SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product name	: MACROPOXY M262 Epoxy Finish - Base
Product code	: M262B
1.2 Relevant identified use	s of the substance or mixture and uses advised against
Material uses	Paint or paint related material.
	: Industrial use only.
1.3 Details of the supplier of sheet	of the safety data
Sherwin-Williams UK Limite Coatings Division EMEAI Tower Works Kestor Street Bolton BL2 2AL United Kingdom +44 (0) 1204 521771	d - Protective & Marine
The Sherwin-Williams Com Inver France SAS 2 Rue Jean Revaus - BP 80 Thouars CEDEX France	
e-mail address of person responsible for this SDS	: hse.pm.emea@sherwin.com
1.4 Emergency telephone n	umber
National advisory body/Po	<u>pison Centre</u>
Telephone number	: 111 (general public) /0344 892 111 (Medical professional (NHS) only)
<u>Supplier</u>	
Telephone number	: +(44)-870-8200 418
Hours of operation	: Emergency contact available 24 hours a day
SECTION 2: Hazards ic	lentification
2.1 Classification of the sul	bstance or mixture
Product definition	: Mixture
Classification according to	o Regulation (EC) No. 1272/2008 [CLP/GHS]
Flam. Liq. 3, H226	
Skin Irrit. 2, H315 Eye Irrit. 2, H319	
Skin Sens. 1, H317	
Asp. Tox. 1, H304	
Aquatic Chronic 3, H412	
	hazardous according to Regulation (EC) 1272/2008 as amended. ext of the H statements declared above.
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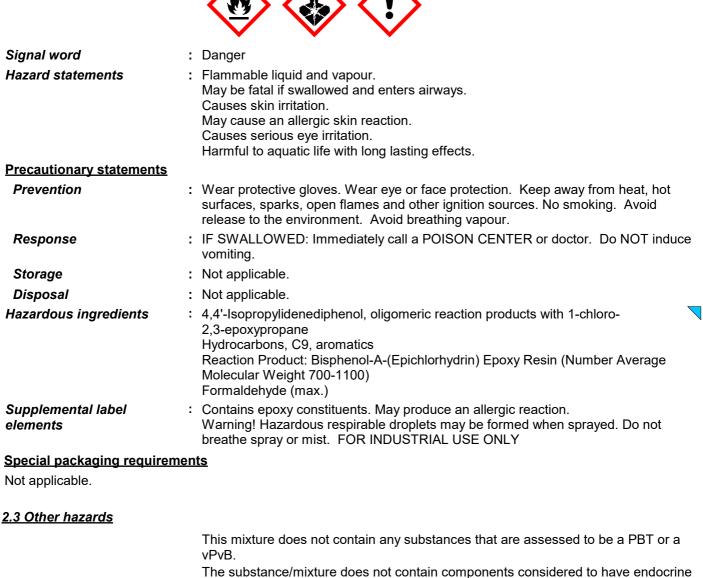
1

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard	pictograms
nuzuru	pictograms



disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
None known.

Other hazards which do : not result in classification

SECTION 3: Composition/information on ingredients

:

3.2 Mixture

SHW-A4-EU-CLP44-GB

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

MACROPOXY M262 Epoxy Finish - Base

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SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	EC: 500-033-5 CAS: 25068-38-6 Index: 603-074-00-8	≤13	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: -	≤11	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
Reaction Product: Bisphenol-A- (Epichlorhydrin) Epoxy Resin (Number Average Molecular Weight 700-1100)	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
1-Methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤7.7	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
Xylene, mixed isomers	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≤6.5	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 6700 ppm	[1] [2]
Butylated Urea-	CAS: 68002-19-7	≤3	Aquatic Chronic 4,	-	[1]
Formaldehyde Polymer 2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	REACH #: 01-2119486799-10 EC: 201-074-9 CAS: 77-99-6	≤0.3	H413 Repr. 2, H361fd	-	[1]
Formaldehyde (max.)	REACH #: 01-2119488953-20 EC: 200-001-8 CAS: 50-00-0 Index: 605-001-00-5	<0.1	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Carc. 1B, H350	ATE [Oral] = 100 mg/kg ATE [Dermal] = 270 mg/kg ATE [Inhalation (gases)] = 700 ppm Skin Corr. 1B, H314: C \geq 25% Skin Irrit. 2, H315: 5% \leq C $<$ 25% Eye Dam. 1, H318: C \geq 25% Eye Irrit. 2, H319: 5% \leq C $<$ 25% Skin Sens. 1, H317: C \geq 0.2%	[1] [2]
			See Section 16 for the full text of the H statements declared above.		

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SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Туре</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid m	eas	ures
General	:	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation		Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders		No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), Reaction Product: Bisphenol-A-(Epichlorhydrin) Epoxy Resin (Number Average Molecular Weight 700-1100). May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician

an : In case of inhalation of decomposition products in a fire, symptoms may be delayed.
 The exposed person may need to be kept under medical surveillance for 48 hours.

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MACROPOXY M262 Epoxy Finish - Base

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SECTION 4: First aid measures

Specific treatments

: No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting	m	easures
5.1 Extinguishing media Suitable extinguishing media	:	Recommended: alcohol-resistant foam, CO ₂ , powders, water spray or mist.
Unsuitable extinguishing media	:	Do not use water jet.
5.2 Special hazards arising fr	on	the substance or mixture
Hazards from the substance or mixture	:	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
Hazardous combustion products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters	:	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.
SECTION 6: Accidental r	el	ease measures
6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
		Keep unnecessary and unprotected personnel from entering.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
6.3 Methods and material for containment and cleaning up	:	Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent.

 6.4 Reference to other sections
 See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

M262B SECTION 7: Handling and storage 7.1 Precautions for safe : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. handling In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel.

Comply with the health and safety at work laws. Do not allow to enter drains or watercourses. Information on fire and explosion protection

explosive mixtures with air.

Always keep in containers made from the same material as the original one.

Vapours are heavier than air and may spread along floors. Vapours may form

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent

7.2 Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Notes on joint storage Keep away from: oxidising agents, strong alkalis, strong acids. Additional information on storage conditions Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.
	Contaminated absorbent material may pose the same hazard as the spilt product. Store in closed original container at temperatures between 5°C and 25°C.
7.3 Specific end use(s) Recommendations	: Not available.

vapour concentration has fallen below the exposure limits.

Industrial sector s	pecific :	Not available.
		not available.

solutions

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
1-Methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 560 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
Xylene, mixed isomers	 EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-, p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m³ 8 hours. STEL: 100 ppm 15 minutes.
Formaldehyde (max.)	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 2.5 mg/m ³ 15 minutes. STEL: 2 ppm 15 minutes. TWA: 2 ppm 8 hours. TWA: 2.5 mg/m ³ 8 hours.

Biological exposure indices

Product/ingredient name		Exposure indices	
xylene		EH40/2005 BMGVs (United Kingdom (UK), 8/2018) [Xylene, o-, m-, p- or mixed isomers] BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift.	
Recommended monitoring procedures	European Stand assessment of o values and mea atmospheres - o of exposure to o	Id be made to monitoring standards, such as the following: dard EN 689 (Workplace atmospheres - Guidance for the exposure by inhalation to chemical agents for comparison with limit asurement strategy) European Standard EN 14042 (Workplace Guide for the application and use of procedures for the assessment chemical and biological agents) European Standard EN 482 nospheres - General requirements for the performance of procedures	

for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Regular monitoring of all work areas should be carried out at all times, including

: Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
1-Methoxy-2-propanol	DNEL	Short term Inhalation	553.5 mg/ m ³	Workers	Local
	DNEL	Long term	369 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	43.9 mg/m ³	General population [Consumers]	Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	33 mg/kg	General	Systemic
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SECTION 8: Exposure controls/personal protection

			bw/day	population	
				[Consumers]	
Xylene, mixed isomers	DNEL	Long term Dermal	212 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	125 mg/kg	General	Systemic
			0.0	population	5
	DNEL	Long term	221 mg/m ³	Workers	Systemic
		Inhalation	_		-
	DNEL	Short term	289 mg/m ³	Workers	Systemic
		Inhalation	-		
	DNEL	Short term	442 mg/m³	Workers	Local
		Inhalation	-		
	DNEL	Long term	65.3 mg/m ³	General	Systemic
		Inhalation	U U	population	•
	DNEL	Short term	260 mg/m³	General	Local
		Inhalation	, C	population	
	DNEL	Short term	174 mg/m³	General	Systemic
		Inhalation	J	population	5
	DNEL	Long term Oral	1.5 mg/kg	General	Systemic
		5	00	population	5
2-Ethyl-2-(hydroxymethyl)	DNEL	Long term Dermal	0.94 mg/kg	Workers	Systemic
-1,3-propanediol					
	DNEL	Long term	3.3 mg/m³	Workers	Systemic
		Inhalation	j ,		,

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
	Fresh water sediment Marine water sediment Soil	10 mg/l 52.3 mg/kg 5.2 mg/kg 4.59 mg/kg 100 mg/l	

8.2 Exposure controls

0.2 Exposure controls	
Appropriate engineering controls	: Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
	 Users are advised to consider national Occupational Exposure Limits or other equivalent values.
Individual protection meas	ures
<i>Hygiene measures</i>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Use safety eyewear designed to protect against splash of liquids.
Skin protection	
Hand protection	: Wear suitable gloves tested to EN374.
Gloves	 Gloves for term exposure/splash protection (less than 10 min):Nitrile>0.12 mm Gloves for splash protection need to be changed immediately when in contact with chemicals. Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves >0.3 mm For long term

SECTION 8: Exposure controls/personal protection

•	· ·
	 exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. The recommendation for the type or types of glove to usewhen handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).
	 There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used
	correctly. The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	 Personnel should wear antistatic clothing made of natural fibres or of high- temperature-resistant synthetic fibres.
	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Dete of issue (Dete of models)	. 15 1 0001	Data af mariana isana ang di tan 0004	Manafara 00
Odour	: Paint		
Colour	: White.		
Physical state	: Liquid.		
<u>Appearance</u>			

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SECTION 9: Physical and chemical properties

C	Ddour threshold	: 1	Not Available (Not Tested).
p	bН		Not relevant/applicable due to nature of the product. nsoluble in water.
٨	/lelting point/freezing point	: 1	Not relevant/applicable due to nature of the product.
	nitial boiling point and poiling range	: 1	120°C
F	Flash point	: (Closed cup: 29°C [Pensky-Martens Closed Cup]
E	Evaporation rate	: (0.8 (butyl acetate = 1)
F	Flammability	: F	Flammable liquid.
	ower and upper explosion imit		LEL: 0.7% (Light Aromatic Hydrocarbons) JEL: 13.74% (1-Methoxy-2-propanol)
V	/apour pressure	: 1	1.5 kPa (10.9 mm Hg)
F	Relative vapour density	: 3	3.1 [Air = 1]
F	Relative density	: 1	1.5
S	Solubility(ies)	:	
	Media		Result
	cold water		Not soluble

Partition coefficient: n-octanol/ : Not relevant/applicable due to nature of the product. water

Auto-ignition temperature

Ingredient name		°C	°F	Met	thod	
1-Methoxy-2-propanol		286	546.8			
Decomposition temperature	: Not re	elevant/applicat	ble due to natur	e of the produ	uct.	
Viscosity	: Kiner	matic (40°C): <2	20.5 mm²/s			
Explosive properties	: Unde	r normal condit	ions of storage	and use, haza	ardous reactions will not	occur
Oxidising properties	: Unde	r normal condit	ions of storage	and use, haza	ardous reactions will not	occur
Particle characteristics						
Median particle size	: Not re	elevant/applicab	le due to natur	e of the produ	ict.	
9.2 Other information						
Heat of combustion	: 9.291	kJ/g				
SECTION 10: Stability an	d reactivit	ty				
10.1 Reactivity	: No specif	fic test data rela	ited to reactivity	/ available for	this product or its ingred	lients.
10.2 Chemical stability	: Stable un	ider recommen	ded storage an	d handling cor	nditions (see Section 7).	
10.3 Possibility of hazardous reactions	: Under no	rmal conditions	of storage and	l use, hazardo	ous reactions will not occ	ur.
10.4 Conditions to avoid	: When ex products.		emperatures ma	ay produce ha	azardous decomposition	
10.5 Incompatible materials		ay from the follo agents, strong			rong exothermic reaction	IS:
10.6 Hazardous decomposition products		osition products ioxide, smoke, o			aterials: carbon monoxid	le,
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					SHW-A4-EU-CLP44-GB	2

SECTION 10: Stability and reactivity

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), Reaction Product: Bisphenol-A-(Epichlorhydrin) Epoxy Resin (Number Average Molecular Weight 700-1100). May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hydrocarbons, C9, aromatics	LD50 Oral	Rat	8400 mg/kg	-
1-Methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	6600 mg/kg	-
Xylene, mixed isomers	LC50 Inhalation Gas.	Rat	6700 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	LD50 Oral	Rat	14000 mg/kg	-
Formaldehyde (max.)	LC50 Inhalation Gas.	Rat	250 ppm	4 hours
	LD50 Dermal	Rabbit	270 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-

Acute toxicity estimates

Route	ATE value	
Dermal	19524.91 mg/kg	
Inhalation (gases)	118924.45 ppm	

Irritation/Corrosion

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Eyes - Mild irritant	Rabbit	-	100 mg	-
_,,,	Skin - Moderate irritant	Rabbit	-	24 hours 500 uL	-
	Skin - Severe irritant	Rabbit	-	24 hours 2	-
Hydrocarbons, C9, aromatics	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-
1-Methoxy-2-propanol	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
	Skin - Mild irritant	Rabbit	_	500 mg	-
Xylene, mixed isomers	Eyes - Mild irritant	Rabbit	_	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Formaldehyde (max.)	Eyes - Mild irritant	Human	-	6 minutes 1 ppm	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Eyes - Severe irritant	Rabbit	-	750 ug	-
	Skin - Mild irritant	Human	-	72 hours 150 ug l	-
	Skin - Mild irritant	Rabbit	-	540 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 50 mg	-
	Skin - Severe irritant	Human	-	0.01 %	-
	Skin - Severe irritant	Rabbit	-	0.8 %	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
Conclusion/Summary	: Not available.				
<u>Sensitisation</u> No data available					
Conclusion/Summary	: Not available.				
<u>Mutagenicity</u>					
No data available					
<u>Carcinogenicity</u> No data available					
Reproductive toxicity					

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

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SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C9, aromatics	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1-Methoxy-2-propanol	Category 3	-	Narcotic effects
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene, mixed isomers	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result		
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1		
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1		

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Xylene, mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	Acute EC50 13000000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 14400000 μg/l Marine water	Fish - Cyprinodon variegatus	96 hours
Formaldehyde (max.)	Acute EC50 3.48 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute EC50 0.442 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 3.26 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Embryo	48 hours
	Acute LC50 11.41 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 hours
	Acute LC50 1.41 ppm Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic NOEC 1000 µg/l Marine water	Algae - <i>Phyllospora comosa</i> - Embryo	96 hours
	Chronic NOEC 3000 ppm Fresh water	Crustaceans - Astacus astacus - Egg	21 days
	Chronic NOEC 1.56 mg/l Fresh water	Fish - Oreochromis niloticus - Fingerling	12 weeks

SECTION 12: Ecological information

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
No data available						
Conclusion/Summary	onclusion/Summary : Not available.					
Product/ingredient name	Aquatic half-life Photolysis Biodegradability				radability	
Xylene, mixed isomers	-		-		Readily	

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	-	31	Low	
Hydrocarbons, C9, aromatics Xylene, mixed isomers 2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	-	10 to 2500 8.1 to 25.9 <1	High Low Low	

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.
European waste catalogue (EWC)	 waste paint and varnish containing organic solvents or other hazardous substances 08 01 11*

SECTION 13: Disposal considerations

Disposal considerations	 Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.
<u>Packaging</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Disposal considerations	: Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
European waste catalogue (EWC)	 packaging containing residues of or contaminated by hazardous substances 15 01 10*
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information	
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	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport Hazard Class(es)/ Label(s)	3	3	3
14.4 Packing group	111	111	111
14.5 Environmental hazards	No.	No.	No.
Additional information	Tunnel code D/E	Emergency schedules F-E, S-E	-

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are user upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in : Not applicable. bulk according to IMO instruments

SECTION 14: Transport information

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
MACROPOXY M262 Epoxy Finish - Base	≥90	3
formaldehyde	<0.1	72
toluene	≤0.1	48
4,4'-isopropylidenediphenol	<0.01	66
Labelling : Not applicable.		

Other EU regulations

Stilei Lo regui				
VOC content	(2010/75/EU)	-	26.3 393	
				•

Explosive precursors : Not applicable.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
,	UK Occupational Exposure Limits EH40 - WEL	formaldehyde; methanal	Carc.	-

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information	that has changed from previously issued version.
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number vPvB = Very Persistent and Very Bioaccumulative N/A = Not available

SECTION 16: Other information

Key literature references and sources for data	 Regulation (EC) No. 1272/2008 [CLP] ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 Directive 2012/18/EU, and relative amendments & additions Directive 2008/98/EC, and relative amendments & additions Directive 2009/161/EU, and relative amendments & additions
	Directive 2009/161/EU, and relative amendments & additions CEPE Guidelines

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classifica	tion	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Asp. Tox. 1, H304 Aquatic Chronic 3, H412		On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method
Full text of abbreviated H statements	H225 H226 H301 H304 H311 H312 H314 H315 H317 H318 H319 H331 H332 H335 H336 H341 H350 H361fd H373 H411 H412 H413	Highly flammable liquid and vapour. Flammable liquid and vapour. Toxic if swallowed. May be fatal if swallowed and enters airways. Toxic in contact with skin. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye damage. Causes serious eye damage. Causes serious eye irritation. Toxic if inhaled. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing genetic defects. May cause cancer. Suspected of damaging fertility. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. May cause long lasting harmful effects to aquatic life.
Full text of classifications : [CLP/GHS]	EUH066 Acute Tox. 3 Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Aquatic Chronic 4 Asp. Tox. 1 Carc. 1B Eye Dam. 1 Eye Irrit. 2	Category 2 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4 ASPIRATION HAZARD - Category 1 CARCINOGENICITY - Category 1B SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Date of issue/Date of revision : 15, /	Flam. Liq. 2 Apr, 2024	FLAMMABLE LIQUIDS - Category 2 Date of previous issue : 21, Jan, 2024 Version : 23 17/36

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SECTION 16: Other information

	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Muta. 2	GERM CELL MUTAGENICITY - Category 2
	Repr. 2	REPRODUCTIVE TOXICITY - Category 2
	Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
	Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
	Skin Sens. 1	SKIN SENSITISATION - Category 1
	STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
	STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
Date of printing	: 15, Apr, 2024.	
Date of issue/ Date of revision	: 15, Apr, 2024	
Date of previous issue	: 21, Jan, 2024	
	: If there is no previous v information.	validation date please contact your supplier for more
Version	: 23	

Notice to reader

In accordance with Regulation (EC) 1907/2006, REACH Regulation, Articles 31, 37, any required hazard-related information on the use of substances received as downstream user will be sent forward. Consequently, the safety data sheets for some products will contain a SUMI - Safe Use of Mixture Information - attached to the safety data sheet.

SUMI(s) will be added to the SDS for products if both the following conditions are met:

• The product is classified as hazardous for health

• The product contains one or more REACH-registered substances for which extended safety data sheets (exposure scenarios) have been provided

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS. the manufacturer cannot be held responsible for SDSs obtained from any other source.

SUMI Safe Use of Mixtures Information for end-users

Title : Industrial application of coatings and inks by other than spraying-Local exhaust ventilation This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (local exhaust ventilation only)

Operational conditions

Place of use

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
application Loading of application equipment and handling of	PROC05 PROC08b	None			
			according to EN 166. Use eye protection	tested to EN374. Wear suitable gloves	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other than spraying Film formation - force drying,	PROC08b	None	according to EN 166. Use eye protection according to EN 166. Use eye protection	tested to EN374. Wear suitable gloves tested to EN374. Wear suitable gloves	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other	PROC08b PROC10, PROC13	None None	according to EN 166. Use eye protection according to EN 166. Use eye protection according to EN 166.	tested to EN374. Wear suitable gloves tested to EN374. Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI Safe Use of Mixtures Information for end-users

: Professional application of coatings and inks by spraying-Outdoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor spray painting by professionals for general applications (e.g. decorative)

Operational conditions

Title

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventil	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	15 minutes to 1 hour	Outdoors	3 - 5	
Loading of application equipment and handling of coated parts before curing	PROC08a	15 minutes to 1 hour	15 minutes to 1 hour Outdoors		
Professional application of coatings and inks by spraying	PROC11	15 minutes to 1 hour	Outdoors	3 - 5	
Film formation - force drying, stoving and other technologies	PROC04	15 minutes to 1 hour	Outdoors	3 - 5	
Cleaning	PROC05	15 minutes to 1 hour	Outdoors	3 - 5	
Waste management	PROC08a	15 minutes to 1 hour	Outdoors	3 - 5	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.	
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.	
Professional application of coatings and inks by spraying	PROC11	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic'	

MACROPOXY M262 Epoxy Finish - Base			Prof	essional application	of coatings and inks by spraying-Outdoor
Waste management	PROC08a	None		Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

See chapter 8 of this Safety Data Sheet for specifications.



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SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with walk-in spray booth

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	ocal exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04		Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	ocal exhaust ventilation	Refer to relevant technical standards	
Application equipment cleaning outside booth	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Compressed-air breathing apparatus to EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Cleaning			according to EN 100.		

	MACROPOXY M262 Epo	xy Finish - Base	Industrial spray painting, walk-in booth		
-	cleaning outside booth			according to EN 166.	tested to EN374.
	Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
(ies) dur		duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b	More than 4 hours	More than 4 hours Enhanced (mechanical) room ventilation		
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

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: No previous validation Version



Disclaimer

The information in this Safe Use of Mixture Information sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the SDS and the label of the product.

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SUMI Safe Use of Mixtures Information for end-users

: Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (enclosed application)

Operational conditions

Place of use

Title

: Indoor use

Risk management measures (RMM)

	Process category	Maximum	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

MACROPOXY M262 Epoxy Finish - Base			dustrial application of coating	s and inks by other than spraying-Enclosed
Application equipment cleaning outside booth	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

The information in this Safe Use of Mixture Information sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the SDS and the label of the product.

No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

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SUMI Safe Use of Mixtures Information for end-users

: Professional application of coatings and inks by spraying-Indoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Indoor spray painting by professionals for general applications (e.g. decorative), with general room ventilation only (open doors/windows)

Operational conditions

Place of use

Title

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Туре	ach (air changes per hour)
Preparation of material for application	PROC05	15 minutes to 1 hour	Good general room ventilation	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	15 minutes to 1 hour	Good general room ventilation	3 - 5
Professional application of coatings and inks by spraying	PROC11	15 minutes to 1 hour	Good general room ventilation	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	15 minutes to 1 hour	Good general room ventilation	3 - 5
Cleaning	PROC05	15 minutes to 1 hour	Good general room ventilation	3 - 5
Waste management	PROC08a	15 minutes to 1 hour	Good general room ventilation	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings and inks by spraying	PROC11	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant
	PROC11 PROC04	conforming to EN140 with an assigned protection		Wear chemical-resistant gloves (tested to EN374) in combination with 'basic'

MACROPOXY M262 Epoxy Finish - Base			essional application of	f coatings and inks by spraying-Indoor
Waste management	PROC08a	None	Use eye protection according to EN 166.	employee training. Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

See chapter 8 of this Safety Data Sheet for specifications.



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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI Safe Use of Mixtures Information for end-users

: Professional painting, outdoor brush/roller

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor painting by professionals with brush or roller

Operational conditions

Title

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category Maximum		Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Outdoors	3 - 5
Professional application of coatings and inks by brush or roller	PROC10	More than 4 hours	Outdoors	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5
Waste management	PROC08a	More than 4 hours	Outdoors	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings and inks by brush or roller	PROC10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.

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SUMI Safe Use of Mixtures Information for end-users

: Professional painting, indoor brush/roller

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Indoor painting by professionals with brush or roller, with good general room ventilation (open doors/windows)

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation	3 - 5
Professional application of coatings and inks by brush or roller	PROC10	More than 4 hours	Good general room ventilation	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation	3 - 5
Cleaning	PROC05	More than 4 hours	Good general room ventilation	3 - 5
Waste management	PROC08a	More than 4 hours	Good general room ventilation	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings and inks by brush or roller	PROC10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.

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SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with fully-enclosed spraying

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Туре	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Full containment/extraction	100 or equivalent
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Application equipment	PROC05	None	Use eye protection	Wear suitable gloves tested to EN374.

MACROPOXY M262 Epoxy Finish - Base			Industrial	spray painting, enclosed
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



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