



Resucoat™ HB Profile

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DESCRIPTION

Resucoat™ HB Profile is a 3-pack high solids, high-build epoxy resin system for application as a non-slip floor coating for light to medium industrial use at a thickness of 200 microns. The coating will provide a textured gloss coloured finish incorporating an anti-slip aggregate which is dispersed within the material during mixing. Applied by roller and paint brush the product is low odour producing a seamless, hard wearing, hygienic floor finish.

ADVANTAGES

- High-build finish
- High solids
- Hygienic and easily cleaned
- Good colour stability
- Excellent slip resistance
- Excellent high gloss finish

RECOMMENDED USES

- Food processing and beverage areas
- Chemical plant rooms
- Engineering workshops
- Automotive & aviation areas
- Factory units
- Warehouses
- Excellent for all demarcation and walkways

PRODUCT INFORMATION

System Thickness (Recommended)	200-250 microns WFT 154-192 microns DFT *The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application may vary.
Solids Content by Weight	~100%
Pack Sizes	5 kg and 15 kg
Pack Make Up	1 x Base 1 x Hardener 1 x Aggregate
Shelf Life	36 months (Base, hardener and aggregate)
Storage	Keep out of direct sunlight. Store in a dry place, between 15°C- 30°C.

APPLICATION INFORMATION at 20°C

Coverage Rate (Theoretical)	5 Kg. will cover 17m ² @ 200 microns wet film thickness. *Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and other conditions.
Pot Life	25-30 Minutes from mixing, based on 5kg pack size. *The pot life may be shorter for larger pack sizes if the paint not used within the pot life limit. Note: All mixed paint must be used within the pot life time limit. if the paint left in the container after mixing and not used, it may release hazard fumes due to exothermic reaction.
Recoating Intervals	6 hours or once surface has lost tackiness
Light Traffic	12-16 hours
Full Traffic	24-36 hours
Full Chemical Cure	7-10 Days



Specification

Product : Resucoat HB Profile

Finish : Lightly textured gloss

Recommended thickness range: 200 to 250 microns WFT per coat

Colour : Available in a range of colours, please consult Sherwin-Williams

Products required for this system

Primer : Resuseal WB, Resuprime ST or Resuprime MVT on damp surfaces, where required.

System : Resucoat™ HB Profile

Surface Seal : Not required

Preparation

New Concrete Floors: New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm² is required.

Existing Concrete Floors: Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and make sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using **Resuscreed PA**.

Existing Floors (previously coated)

All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed, then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with existing floor coating.

Where **Resucoat HB Profile** is applied to masonry/concrete surfaces, care must be taken to ensure that surface preparation is thorough but does not disfigure the surface.

Priming

Open and porous substrates may require priming with **Resuseal WB**, also **Resuprime ST** or **Resucoat HB** may be used as primer on the dry substrates only with less than 75% ERH reading.

Where the Relative Humidity of a substrate exceeds 75% ERH **Resuprime MVT** should be specified and selected on the basis of hygrometer readings in accordance with BS 8203. The number of coats to be applied is chosen in accordance with the following table.

ERH%	Required Coating Thickness
75-85	1 coat of RESUPRIME MVT at 200 microns per coat
85-92	2 coats of RESUPRIME MVT at 200 microns per coat
92-97	3 coats of RESUPRIME MVT at 200 microns per coat

For Further information please refer to recommended individual product data sheets.

Application

The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 10°C. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.

Mixing: Pre-mix the coloured base component to a uniform consistency then mix the entire contents of the base with the hardener. If a separate mixing bucket is being used mix thoroughly ensuring all contents of the base and hardener are removed from the buckets supplied. Mix using a slow speed electric mixer for 1-2 minutes and add the **Resucoat HB Profile** aggregate whilst mixing. Continue to mix for a further 1-2 minutes to ensure the aggregate is fully dispersed.

The mixed unit should be applied immediately by roller or brush with a consistent procedure. Floor areas should be cross-rolled to ensure even application and to minimise roller marks.

Category Guide

FeRFA Category : 3

Technical Information

The following figures are obtained from laboratory tests and our experience with this product .

Slip Resistance	Dry > 50
Method BS7976 pt1-3 2002	Wet Please consult Sherwin-Williams

The slip resistance of a floor surface can vary as a result of the installation process, conditions at the time of application and subsequent traffic. Inappropriate cleaning or maintenance can adversely affect the performance. For further advice on potential wet areas please consult Sherwin-Williams.

Abrasion Resistance	N/A
Method BS8204 /ASTM D4060	

Temperature Resistance	Tolerant of temperatures up to 45°C
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Chemical Resistance	Good Chemical Resistance Consult Sherwin-Williams on specific materials
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VOC	186 g/l Calculated per full mixed unit
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Maintenance and Cleaning

Resucoat HB Profile should be cleaned with a regular industrial cleaning regime, after specified full chemical cure time limit, with a floor scrubber utilising **R.S. Industrial Floor Cleaner** or similar with dirty water being removed. Isolated localised cleaning can be carried out using **R.S. Tyre Mark Remover**, **Degreaser W500** & **R.S. Oil Remover**.

All surfaces should be thoroughly rinsed with clean water after the use of chemical cleaners.

Please refer to the Sherwin-Williams Guide to Cleaning of Resin Floors

Health and Safety

Resucoat HB Profile is formulated from materials designed to achieve the highest level of performance as safely as possible. However, specific components require proper handling and suitable equipment, this information is given in the relevant safety data sheets. In all cases, spillages or skin contamination should be cleaned as soon as practically possible, by dry wiping of the affected area, and thorough washing with soap and water.

The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable. The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by the Sherwin-Williams or its agents is based on the information supplied by the purchaser. Sherwin-Williams cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. No undertakings can be given against infringement of patents. Some materials are derived from natural sources. As such some variation may occur. Site conditions may also contribute to variation in finish and colour.

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