



Protective & Marine Coatings

FIRETEX® FX13381-1 SOLVENT BASED INTUMESCENT

Revised 01/2016 Issue 6

PRODUCT INFORMATION

PRODUCT DESCRIPTION

A single pack thin film intumescent coating

RECOMMENDED USE

FIRETEX FX13381/1 is designed for site application by airless spray, to provide fire resistance for up to 120 minutes on structural steel

For use without topcoat in dry internal areas - category Z2 as defined in ETAG 018-2.

For use with topcoat in internal areas with high humidity, semi exposed areas and in fully exposed areas - categories Z1, X and Y as defined in ETAG 018-2.

FIRETEX FX13381/1 can resist normal weather conditions for up to 6 months without topcoat provided it has had appropriate drying prior to exposure. Once an approved topcoat has been applied as appropriate to the prevailing conditions, then durability will be substantially enhanced.

If the specific use or storage could lead to prolonged contact with water due to rainfall, condensation, or other site/transportation/storage circumstances, then a recommended topcoat must be used to prevent damage to the basecoat

ENDORSEMENTS

Tested and assessed to EN13381-8:2010
Tested to BS EN 13823:2002

RECOMMENDED APPLICATION METHODS

Airless Spray

Recommended Cleanser/Thinner: No 2 (for thinning)

PRODUCT CHARACTERISTICS

Flash Point: 27°C

% Solids by Volume: 75± 4% (ASTM-D2697-03)

Colour Availability: White

VOC

286 gms/litre determined practically in accordance with UK Regulations PG6/23
355 gms/litre calculated from formulation to satisfy EC Solvent Emissions Directive
264 gms/kilo content by weight from formulation, to satisfy EC Solvent Emissions Directive

RECOMMENDED THICKNESS

See separate sheet of FX13381/1 loading requirements.

PRACTICAL APPLICATION RATES - MICRONS PER COAT

Airless Spray

Dry 1400
Wet 1867

AVERAGE DRYING TIMES

	@ 15°C	@ 23°C
To touch:	30 minutes	20 minutes
To recoat:	4 hours	4 hours

To handle: This will depend on the total thickness of FIRETEX FX13381/1 to be applied.

These figures are given as a guide only. Factors such as air movement and humidity must also be considered.

RECOMMENDED PRIMERS

Several primers have been approved for use under FIRETEX FX13381/1. Please consult Sherwin-Williams for detailed information

RECOMMENDED TOPCOATS

For certain dry, internal situations where the final colour/appearance is not critical, then FIRETEX FX13381/1 may remain un-topcoated

For externally exposed steelwork and severe internal environments Acrolon C137V2 or Acrolon C237 must be used as a topcoat.

For other internal environments where a topcoat is required then FIRETEX M71V2 or Sher-Cryl M770 should be used.

In all instances for subsequent re-decoration, use FIRETEX M71V2, Acrolon C137V2 or Acrolon C237 as appropriate

PACKAGE

A single component material

Pack Size: 20 litre units

Weight: 1.335 kg/litre

Shelf Life: 2 years from date of manufacture or 'Use By' date where specified.



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SURFACE PREPARATION

FIRETEX FX13381/1 is designed for use over a suitably prepared and primed substrate.

Ensure surfaces to be coated are clean, dry and free from all surface contamination.

Under certain circumstances it may be possible to apply FIRETEX FX13381/1 directly to steel blast cleaned to a minimum standard of Sa2½ BS EN ISO 8501-1:2007, surface profile in the range 50-100 microns. Consult Sherwin-Williams for further details.

APPLICATION EQUIPMENT

Airless Spray

Nozzle Size: 21 – 27 thou (0.53 – 0.69mm) depending on application requirements

Fan Angle: 30°

Operating Pressure: 210kg/cm² (3000 psi)

The details of airless spray tip orifice size, fan angle and pressure are given as a guide. Smaller fan angles should be used where the size of the work to be sprayed makes this appropriate. It may be found that slight variation in tip orifice size or pressure will provide optimum atomisation in some circumstances. In general, the operating pressure should be the lowest possible consistent with satisfactory atomisation.

Recommended Equipment : Use a 56:1 or 68:1 Graco King or equivalent. Use 3/8" (9.53mm) ID fluid lines where lengths in excess of 3 metres are required. In-line gun or pump filters should not normally be used. Maximum length of fluid line should not exceed 60 metres.

For use on narrow web sections, the smallest tip recommended is a 21 thou (0.53mm) with a 60 mesh pump filter.

APPLICATION CONDITIONS AND OVERCOATING

This material should preferably be applied at temperatures in excess of 5°C. In conditions of high relative humidity, ie 80-85% good ventilation conditions are essential. Substrate temperature shall be at least 3°C above the dew point and always above 0°C.

The material must be protected from moisture during the drying period. Moisture ingress prior to drying may affect the integrity and fire protective properties of the coating.

No more than 2 coats by airless spray should be applied within any 24 hour period.

If the maximum recommended thickness per coat is exceeded or high film thicknesses are overcoated prematurely, cracking may occur.

FIRETEX FX13381/1 is capable of withstanding external exposure without topcoat providing:

- The product is allowed to dry for at least 24 hours at 15°C in dry conditions with good air movement and

ventilation. These conditions are based on a total dry film thickness of up to 800 microns. The drying time required will be increased if the film thickness is greater than 800 microns.

- The substrate temperature is at least 3°C above the dew point at the time of application and during the drying period.

ADDITIONAL NOTES

Maximum service temperature is 70°C. At temperatures greater than 40°C thermoplasticity may be observed.

Maintenance

Small areas of mechanical damage can be repaired using FIRETEX M72, FX13381/1 or FX13381/2 as preferred.

Larger areas of mechanical damage should be repaired using FIRETEX FX13381/1 or FX13381/2 as preferred, applied by brush or spray.

All repairs should then have the original topcoat reinstated by brush or spray as required.

Numerical values quoted for physical data may vary slightly from batch to batch.

HEALTH AND SAFETY

Consult Product Health and Safety Data Sheet for information on safe storage, handling and application of this product.

WARRANTY

Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.

The information detailed in this Data Sheet is liable to modification from time to time in the light of experience and of normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.