SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product name	: HEAT-FLEX M505 Heat Resisting Matt Finish
Product code	: M505
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Material uses	: Paint or paint related material.
	: Industrial use only.
1.3 Details of the supplier of	the safety data
sheet	
Sherwin-Williams UK Limited	- Protective & Marine
Coatings Division EMEAI	
Tower Works Kestor Street	
Bolton	
BL2 2AL	
United Kingdom	
+44 (0) 1204 521771	
The Sherwin-Williams Comp	
Inver France SAS	any
2 Rue Jean Revaus - BP 800	88 - 79102
Thouars CEDEX	
France	
e-mail address of person	: hse.pm.emea@sherwin.com
responsible for this SDS	
4.4.5	
1.4 Emergency telephone nu	
National advisory body/Poi	
Telephone number	: 22 59 13 00
<u>Supplier</u>	
Telephone number	: +(44)-870-8200 418
Hours of operation	: Emergency contact available 24 hours a day
SECTION 2: Hazards ide	entification
2.1 Classification of the sub	stance or mixture
Product definition	: Mixture
	Regulation (EC) No. 1272/2008 [CLP/GHS]
Flam. Liq. 3, H226	
Acute Tox. 4, H332	
Skin Irrit. 2, H315	
Eye Irrit. 2, H319	
STOT SE 3, H335	
STOT RE 2, H373	
Asp. Tox. 1, H304	
Aquatic Chronic 2, H411	

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SECTION 2: Hazards identification

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 16 for the full text of the H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor.
Response	: Collect spillage. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
Storage	: Not applicable.
Disposal	: Not applicable.
Hazardous ingredients	: Xylene, mixed isomers Med. Aliphatic Hydrocarbon Solvent
Supplemental label elements	: FOR INDUSTRIAL USE ONLY
Special packaging requirem Not applicable.	ients
2.3 Other hazards	
	This mixture does not contain any substances that are assessed to be a PBT or a vPvB. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Other hazards which do : None known. not result in classification

SECTION 3: Composition/information on ingredients

:

3.2 Mixture

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II HEAT-FLEX M505 Heat Resisting Matt Finish

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SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Xylene, mixed isomers	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥25 - ≤50	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 6700 ppm	[1] [2]
Zinc Phosphate	EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥10 - ≤24	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
Med. Aliphatic Hydrocarbon Solvent	EC: 265-191-7 CAS: 64742-88-7 Index: 649-405-00-X	<10	Flam. Liq. 3, H226 STOT RE 1, H372 (central nervous system (CNS)) Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
Ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	<10	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: -	≤5	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
Zinc Oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≤0.74	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 See Section 16 for	M [Acute] = 1 M [Chronic] = 1	[1]
			the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General	 In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	reat symptomatically. Contact poison treatment specialist imme uantities have been ingested or inhaled.	diately if large
Specific treatments	lo specific treatment.	

See toxicological information (Section 11)

SECTION 5: Firefighting measures		
5.1 Extinguishing media		
Suitable extinguishing media	: Recommended: alcohol-resistant foam, CO ₂ , powders, water spray or mist.	
Unsuitable extinguishing media	: Do not use water jet.	

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture	 Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
Hazardous combustion products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

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SECTION 5: Firefighting measures

5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters	:	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	te	ctive equipment and emergency procedures
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8.
		Keep unnecessary and unprotected personnel from entering.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
6.3 Methods and materials for containment and cleaning up	:	Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.
<i>6.4 Reference to other sections</i>	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling	 Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel. Always keep in containers made from the same material as the original one. Comply with the health and safety at work laws. Do not allow to enter drains or watercourses. Information on fire and explosion protection Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air.
	When operators, whether spraying or not, have to work inside the spray booth,

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SECTION 7: Handling and storage

ventilation is unlikely to be sufficient to control particulates and solvent vapors in all cases. In such circumstances, they should wear a compressed-air-fed respirator during the spraying process and until the particulate and solvent vapor concentrations have fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities	 Store in accordance with local regulations. Notes on joint storage Keep away from: oxidizing agents, strong alkalis, strong acids. Additional information on storage conditions Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.
	Contaminated absorbent material may pose the same hazard as the spilled product. Store in closed original container at temperatures between 5°C and 25°C.
7.3 Specific end use(s) Recommendations Industrial sector specific	: Not available. : Not available.

solutions

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Xylene, mixed isomers	FOR-2011-12-06-1358 (Norway, 12/2022). [Xylene, all isomers] Absorbed through skin. Notes: indicative limit value TWA: 25 ppm 8 hours. TWA: 108 mg/m ³ 8 hours.
Ethylbenzene	FOR-2011-12-06-1358 (Norway, 12/2022). Absorbed through skin. Carcinogen. Notes: indicative limit value TWA: 5 ppm 8 hours. TWA: 20 mg/m ³ 8 hours.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures	Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
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SECTION 8: Exposure controls/personal protection

: Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
Xylene, mixed isomers	DNEL	Long term Dermal	212 mg/m ³	Workers	Systemic
-	DNEL	Long term Dermal	125 mg/kg	General	Systemic
				population	
	DNEL	Long term	221 mg/m³	Workers	Systemic
		Inhalation			
	DNEL	Short term	289 mg/m³	Workers	Systemic
		Inhalation			
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term	174 mg/m³	General	Systemic
		Inhalation		population	
	DNEL	Long term Oral	1.5 mg/kg	General	Systemic
		-		population	-
Med. Aliphatic Hydrocarbon Solvent	DNEL	Long term Inhalation	871 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	208 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	185 mg/m ³	General population	Systemic
				[Consumers]	
	DNEL	Long term Oral	125 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	125 mg/kg	General	Systemic
			bw/day	population	Cysternie
			Sw/ddy	[Consumers]	
Zinc Oxide	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
	DNEL	Long term	0.5 mg/m³	Workers	Local
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.83 mg/ kg bw/day	General population	Systemic

PNECs

Compartment Detail	Value	Method Detail
Fresh water	0.0206 mg/l	-
Marine water	0.0061 mg/l	-
Sewage Treatment	0.1 mg/l	-
Plant		
Fresh water sediment	117.8 mg/kg dwt	-
Marine water sediment	56.5 mg/kg dwt	-
Soil	35.6 mg/kg dwt	-
	Fresh water Marine water Sewage Treatment Plant Fresh water sediment Marine water sediment	Fresh water 0.0206 mg/l Marine water 0.0061 mg/l Sewage Treatment 0.1 mg/l Plant Fresh water sediment 117.8 mg/kg dwt Marine water sediment 56.5 mg/kg dwt

8.2 Exposure controls

HEAT-FLEX M505 Heat Resisting Matt Finish M505

SECTION 8: Exposure controls/personal protection				
Appropriate engineering controls	 Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn. Users are advised to consider national Occupational Exposure Limits or other equivalent values. 			
Individual protection measured	•			
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	: Use safety eyewear designed to protect against splash of liquids.			
Skin protection				
Hand protection	Wear suitable gloves tested to EN374.			
Gloves	: Gloves for short term exposure/splash protection (less than 10 min.): Nitrile>0.12 mm			
	 Gloves for splash protection need to be changed immediately when in contact with chemicals. Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves >0.3 mm For long term exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG) 			
	 There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of 			
Body protection	use, as included in the user's risk assessment. Personnel should wear antistatic clothing made of natural fibers or of high-			
	 temperature-resistant synthetic fibers. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods. 			

SECTION 8: Exposure controls/personal protection

Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance	I d	nd chemical properties
Physical state		Liquid.
Color		Silver.
Odor		Paint
Odor threshold		
		Not Available (Not Tested).
рH	1	Not relevant/applicable due to nature of the product. insoluble in water.
Melting point/freezing point		Not relevant/applicable due to nature of the product.
Initial boiling point and		136°C
boiling range	•	
Flash point	:	Closed cup: 28°C [Pensky-Martens Closed Cup]
Evaporation rate		0.8 (butyl acetate = 1)
Flammability	:	Flammable liquid.
Lower and upper explosion	:	LEL: 0.7% (Light Aromatic Hydrocarbons)
limit		UEL: 7% (Xylene, mixed isomers)
Vapor pressure	:	0.95 kPa (7.1 mm Hg)
Relative vapor density	:	3.66 [Air = 1]
Relative density	:	1.13
Solubility(ies)	:	
Media		Result
cold water		Not soluble
Partition coefficient: n-octanol/ water	:	Not relevant/applicable due to nature of the product.
Auto-ignition temperature	:	Not relevant/applicable due to nature of the product.
Decomposition temperature	:	Not relevant/applicable due to nature of the product.
Viscosity	:	Kinematic (40°C): <20.5 mm ² /s
Explosive properties		Under normal conditions of storage and use, hazardous reactions will not occur.
Oxidizing properties		Under normal conditions of storage and use, hazardous reactions will not occur.
Particle characteristics		°
Median particle size	:	Not relevant/applicable due to nature of the product.
-		•

SECTION 9: Physical and chemical properties

9.2 Other information

Heat of combustion

: 15.729 kJ/g

SECTION 10: Stability a	nd reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Xylene, mixed isomers	LC50 Inhalation Gas.	Rat	6700 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
Hydrocarbons, C9, aromatics	LD50 Oral	Rat	8400 mg/kg	-

Acute toxicity estimates

SECTION 11: Toxicological information

Route	ATE value
Dermal	3250.77 mg/kg
Inhalation (gases)	19800.15 ppm
Inhalation (vapors)	183.7 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene, mixed isomers	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 mg	-
Hydrocarbons, C9, aromatics	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-
Zinc Oxide	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

: Not available.

Sensitization

No data available

Conclusion/Summary

: Not available.

Mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation
Hydrocarbons, C9, aromatics	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene, mixed isomers	Category 2	-	-
Med. Aliphatic Hydrocarbon Solvent	Category 1	-	central nervous system (CNS)
Ethylbenzene	Category 2	-	hearing organs

SECTION 11: Toxicological information

Aspiration hazard

Product/ingredient name	Result
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1
Med. Aliphatic Hydrocarbon Solvent	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1

11.2 Information on other hazards

- 11.2.1 Endocrine disrupting properties
- Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Xylene, mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Zinc Phosphate	Acute LC50 90 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
Ethylbenzene	Acute EC50 4900 µg/l Marine water	Algae - Skeletonema costatum	72 hours
	Acute EC50 7700 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 6.53 mg/l Marine water	Crustaceans - Artemia sp Nauplii	48 hours
	Acute EC50 2.93 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
Zinc Oxide	Acute IC50 1.85 mg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute LC50 98 µg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 1.1 ppm Fresh water	Fish - Oncorhynchus mykiss	96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
No data available						
Conclusion/Summary	: Not available.					
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Xylene, mixed isomers Ethylbenzene	-		-		Readily Readily	

12.3 Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential
Xylene, mixed isomers	-	8.1 to 25.9	Low
Zinc Phosphate	-	60960	High
Hydrocarbons, C9, aromatics	-	10 to 2500	High
Zinc Oxide	-	28960	High

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations 13.1 Waste treatment methods Product Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Hazardous waste : Yes European waste : waste paint and varnish containing organic solvents or other hazardous substances catalogue (EWC) 08 01 11* **Disposal considerations** : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority. Packaging Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. : Using information provided in this safety data sheet, advice should be obtained from **Disposal considerations** the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions. packaging containing residues of or contaminated by hazardous substances 15 01 European waste catalogue (EWC) 10*

SECTION 13: Disposal considerations

Special precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT. Marine pollutant (Zinc Phosphate, Med. Aliphatic Hydrocarbon Solvent)	PAINT
14.3 Transport Hazard Class(es)/ Label(s)		3	3
14.4 Packing group		111	111
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional information	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Tunnel code</u> D/E	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Emergency schedules</u> F-E, S-E	The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in : Not applicable. **bulk according to IMO instruments**

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name % **Designation** [Usage] ≥90 HEAT-FLEX M505 Heat Resisting Matt Finish 3 methanol < 0.1 69 toluene ≤0.1 48 Labeling : Not applicable. **Other EU regulations** VOC content (2010/75/EU) : 51.1 w/w 576 g/l Industrial emissions : Listed (integrated pollution prevention and control) -Air Industrial emissions : Listed (integrated pollution prevention and control) -Water **Explosive precursors** : Not applicable.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
Ethylbenzene	Norway Occupational Exposure Limits	etylbenzen	Carc. K	-

15.2 Chemical Safety

: No Chemical Safety Assessment has been carried out.

Assessment

SECTION 16: Other information

Indicates information	on that has changed from previously issued version.
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number vPvB = Very Persistent and Very Bioaccumulative N/A = Not available

SECTION 16: Other information

Key literature references	: Regulation (EC) No. 1272/2008 [CLP]
-	
and sources for data	ADR = The European Agreement concerning the International Carriage of
	Dangerous Goods by Road
	IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods
	Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by
	Commission Regulation (EU) 2020/878
	Directive 2012/18/EU, and relative amendments & additions
	Directive 2008/98/EC, and relative amendments & additions
	Directive 2009/161/EU, and relative amendments & additions
	CEPE Guidelines

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classif	fication	Justification
Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 2, H411		On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method
Full text of abbreviated H statements	 : H225 H226 H304 H312 H315 H319 H332 H335 H336 H372 H373 H400 H410 H410 H411 H412 EUH066 	 Highly flammable liquid and vapor. Flammable liquid and vapor. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Causes damage to organs through prolonged or repeated exposure. Way cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
Full text of classifications [CLP/GHS]	: Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Irrit. 2 STOT RE 1 STOT RE 2 STOT SE 3	2 AQUATIC HAZARD (LONG-TERM) - Category 2
Date of printing	: 15, Apr, 2024.	

Date of issue/Date of revision : 15, Apr, 2024

Date of issue/ Date of revision	: 15, Apr, 2024
Date of previous issue	: 21, Jan, 2024
	 If there is no previous validation date please contact your supplier for more information.
Version	: 14

Notice to reader

In accordance with Regulation (EC) 1907/2006, REACH Regulation, Articles 31, 37, any required hazard-related information on the use of substances received as downstream user will be sent forward. Consequently, the safety data sheets for some products will contain a SUMI - Safe Use of Mixture Information - attached to the safety data sheet.

SUMI(s) will be added to the SDS for products if both the following conditions are met:

• The product is classified as hazardous for health

• The product contains one or more REACH-registered substances for which extended safety data sheets (exposure scenarios) have been provided

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country. federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.

: Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with fully-enclosed spraying

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Full containment/extraction	100 or equivalent	
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Application equipment cleaning outside booth	PROC05	More than 4 hours	More than 4 hours Enhanced (mechanical) room ventilation		
Waste management	PROC08b	More than 4 hours	e than 4 hours Enhanced (mechanical) room ventilation		
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	None	None	None	
Film formation - force drying, stoving and other technologies	PROC02	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
		None Use eye protection according to EN 166.			

HEAT-FLEX M505 Heat Resisting Matt Finish			Industrial	Industrial spray painting, enclosed	
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.



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: Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with walk-in spray booth

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category Maximum		Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	ocal exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04		Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	More than 4 hours Local exhaust ventilation		
Application equipment cleaning outside booth	PROC05		More than 4 hours Enhanced (mechanical) room ventilation		
Waste management	PROC08b	More than 4 hours Enhanced (mechanical) room ventilation		5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Compressed-air breathing apparatus to EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
		None Use eye protection			

HEAT-FLEX M505 Heat Resisting Matt Finish			Industrial spray painting, walk-in booth	
cleaning outside booth			according to EN 166.	tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

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Title : Industrial application of coatings and inks by other than spraying-Local exhaust ventilation This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (local exhaust ventilation only)

Operational conditions

Place of use

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category Maximum		Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
	550005	None	Use eye protection	Wear suitable gloves	
Preparation of material for application	PROC05	None	according to EN 166.	tested to EN374.	
	PROC05 PROC08b	None			
application Loading of application equipment and handling of			according to EN 166. Use eye protection	tested to EN374. Wear suitable gloves	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other than spraying Film formation - force drying,	PROC08b	None	according to EN 166. Use eye protection according to EN 166. Use eye protection	tested to EN374. Wear suitable gloves tested to EN374. Wear suitable gloves	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other	PROC08b PROC10, PROC13	None None	according to EN 166. Use eye protection according to EN 166. Use eye protection according to EN 166.	tested to EN374. Wear suitable gloves tested to EN374. Wear suitable gloves tested to EN374.	

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See chapter 8 of this Safety Data Sheet for specifications.



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: Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (enclosed application)

Operational conditions

Place of use

Title

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventil	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)		
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards		
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Cleaning	PROC05	More than 4 hours	More than 4 hours Local exhaust ventilation			
Application equipment cleaning outside booth	PROC05	More than 4 hours	More than 4 hours Enhanced (mechanical) room ventilation			
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Contributing activity	Process category (ies)	Respiratory	Eye	Hands		
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	None	None		
Film formation - force drying, stoving and other technologies	PROC02	None	None	None		
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		

HEAT-FLEX M505 Heat Resisting Matt Finish			Industrial application o	of coatings a	nd inks by other than spraying-Enclosed
Application equipment cleaning outside booth	PROC05	None	Use eye prote according to		Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye prote according to		Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



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Title : Professional application of coatings and inks by spraying-Outdoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor spray painting by professionals for general applications (e.g. decorative)

Operational conditions

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventila	ation
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	1 to 4 hours	Outdoors	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	1 to 4 hours	Outdoors	3 - 5
Professional application of coatings and inks by spraying	PROC11	1 to 4 hours	Outdoors	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	1 to 4 hours	Outdoors	3 - 5
Cleaning	PROC05	1 to 4 hours	Outdoors	3 - 5
Waste management	PROC08a	1 to 4 hours	Outdoors	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a			Wear suitable gloves tested to EN374.
Professional application of coatings and inks by spraying	PROC11			Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None None		None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.

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: Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventila	ation
	(ies)	duration	Type	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07			Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.

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: No previous validation Version

HEAT-FLEX M505 Heat Resisting Matt Finish



Disclaimer

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: Professional painting, outdoor brush/roller

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor painting by professionals with brush or roller

Operational conditions

Title

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category Maximum		Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	1 to 4 hours	4 hours Outdoors		
Loading of application equipment and handling of coated parts before curing	PROC08a	1 to 4 hours Outdoors 3		3 - 5	
Professional application of coatings and inks by brush or roller	PROC10	1 to 4 hours	Outdoors	3 - 5	
Film formation - force drying, stoving and other technologies	PROC04	1 to 4 hours	Outdoors	3 - 5	
Cleaning	PROC05	1 to 4 hours	Outdoors	3 - 5	
Waste management	PROC08a	1 to 4 hours	Outdoors	3 - 5	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Professional application of coatings and inks by brush or roller	PROC10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None None		None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

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