  More than 4 hours  Local exhaust ventilation  PROC05  More than 4 hours  Enhanced (mechaventilation)  Enhanced (mechaventilation)  More than 4 hours  Local exhaust ventilation  More than 4 hours  Local exhaust ventilation  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  Enhanced (mechaventilation)  Contributing activity  Process category  (ies)  Preparation of material for  PROC05  None  Use eye protections  Use eye protections  Ventilation  | anical) room 5 - 10  Selection Refer to relevant technical |
| equipment and handling of coated parts before curing  Industrial application of coatings and inks by spraying  Film formation - force drying, stoving and other technologies  Cleaning  PROC05  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Local exhaust ventilation  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  Enhanced (mechaventilation)  Waste management  PROC08b  More than 4 hours  Enhanced (mechaventilation)  Enhanced (mechaventilation)  Contributing activity  Process category  (ies)  Preparation of material for  PROC05  None  Use eye protection   | itilation Refer to relevant technical                      |
| coatings and inks by spraying  Film formation - force drying, stoving and other technologies  Cleaning  PROC05  More than 4 hours  Local exhaust very ventilation  PROC05  Application equipment cleaning outside booth  Waste management  PROC08b  More than 4 hours  Enhanced (mecha ventilation)  Enhanced (mecha ventilation)  More than 4 hours  Enhanced (mecha ventilation)  Enhanced (mecha ventilation)  Contributing activity  Process category (ies)  Preparation of material for  PROC05  None  Use eye protect   |  |
| stoving and other technologies  Cleaning  PROC05  More than 4 hours  Local exhaust ven  Application equipment cleaning outside booth  Waste management  PROC08b  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  Enhanced (mechaventilation)  Contributing activity  Process category (ies)  Preparation of material for  PROC05  None  Use eye protect   |  |
| Application equipment cleaning outside booth  Waste management  PROC08b  More than 4 hours  Enhanced (mechaventilation)  More than 4 hours  Enhanced (mechaventilation)  Contributing activity  Process category (ies)  Preparation of material for  PROC05  None  Use eye protect  | anical) room 5 - 10  |
| Cleaning outside booth  Waste management  PROC08b  More than 4 hours  Enhanced (mechaventilation)  Contributing activity  Process category (ies)  Preparation of material for  PROC05  None  Use eye protect  | Refer to relevant technical standards                      |
| Contributing activity Process category (ies) Respiratory Ey  Preparation of material for PROC05 None Use eye protect  | anical) room 5 - 10  |
| (ies)       Preparation of material for     PROC05       None     Use eye protect   | anical) room 5 - 10  |
|   | e Hands  |
| application according to El   |  |
| Loading of application equipment and handling of coated parts before curing  PROC08b  None  Use eye protect according to Elements and parts before curing   |  |
| Industrial application of coatings and inks by spraying  PROC07  Compressed-air breathing apparatus to EN 14594 with an assigned protection factor of at least 20.  Use eye protect according to El   |  |
| Film formation - force drying, stoving and other technologies PROC04 None None  | None   |
| Cleaning PROC05 None Use eye protect according to El  |  |
| Application equipment PROC05 None Use eye protect   | N 166. tested to EN374.                                    |

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|   | MACROPOXY M630V2 Water Based Epoxy - Base |         |  | ו Industrial spray                      | painting, walk-in booth               |   |
|---|---|---------|--|---|---------------------------------------|---|
| _ | cleaning outside booth                    |         |  | according to EN 166.                    | tested to EN374.                      | , |
|   | Waste management                          | PROC08b |  | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |   |

See chapter 8 of this Safety Data Sheet for specifications.







#### **Disclaimer**

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

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Title : Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

## General description of the process covered

Paint application on industrial line with fully-enclosed spraying

## **Operational conditions**

Place of use : Indoor use

## Risk management measures (RMM)

| Contributing activity   | Process category (ies) | Maximum<br>duration | Ventilation                             |                                       |
|---|------------------------|---------------------|---|---------------------------------------|
|   |                        |                     | Туре                                    | ach (air changes per<br>hour)         |
| Preparation of material for application                                     | PROC05                 | More than 4 hours   | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | More than 4 hours   | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Industrial application of coatings and inks by spraying                     | PROC07                 | More than 4 hours   | Full containment/extraction             | 100 or equivalent                     |
| Film formation - force drying, stoving and other technologies               | PROC02                 | More than 4 hours   | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Cleaning  | PROC05                 | More than 4 hours   | Local exhaust ventilation               | Refer to relevant technical standards |
| Application equipment cleaning outside booth                                | PROC05                 | More than 4 hours   | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Waste management  | PROC08b                | More than 4 hours   | Enhanced (mechanical) room ventilation  | 5 - 10                                |
| Contributing activity   | Process category (ies) | Respiratory         | Eye                                     | Hands                                 |
| Preparation of material for application                                     | PROC05                 | None                | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Loading of application equipment and handling of coated parts before curing | PROC08b                | None                | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Industrial application of coatings and inks by spraying                     | PROC07                 | None                | None                                    | None                                  |
| Film formation - force drying, stoving and other technologies               | PROC02                 | None                | None                                    | None                                  |
| Cleaning  | PROC05                 | None                | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Application equipment cleaning outside booth                                | PROC05                 | None                | Use eye protection according to EN 166. | Wear suitable gloves tested to EN374. |
| Date of issue/Date of revision  | * ***                  | Date of previous is | sue : No previous validation            | Version 1 27/28                       |

Date of issue/Date of revision: \*\*\*Date of previous issue: No previous validationVersion127/28

| WACKOPOAT WOSOVZ Water based Epoxy - base |         |      | iliuustilai s        | industrial spray painting, enclosed |  |  |
|---|---------|------|----------------------|-------------------------------------|--|--|
| Waste management                          | PROC08b | None | Use eye protection   | Wear suitable gloves                |  |  |
|   |         |      | according to EN 166. | tested to EN374.                    |  |  |

See chapter 8 of this Safety Data Sheet for specifications.





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