

# FIRETEX FX6002 REPAIR KIT **ULTRA FAST DRYING INTUMESCENT**

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# PRODUCT INFORMATION

## PRODUCT DESCRIPTION

#### FIRETEX FX6002 REPAIR KIT

Material Type: Intumescent Mastic

## RECOMMENDED USE

For repair of small areas of mechanical damage to FIRETEX FX6002 intumescent coating.

## RECOMMENDED APPLICATION METHODS

Knife, Trowel

Recommended Cleanser/Thinner: No 9 for cleaning only

**Must NOT be Thinned** 

## **PRODUCT CHARACTERISTICS**

Flash Point: 10°C

% Solids by Volume: 92 ± 3% (ISO3233:1998)

Colour Availability: Grey

VOC

24 gms/litre

Calculated from solids by volume determination

## AVERAGE DRYING TIMES

@ 10°C @ 15°C @ 23°C To touch: 2 hours 1 hour 45 minutes To handle: 3 hours 2 hours 1 hour 11/2 hours To recoat: 2½ hours 1 hour

Pot Life: 25 minutes @ 20°C

These figures are given as a guide only. Factors such as air movement and humidity must also be considered.

# RECOMMENDED PRIMERS / TOPCOATS

If it can be guaranteed that in-service conditions will be in a C1, C2 or C3 environment as defined in ISO 12944-2:1998, then use of a topcoat is optional.

For C1 & C2 Environments, FIRETEX M71V2 can be used as topcoat for decorative purposes. For a C3 environment either Acrolon C137V2, Acrolon C237 or Acrolon 7300 can be used.

For externally exposed steelwork, or severe internal environments categorised as C4 or above (such as chemical plants, swimming pools), either Acrolon C137V2, Acrolon C237 or Acrolon 7300 must be used as a topcoat.

For self overcoating and also overcoating with the listed topcoats, the maximum recommended interval is 14 days at 23°C.

In all instances for subsequent redecoration, use FIRETEX M71V2, Acrolon C137V2, Acrolon C237 or Acrolon 7300

Where use of a Zinc Epoxy is required, Zinc Clad IV EU, and Zinc Clad J984BS are approved.

Macropoxy M902 is recommended as a primer for use with FIRETEX FX6002 Repair Kit. For other approved primers, refer to Sherwin-Williams.

### PACKAGE

Pack Size: 6x1 litre kits

0.012mls of catalyst to be added to Mixing Ratio: 0.988mls of FX6002 Grey - RK

1% Catalyst (by weight) to be added and mixed in by hand

prior to use. (Correct amount will be supplied by

manufacturer)

Weight: 1.47 kg/litre

Shelf Life: 6 months @ 25°C

# SURFACE PREPARATION

Scrape back all loose or damaged FIRETEX intumescent coatings to a firm edge. Where necessary spot prime with an approved primer, refer to Sherwin-Williams for further details. Apply FIRETEX FX6002 REPAIR KIT to level any surface defects, on larger areas two or more applications may be necessary.

Ensure surfaces to be coated are clean, dry and free from all surface contamination.

### Application Conditions and Overcoating

In conditions of high relative humidity, ie 80-85% good ventilation conditions are essential. Substrate temperature should be at least 3°C above the dew point and always above

Application at ambient air temperatures below 5°C is not recommended.

# ADDITIONAL NOTES

Numerical values quoted for physical data may vary slightly from batch to batch.

### HEALTH AND SAFETY

Consult Product Health and Safety Data Sheet for information on safe storage, handling and application of this product.

### WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.