

# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : PHENICON HS Epoxy Phenolic - Base

**Product code** : E820HSB

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Material uses** : Paint or paint related material.

: Industrial use only.

### 1.3 Details of the supplier of the safety data sheet

Sherwin-Williams Protective & Marine  
Tower Works  
Kestor Street  
Bolton  
BL2 2AL  
United Kingdom  
+44 (0) 1204 521771

**e-mail address of person responsible for this SDS** : hse.pm.emea@sherwin.com

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : 111 (general public) /0344 892 111 (Medical professional (NHS) only)

#### Supplier

**Telephone number** : +(44)-870-8200 418

**Hours of operation** : Emergency contact available 24 hours a day

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

STOT RE 2, H373

Asp. Tox. 1, H304

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

## SECTION 2: Hazards identification

**Hazard pictograms** :



**Signal word** :

Danger

**Hazard statements** :

Flammable liquid and vapour.  
 Causes serious eye irritation.  
 Causes skin irritation.  
 May cause an allergic skin reaction.  
 May be fatal if swallowed and enters airways.  
 May cause damage to organs through prolonged or repeated exposure.  
 Toxic to aquatic life with long lasting effects.

**Precautionary statements**

**Prevention** :

Wear protective gloves. Wear protective clothing. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour.

**Response** :

IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

**Storage** :

Store locked up.

**Disposal** :

Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients** :

Epoxy Polymer  
 Xylene mixed isomers  
 Phenol, polymer with formaldehyde, glycidylether

**Supplemental label elements** :

Contains epoxy constituents. May produce an allergic reaction. FOR INDUSTRIAL USE ONLY

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** :

Not applicable.

**Special packaging requirements**

Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification** :

None known.

The mixture may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

## SECTION 3: Composition/information on ingredients

**3.2 Mixture** :

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Epoxy Polymer	EC: 500-033-5 CAS: 25068-38-6 Index: 603-074-00-8	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Xylene mixed isomers	REACH #: 01-2119488216-32 EC: 215-535-7	≥10 - ≤18	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332	[1][2]

**SECTION 3: Composition/information on ingredients**

	CAS: 1330-20-7 Index: 601-022-00-9		Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304	
Phenol, polymer with formaldehyde, glycidylether	CAS: 28064-14-4	≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304	[1] [2]
1-Butanol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≤1.9	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
Methyl Ethyl Ketone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≤3	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]
			<b>See Section 16 for the full text of the H statements declared above.</b>	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
  - [2] Substance with a workplace exposure limit
  - [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
  - [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
  - [5] Substance of equivalent concern
  - [6] Additional disclosure due to company policy
- Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

## SECTION 4: First aid measures

### 4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ ). May produce an allergic reaction.

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

See toxicological information (Section 11)

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Recommended: alcohol-resistant foam, carbon dioxide, powders.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

**Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

**Special protective equipment for fire-fighters** : Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.

Keep unnecessary and unprotected personnel from entering.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

### 6.3 Methods and material for containment and cleaning up

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

### 6.4 Reference to other sections

: See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

: Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

#### **Information on fire and explosion protection**

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

## SECTION 7: Handling and storage

### 7.2 Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations.

#### Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

#### Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking.

Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilt product.

Store in closed original container at temperatures between 5°C and 25°C.

### 7.3 Specific end use(s)

#### Recommendations

: Not available.

#### Industrial sector specific solutions

: Not available.

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

**Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.**

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
Xylene mixed isomers	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 441 mg/m <sup>3</sup> 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m <sup>3</sup> 8 hours. STEL: 100 ppm 15 minutes.
Ethylbenzene	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 552 mg/m <sup>3</sup> 15 minutes. STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 441 mg/m <sup>3</sup> 8 hours.
1-Butanol	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 154 mg/m <sup>3</sup> 15 minutes. STEL: 50 ppm 15 minutes.
Methyl Ethyl Ketone	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 899 mg/m <sup>3</sup> 15 minutes. STEL: 300 ppm 15 minutes. TWA: 600 mg/m <sup>3</sup> 8 hours. TWA: 200 ppm 8 hours.

**SECTION 8: Exposure controls/personal protection**

- Recommended monitoring procedures** :
- If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
  - Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

**DNELs/DMELs**

Product/ingredient name	Type	Exposure	Value	Population	Effects
Xylene mixed isomers	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	108 mg/kg bw/day	Human via the environment	Systemic
	DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	14.8 mg/m <sup>3</sup>	Human via the environment	Systemic
	DNEL	Short term Inhalation	174 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Short term Inhalation	174 mg/m <sup>3</sup>	Consumers	Local
1-Butanol	DNEL	Long term Inhalation	310 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	55 mg/m <sup>3</sup>	Consumers	Local
Methyl Ethyl Ketone	DNEL	Long term Oral	3125 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	1161 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	600 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	412 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	106 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Long term Oral	31 mg/kg bw/day	Consumers	Systemic

**PNECs**

Product/ingredient name	Compartment Detail	Value	Method Detail
Xylene mixed isomers	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Soil	2.31 mg/kg	-
	Marine water sediment	12.46 mg/l	-
1-Butanol	Fresh water	0.082 mg/l	-

**SECTION 8: Exposure controls/personal protection**

Methyl Ethyl Ketone	Marine water	0.0082 mg/l	-
	Sewage Treatment Plant	2476 mg/l	-
	Fresh water sediment	0.178 mg/kg	-
	Marine water sediment	0.0178 mg/kg	-
	Soil	0.015 mg/kg	-
	Fresh water	55.8 mg/l	-
	Marine water	55.8 mg/l	-
	Sewage Treatment Plant	709 mg/l	-
	Sediment	284.7 mg/kg dwt	-
	Soil	22.5 mg/kg	-
	Secondary Poisoning	1000 mg/kg	-

**8.2 Exposure controls**

- Appropriate engineering controls** :
- Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
  - Users are advised to consider national Occupational Exposure Limits or other equivalent values.

**Individual protection measures**

- Hygiene measures** :
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** :
- Use safety eyewear designed to protect against splash of liquids.

**Skin protection**

**Hand protection**

**Gloves**

- Wear suitable gloves tested to EN374.
- Gloves for term exposure/splash protection (less than 10 min): Nitrile > 0.12 mm
- Gloves for splash protection need to be changed immediately when in contact with chemicals.
- Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves > 0.3 mm For long term exposure or spills (breakthrough time > 480 min.): Use PE laminated gloves as under gloves
- Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.
- The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).
- There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
- The breakthrough time must be greater than the end use time of the product.
- The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
- Gloves should be replaced regularly and if there is any sign of damage to the glove material.
- Always ensure that gloves are free from defects and that they are stored and used correctly.
- The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
- Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.



## SECTION 8: Exposure controls/personal protection

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Do not allow to enter drains or watercourses.

**Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.**

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Solvent.
- Odour threshold** : Not Available (Not Tested).
- pH** : Not relevant/applicable due to nature of the product.
- Melting point/freezing point** : Not relevant/applicable due to nature of the product.
- Initial boiling point and boiling range** : 78°C
- Flash point** : Closed cup: 27°C [Pensky-Martens Closed Cup]
- Evaporation rate** : 5.6 (butyl acetate = 1)
- Flammability (solid, gas)** : Not relevant/applicable due to nature of the product.
- Upper/lower flammability or explosive limits** : LEL: 1% (Xylene mixed isomers)  
UEL: 11.2% (1-Butanol)
- Vapour pressure** : 12.1 kPa [at 20°C]
- Vapour density** : 2.48 [Air = 1]
- Relative density** : 1.76
- Solubility(ies)** : Not relevant/applicable due to nature of the product.
- Partition coefficient: n-octanol/water** : Not relevant/applicable due to nature of the product.
- Auto-ignition temperature** : Not relevant/applicable due to nature of the product.
- Decomposition temperature** : Not relevant/applicable due to nature of the product.
- Viscosity** : Kinematic (40°C): <0.205 cm<sup>2</sup>/s

**Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II**

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## SECTION 9: Physical and chemical properties

- Explosive properties** : Under normal conditions of storage and use, hazardous reactions will not occur.  
**Oxidising properties** : Under normal conditions of storage and use, hazardous reactions will not occur.

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

**Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.**

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ ). May produce an allergic reaction.

### Acute toxicity

**SECTION 11: Toxicological information**

Product/ingredient name	Result	Species	Dose	Exposure
Xylene mixed isomers	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
1-Butanol	LC50 Inhalation Vapour	Rat	24000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
Methyl Ethyl Ketone	LD50 Oral	Rat	790 mg/kg	-
	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-

**Acute toxicity estimates**

Route	ATE value
Oral	69010.6 mg/kg
Dermal	10219.2 mg/kg
Inhalation (gases)	46450.7 ppm
Inhalation (vapours)	578.1 mg/l

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
Epoxy Polymer	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
Xylene mixed isomers	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
Ethylbenzene	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
1-Butanol	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Eyes - Severe irritant	Rabbit	-	0.005 Milliliters	-
Methyl Ethyl Ketone	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 14 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-

**Conclusion/Summary** : Not available.

**Sensitisation**

No data available

**Conclusion/Summary** : Not available.

**Mutagenicity**

No data available

**Carcinogenicity**

No data available

## SECTION 11: Toxicological information

### Reproductive toxicity

No data available

### Teratogenicity

No data available

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene mixed isomers	Category 3	Not applicable.	Respiratory tract irritation
1-Butanol	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Methyl Ethyl Ketone	Category 3	Not applicable.	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene mixed isomers	Category 2	Not determined	Not determined
Ethylbenzene	Category 2	Not determined	hearing organs

### Aspiration hazard

Product/ingredient name	Result
Xylene mixed isomers	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Xylene mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
Ethylbenzene	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6.53 mg/l Marine water	Crustaceans - Artemia sp. - Nauplii	48 hours
1-Butanol	Acute EC50 2.93 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute EC50 1983000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
Methyl Ethyl Ketone	Acute LC50 1730000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 >500000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 5091000 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 3220000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

### 12.2 Persistence and degradability

## SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
No data available				

**Conclusion/Summary** : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene mixed isomers	-	-	Readily
Ethylbenzene	-	-	Readily
1-Butanol	-	-	Readily
Methyl Ethyl Ketone	-	-	Readily

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Epoxy Polymer	-	31	low
Xylene mixed isomers	-	8.1 to 25.9	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

**European waste catalogue (EWC)** : waste paint and varnish containing organic solvents or other hazardous substances 08 01 11\*

**Disposal considerations** : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.




#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 13: Disposal considerations

- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- European waste catalogue (EWC)** : packaging containing residues of or contaminated by hazardous substances 15 01 10\*
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

### SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT. Marine pollutant (Epoxy Polymer)	PAINT
14.3 Transport Hazard Class(es)/ Label(s)	3 	3 	3 
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	No.
Additional information	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. <b>Tunnel code</b> D/E	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <b>Emergency schedules</b> F-E, S-E	The environmentally hazardous substance mark may appear if required by other transportation regulations.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** : Not applicable.

**Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.**

**Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II**

PHENICON HS Epoxy Phenolic - Base

E820HSB

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **EU Regulation (EC) No. 1907/2006 (REACH)**

##### **Annex XIV - List of substances subject to authorisation**

###### **Annex XIV**

None of the components are listed.

**Annex XVII - Restrictions** : Not applicable.  
**on the manufacture,  
placing on the market  
and use of certain  
dangerous substances,  
mixtures and articles**

##### **Other EU regulations**

**VOC content (2010/75/EU)** : 15 w/w  
265 g/l

##### **Seveso Directive**

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

##### **National regulations**

**15.2 Chemical safety assessment** : No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

##### **Abbreviations and acronyms**

: ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
vPvB = Very Persistent and Very Bioaccumulative

##### **Key literature references and sources for data**

: Regulation (EC) No. 1272/2008 [CLP]  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
IATA = International Air Transport Association  
IMDG = International Maritime Dangerous Goods  
Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830  
Directive 2012/18/EU, and relative amendments & additions  
Directive 2008/98/EC, and relative amendments & additions  
Directive 2009/161/EU, and relative amendments & additions  
CEPE Guidelines

### **Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

**SECTION 16: Other information**

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

**Full text of abbreviated H statements**

: H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]**

: Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

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**Notice to reader**



**Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II**

PHENICON HS Epoxy Phenolic - Base

E820HSB

## **SECTION 16: Other information**

*It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be held responsible for SDSs obtained from any other source.*