SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product name	: ACROLON 1850 Acrylic Epoxy Finish - Base
Product code	: A1850B
1.2 Relevant identified us	ses of the substance or mixture and uses advised against
Material uses	: Paint or paint related material.
	: Industrial use only.
1.3 Details of the supplier sheet	[•] of the safety data
Sherwin-Williams UK Limi Coatings Division EMEAI Tower Works Kestor Street Bolton BL2 2AL United Kingdom +44 (0) 1204 521771	ted - Protective & Marine
The Sherwin-Williams Cor Inver France SAS 2 Rue Jean Revaus - BP 8 Thouars CEDEX France	
e-mail address of persor responsible for this SDS	
1.4 Emergency telephone	number
National advisory body/	Poison Center
Telephone number	: +385 1 2348 342
<u>Supplier</u>	
Telephone number	: +(44)-870-8200 418
Hours of operation	: Emergency contact available 24 hours a day
SECTION 2: Hazards	identification
2.1 Classification of the s	ubstance or mixture
Product definition	: Mixture
Classification according	to Regulation (EC) No. 1272/2008 [CLP/GHS]
Flam Lig 3 H226	

Flam. Liq. 3, H226 Eye Irrit. 2, H319

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SHW-A4-EU-CLP44-HR

SECTION 2: Hazards i	identification
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Hazard pictograms	
Signal word	: Warning
Hazard statements	: Flammable liquid and vapor. Causes serious eye irritation.
Precautionary statements	
Prevention	: Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	: 2-methylpropan-1-ol
Supplemental label elements	 Contains n-butyl acrylate. May produce an allergic reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist. FOR INDUSTRIAL USE ONLY
Special packaging requirer	<u>nents</u>
Not applicable.	
2.3 Other hazards	
	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Other hazards which do	: None known.

not result in classification

SECTION 3: Composition/information on ingredients

3.2 Mixture

3.2 Mixture	:				
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
n-Butyl Acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - ≤18	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
Xylene, mixed isomers	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≤5	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 6700 ppm	[1] [2]
Ethyl 3-Ethoxypropionate	REACH #: 01-2119463267-34 EC: 212-112-9	≤1.7	Flam. Liq. 3, H226 EUH066	EUH066: C ≥ 20%	[1]
Date of issue/Date of revision	: 08, Nov, 2023	Date of previo	us issue : 17, Sep, 2023	Version : 10	2/33
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ACROLON 1850 Acrylic Epoxy Fi	nish - Base					
A1850B						
SECTION 3: Composit	tion/information or	n ingredie	nts			
2-Methyl-1-propanol	CAS: 763-69-9 REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≤1.5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]	
Butyl Acrylate	REACH #: 01-2119453155-43 EC: 205-480-7 CAS: 141-32-2 Index: 607-062-00-3	≤0.3	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412	ATE [Inhalation (gases)] = 2730 ppm	[1] [2]	
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	REACH #: 01-2119486799-10 EC: 201-074-9 CAS: 77-99-6	≤0.3	Repr. 2, H361fd	-	[1]	
Methyl Isobutyl Ketone	REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4	≤0.14	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]	

There are no additional ingredients present which, within the current knowledge of the supplier and in the

concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

···· · ····	
General	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

ACROLON 1850 Acrylic Epoxy Finish - Base A1850B

SECTION 4: First aid measures

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains n-butyl acrylate. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting	m	easures
5.1 Extinguishing media Suitable extinguishing media		Recommended: alcohol-resistant foam, CO ₂ , powders, water spray or mist.
Unsuitable extinguishing media	:	Do not use water jet.
5.2 Special hazards arising fi	ron	n the substance or mixture
Hazards from the substance or mixture	:	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
Hazardous combustion products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters	:	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.
SECTION 6: Accidental I	rel	ease measures
6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8.
		Keep unnecessary and unprotected personnel from entering.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

SECTION 6: Accidental release measures

6.2 Environmental precautions	: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.	
6.3 Methods and materials for containment and cleaning up	Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.	
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.	

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling	 Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel. Always keep in containers made from the same material as the original one. Comply with the health and safety at work laws. Do not allow to enter drains or watercourses. Information on fire and explosion protection Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapors in all cases. In such circumstances, they should wear a compressed-air-fed respirator during the spraying process and until the particulate and solvent vapor
7.2 Conditions for safe storage, including any incompatibilities	 concentrations have fallen below the exposure limits. Store in accordance with local regulations. Notes on joint storage Keep away from: oxidizing agents, strong alkalis, strong acids. Additional information on storage conditions Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Contaminated absorbent material may pose the same hazard as the spilled product. Store in closed original container at temperatures between 5°C and 25°C.

SECTION 7: Handling and storage

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific	: Not available.
solutions	

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
n-Butyl Acetate	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). STELV: 723 mg/m ³ 15 minutes. STELV: 150 ppm 15 minutes. ELV: 241 mg/m ³ 8 hours. ELV: 50 ppm 8 hours.
Xylene, mixed isomers	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). [xylene (all isomers)] Absorbed through skin. STELV: 442 mg/m ³ 15 minutes. STELV: 100 ppm 15 minutes. ELV: 221 mg/m ³ 8 hours. ELV: 50 ppm 8 hours.
2-Methyl-1-propanol	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). Absorbed through skin. STELV: 231 mg/m ³ 15 minutes. STELV: 75 ppm 15 minutes. ELV: 154 mg/m ³ 8 hours. ELV: 50 ppm 8 hours.
Butyl Acrylate	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). Absorbed through skin. Skin sensitizer. STELV: 53 mg/m ³ 15 minutes. STELV: 10 ppm 15 minutes. ELV: 11 mg/m ³ 8 hours. ELV: 2 ppm 8 hours.
Methyl Isobutyl Ketone	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). STELV: 208 mg/m ³ 15 minutes. STELV: 50 ppm 15 minutes. ELV: 83 mg/m ³ 8 hours. ELV: 20 ppm 8 hours.

Biological exposure indices

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure indices
xylene 4-methylpentan-2-one	 Ordinance on the protection of workers from exposure to hazardous chemicals at work, exposure limit values and biological limit values (Croatia, 10/2018) [xylene] BEI: 1.5 mg/l, xylene [in blood]. Sampling time: at the end of the work shift. BEI: 14.13 µmol/l, xylene [in blood]. Sampling time: at the end of the work shift. BEI: 0.88 mol/mol creatinine, methylhippuric acid [in urine]. Sampling time: at the end of the work shift. BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time: at the end of the work shift. Ordinance on the protection of workers from exposure to hazardous chemicals at work, exposure limit values and biological limit values (Croatia, 10/2018) BEI: 3.5 mg/l, 4-methylpentan-2-one [in urine]. Sampling time: not critical.
	BEI: 35 nmol/l, 4-methylpentan-2-one [in urine]. Sampling time: not critical.
procedures European S assessmer values and atmosphere of exposure (Workplace	should be made to monitoring standards, such as the following: Standard EN 689 (Workplace atmospheres - Guidance for the it of exposure by inhalation to chemical agents for comparison with limit measurement strategy) European Standard EN 14042 (Workplace es - Guide for the application and use of procedures for the assessment to chemical and biological agents) European Standard EN 482 e atmospheres - General requirements for the performance of procedures asurement of chemical agents) Reference to national guidance

for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

: Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects	
n-Butyl Acetate	DNEL	Short term	600 mg/m ³	Workers	Local 🥄	
		Inhalation	-			
	DNEL	Long term	300 mg/m ³	Workers	Local	
		Inhalation	0			
	DNEL	Short term	300 mg/m ³	General	Local	
		Inhalation	-	population		
	DNEL	Long term	35.7 mg/m ³	General	Local	
		Inhalation		population		
	DNEL	Long term Dermal	11 mg/kg	Workers	Systemic	
	DNEL	Short term Dermal	11 mg/kg	Workers	Systemic	
	DNEL	Long term Dermal	6 mg/kg	General	Systemic	
				population	-	
	DNEL	Short term Dermal	6 mg/kg	General	Systemic	
				population		
	DNEL	Long term Oral	2 mg/kg	General	Systemic	
				population		
	DNEL	Short term Oral	2 mg/kg	General	Systemic	
				population		
Xylene, mixed isomers	DNEL	Long term Dermal	180 mg/kg	Workers	Systemic	
			bw/day			
	DNEL	Long term Dermal	108 mg/kg	General	Systemic	
			bw/day	population		
	DNEL	Long term	77 mg/m³	Workers	Systemic	
		Inhalation				
the officer (Defe of revision - 00 May 00	1 00	Defe of musuic sec in	1	1 0000 Manafa	I I	
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SECTION 8. Exposure controls/personal protection

	DNEL	Short term	289 mg/m ³	Workers	Systemic
		Inhalation			
	DNEL	Short term	289 mg/m ³	Workers	Local
		Inhalation			
	DNEL	Long term	14.8 mg/m ³	General	Systemic
		Inhalation		population	
	DNEL	Short term	174 mg/m³	General	Local
		Inhalation	-	population	
	DNEL	Short term	174 mg/m ³	General	Systemic
		Inhalation	-	population	
thyl 3-Ethoxypropionate	DNEL	Long term Dermal	102 mg/m ³	Workers	Systemic
	DNEL	Long term	610 mg/m ³	Workers	Systemic
		Inhalation			
	DNEL	Long term Dermal	102 mg/m ³	Workers	Local
	DNEL	Long term	610 mg/m ³	Workers	Local
		Inhalation			
	DNEL	Long term Dermal	24.2 mg/m ³	General	Systemic
		Ū	Ū	population	-
				[Consumers]	
	DNEL	Long term	72.6 mg/m ³	General	Systemic
		Inhalation	Ĭ	population	-
				[Consumers]	
	DNEL	Long term Oral	1.2 mg/m ³	General	Systemic
				population	-
				[Consumers]	
	DNEL	Long term Dermal	24.2 mg/m ³	General	Local
		5	5	population	
				[Consumers]	
	DNEL	Long term	76.2 mg/m ³	General	Local
		Inhalation	,	population	
Ethyl-2-(hydroxymethyl)	DNEL	Long term Dermal	0.94 mg/kg	Workers	Systemic
,3-propanediol			<u>-</u>		-,
, e F. e Fanne 2. e .	DNEL	Long term	3.3 mg/m ³	Workers	Systemic
		Inhalation	e.e		- ,
lethyl Isobutyl Ketone	DNEL	Short term	208 mg/m ³	Workers	Systemic
, ,		Inhalation	J - J.		,
	DNEL	Short term	208 mg/m ³	Workers	Local
		Inhalation	J - J.		
	DNEL	Long term	83 mg/m³	Workers	Systemic
		Inhalation	Ŭ		-
	DNEL	Long term	83 mg/m³	Workers	Local
		Inhalation	J.		
	DNEL	Long term Dermal	11.8 mg/	Workers	Systemic
			kg bw/day		, -
	DNEL	Short term	155.2 mg/	General	Systemic
		Inhalation	m ³	population	,
				[Consumers]	
	DNEL	Short term	155.2 mg/	General	Local
		Inhalation	m ³	population	
				[Consumers]	
	DNEL	Long term	14.7 mg/m ³	General	Systemic
		Inhalation		population	
				[Consumers]	
	DNEL	Long term	14.7 mg/m ³	General	Local
		Inhalation		population	
				[Consumers]	
	DNEL	Long term Dermal	4.2 mg/kg	General	Systemic
			bw/day	population	
			Striday	[Consumers]	
	DNEL	Long term Oral	4.2 mg/kg	General	Systemic
			bw/day	population	
			Striday	Population	
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SECTION 8: Exposure controls/personal protection

		[Consumers]	
PNFCs			

Product/ingredient name	Compartment Detail	Value	Method Detail
n-Butyl Acetate	Fresh water	0.18 mg/l	-
	Marine water	0.018 mg/l	-
	Fresh water sediment	0.981 mg/kg	-
	Marine water sediment	0.0981 mg/kg	-
	Soil	0.0903 mg/kg	-
	Sewage Treatment Plant	35.6 mg/l	-
Ethyl 3-Ethoxypropionate	Fresh water	0.0609 mg/l	-
	Marine water	0.00609 mg/l	-
	Sewage Treatment Plant	50 mg/l	-
	Marine water sediment	0.0419 mg/l	-
	Soil	0.048 mg/l	-
	Fresh water sediment	0.419 mg/kg dwt	-
Methyl Isobutyl Ketone	Fresh water	0.6 mg/l	-
, ,	Marine water	0.06 mg/l	-
	Sewage Treatment	27.5 mg/l	-
	Plant	Ŭ	
	Fresh water sediment	8.27 mg/kg dwt	-
	Marine water sediment	0.83 mg/kg dwt	-
	Soil	1.3 mg/kg dwt	-

8.2 Exposure controls	
Appropriate engineering controls	 Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn. Users are advised to consider national Occupational Exposure Limits or other
	equivalent values.
Individual protection mea	sures
<i>Hygiene measures</i>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Use safety eyewear designed to protect against splash of liquids.
Skin protection	
Hand protection	: Wear suitable gloves tested to EN374.
Gloves	 Gloves for short term exposure/splash protection (less than 10 min.): Nitrile>0.12 mm Gloves for splash protection need to be changed immediately when in contact with
	chemicals.
	Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves >0.3 mm
	For long term exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves
	Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.
	The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin
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SECTION 8: Exposure controls/personal protection

	• •
	manufacturers and European Solvents Industry Group (ESIG)
	There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
	Gloves should be replaced regularly and if there is any sign of damage to the glove material.
	Always ensure that gloves are free from defects and that they are stored and used correctly.
	The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
	Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	 Personnel should wear antistatic clothing made of natural fibers or of high- temperature-resistant synthetic fibers.
	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: White.
Odor	: Solvent.
Odor threshold	: Not Available (Not Tested).
рH	 Not relevant/applicable due to nature of the product. insoluble in water.
Melting point/freezing point	: Not relevant/applicable due to nature of the product.

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SECTION 9: Physical and chemical properties

Initial boiling point and boiling range	: 105°C
Flash point	: Closed cup: 24°C [Pensky-Martens Closed Cup]
Evaporation rate	: 1 (butyl acetate = 1)
Flammability	: Flammable liquid.
Lower and upper explosion limit	 LEL: 1% (Xylene, mixed isomers) UEL: 12.1% (Ethyl 3-Ethoxypropionate)
Vapor pressure	: 1.3 kPa (10 mm Hg)
Relative vapor density	: 2.55 [Air = 1]
Relative density	: 1.61
Solubility(ies)	:
Media	Result
cold water	Not soluble
k	

Partition coefficient: n-octanol/ : Not relevant/applicable due to nature of the product. *water*

Auto-ignition temperature

Auto-ignition temperature		:				
Ingredient name			°C	°F	Metho	d
Ethyl 3-Ethoxypropionate 2-Methyl-1-propanol n-Butyl Acetate			376 400 415	708.8 752 779		
Decomposition temperature		: Not rele	evant/applica	able due to natur	e of the product.	
Viscosity		: Kinema	tic (40°C): >	20.5 mm²/s		
Explosive properties		: Under r	normal cond	itions of storage	and use, hazardo	ous reactions will not occur.
Oxidizing properties		: Under r	normal cond	itions of storage	and use, hazardo	ous reactions will not occur.
Particle characteristics						
Median particle size		: Not rele	vant/applica	ble due to nature	e of the product.	
9.2 Other information						
Heat of combustion		: 6.778 k	J/g			
SECTION 10: Stability an	d	reactivity				
10.1 Reactivity	:	No specific	test data rel	ated to reactivity	vavailable for this	product or its ingredients.
10.2 Chemical stability	:	Stable unde	er recommei	nded storage an	d handling condit	ions (see Section 7).
10.3 Possibility of hazardous reactions	:	Under norm	nal condition	s of storage and	use, hazardous	reactions will not occur.
10.4 Conditions to avoid	:	When expo products.	esed to high	temperatures ma	ay produce hazar	dous decomposition
10.5 Incompatible materials	:			lowing materials J alkalis, strong a		exothermic reactions:
10.6 Hazardous	:	Decomposi	tion product	s may include th	e following mater	ials: carbon monoxide,

decomposition productscarbon dioxide, smoke, oxides of nitrogen.Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL

PROTECTION for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains n-butyl acrylate. May produce an allergic reaction.

Acute toxicity

950 Dermal 950 Oral 950 Inhalation Gas. 950 Oral	Rabbit Rat Rat	>17600 mg/kg 10768 mg/kg 6700 ppm	- \
50 Inhalation Gas.	Rat		-
		6700 ppm	1 houro
950 Oral			4 hours
	Rat	4300 mg/kg	-
950 Oral	Rat	3200 mg/kg	-
50 Inhalation Vapor	Rat	19200 mg/m³	4 hours
950 Dermal	Rabbit	3400 mg/kg	-
950 Oral	Rat	2460 mg/kg	-
50 Inhalation Gas.	Rat	2730 ppm	4 hours
950 Oral	Rat	900 mg/kg	-
50 Oral	Rat	14000 mg/kg	-
50 Oral	Rat	2080 mg/kg	-
)5)5)5)5	0 Dermal 0 Oral 0 Inhalation Gas. 0 Oral	0 DermalRabbit0 OralRat0 Inhalation Gas.Rat0 OralRat0 OralRat	0 DermalRabbit3400 mg/kg0 OralRat2460 mg/kg0 Inhalation Gas.Rat2730 ppm0 OralRat900 mg/kg0 OralRat14000 mg/kg

Acute toxicity estimates

Route	ATE value
	23270.78 mg/kg 141740.22 ppm

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
n-Butyl Acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
5	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
Xylene, mixed isomers	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
				mg	
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-

: Not available.

: Not available.

SECTION 11: Toxicological information

	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
Ethyl 3-Ethoxypropionate	Skin - Mild irritant	Rabbit	_	mg 24 hours 500	_
		Rabbit		mg	_
Butyl Acrylate	Eyes - Mild irritant	Rabbit	-	50 mg	-
	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
	Skin - Mild irritant	Rabbit	-	24 hours 10	-
				mg	
	Skin - Mild irritant	Rabbit	-	500 mg	-
Methyl Isobutyl Ketone	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				uL	
	Eyes - Severe irritant	Rabbit	-	40 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Sensitization

No data available

Conclusion/Summary

Mutagenicity

No data available

Carcinogenicity No data available

Reproductive toxicity

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-Butyl Acetate	Category 3	-	Narcotic effects
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation
2-Methyl-1-propanol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Butyl Acrylate	Category 3	-	Respiratory tract irritation
Methyl Isobutyl Ketone	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene, mixed isomers	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

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SECTION 11: Toxicological information

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
n-Butyl Acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours 🥄
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Xylene, mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - <i>Palaemonetes</i> pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
2-Methyl-1-propanol	Acute LC50 600 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 1030000 µg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 1330000 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic NOEC 4 mg/l Fresh water	Daphnia - Daphnia magna	21 days
2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	Acute EC50 13000000 µg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 14400000 μg/l Marine water	Fish - Cyprinodon variegatus	96 hours
Methyl Isobutyl Ketone	Acute LC50 505000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - <i>Pimephales promelas</i> - Embryo	33 days

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
No data available						
Conclusion/Summary	: Not available.					
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
n-Butyl Acetate Xylene, mixed isomers 2-Methyl-1-propanol Methyl Isobutyl Ketone	- - -		- - -		Readily Readily Readily Readily	

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Xylene, mixed isomers Butyl Acrylate 2-Ethyl-2-(hydroxymethyl) -1,3-propanediol	-	8.1 to 25.9 17.27 <1	Low Low Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

ACROLON 1850 Acrylic Epoxy Finish - Base A1850B

SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations				
13.1 Waste treatment metho	ds			
Product				
Methods of disposal	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.		
Hazardous waste	:	Yes.		
European waste catalogue (EWC)	:	waste paint and varnish containing organic solvents or other hazardous substances 08 01 11*		
Disposal considerations	:	Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.		
<u>Packaging</u>				
Methods of disposal	:	The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.		
Disposal considerations	:	Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.		
European waste catalogue (EWC)	:	packaging containing residues of or contaminated by hazardous substances 15 01 10*		
Special precautions	:	This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.		

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport Hazard Class(es)/ Label(s)	3	3	3
14.4 Packing group	111	111	111
14.5 Environmental hazards	No.	No.	No.
Additional information	Tunnel code D/E	Emergency schedules F-E, S-E	-

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in : Not applicable. bulk according to IMO instruments

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
ACROLON 1850 Acrylic Epoxy Finish - Base	≥90	3
2-(2-butoxyethoxy)ethanol	≤0.1	55 [Consumer paint]
toluene	≤0.1	48
formaldehyde	<0.1	72

Labeling : Not applicable.

Other EU regulations

VOC content (2010/75/EU) : 24.1 **w/w**

388 **g**/l

ACROLON 1850 Acrylic Epoxy Finish - Base A1850B

SECTION 15: Regulatory information

Explosive precursors

: Not applicable.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

15.2 Chemical Safety	: No Chemical Safety Assessment has been carried out.
Assessment	

SECTION 16: Other information

✓ Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number vPvB = Very Persistent and Very Bioaccumulative N/A = Not available
Key literature references and sources for data	 Regulation (EC) No. 1272/2008 [CLP] ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 Directive 2012/18/EU, and relative amendments & additions Directive 2008/98/EC, and relative amendments & additions Directive 2009/161/EU, and relative amendments & additions CEPE Guidelines

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classi	fication	Justification
Flam. Liq. 3, H226 Eye Irrit. 2, H319		On basis of test data Calculation method
Full text of abbreviated H	: H225	Highly flammable liquid and vapor.
statements	H226	Flammable liquid and vapor.
	H304	May be fatal if swallowed and enters airways.
	H312	Harmful in contact with skin.
	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H318	Causes serious eye damage.
	H319	Causes serious eye irritation.
	H332	Harmful if inhaled.
	H335	May cause respiratory irritation.
	H336	May cause drowsiness or dizziness.
	H351	Suspected of causing cancer.
	H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
	H373	May cause damage to organs through prolonged or repeated exposure.
	H412	Harmful to aquatic life with long lasting effects.
	EUH066	Repeated exposure may cause skin dryness or cracking.

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SECTION 16: Other information

Full text of classifications [CLP/GHS]	: Acute Tox. 4 Aquatic Chronic 3 Asp. Tox. 1 Carc. 2 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 2 Skin Irrit. 2 Skin Sens. 1 STOT RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 AQUATIC HAZARD (LONG-TERM) - Category 3 ASPIRATION HAZARD - Category 1 CARCINOGENICITY - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 2 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3
Date of printing	: 08, Nov, 2023.	
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	: If there is no previous information.	ous validation date please contact your supplier for more
Version	: 10	
Notice to reader		

Notice to reader

In accordance with Regulation (EC) 1907/2006, REACH Regulation, Articles 31, 37, any required hazard-related information on the use of substances received as downstream user will be sent forward. Consequently, the safety data sheets for some products will contain a SUMI - Safe Use of Mixture Information - attached to the safety data sheet.

SUMI(s) will be added to the SDS for products if both the following conditions are met:

• The product is classified as hazardous for health

• The product contains one or more REACH-registered substances for which extended safety data sheets (exposure scenarios) have been provided

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS. the manufacturer cannot be responsible for SDSs obtained from any other source.

SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with walk-in spray booth

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum duration	Ventilation		
	(ies)		Туре	ach (air changes per hour)	
Preparation of material for application	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	ocal exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04		Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	ocal exhaust ventilation	Refer to relevant technical standards	
Application equipment cleaning outside booth	PROC05		Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b		Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Compressed-air breathing apparatus to EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
0 0					
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

	ACROLON 1850 Acrylic Epoxy Finish - Base			Industrial spray painting, walk-in booth		
L	cleaning outside booth			according to EN 166.	tested to EN374.	
	Waste management	PROC08b	None		Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies) duration	Туре	ach (air changes per hour)		
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by spraying	PROC07	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

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: No previous validation Version

ACROLON 1850 Acrylic Epoxy Finish - Base



Disclaimer

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:

SUMI Safe Use of Mixtures Information for end-users

: Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with fully-enclosed spraying

Operational conditions

Title

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventil	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)		
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Full containment/extraction	100 or equivalent		
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards		
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10		
Contributing activity	Process category (ies)	Respiratory	Eye	Hands		
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Industrial application of coatings and inks by spraying	PROC07	None	None	None		
Film formation - force drying, stoving and other technologies	PROC02	None	None	None		
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		
Application equipment	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.		

ACROLON 1850 Acrylic Epoxy Finish - Base			Industrial spray painting, enclosed		
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

:

SUMI Safe Use of Mixtures Information for end-users

Title : Industrial application of coatings and inks by other than spraying-Local exhaust ventilation This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (local exhaust ventilation only)

Operational conditions

Place of use

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by other than spraying	PROC10, PROC13			Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	More than 4 hours Enhanced (mechanical) room ventilation		
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for	PROC05	None	Use eye protection	Wear suitable gloves tested to EN374.	
application			according to EN 166.	lested to EN374.	
Loading of application equipment and handling of	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
application Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other than spraying	PROC08b PROC10, PROC13	None None	Use eye protection	Wear suitable gloves	
Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other than spraying Film formation - force drying,			Use eye protection according to EN 166. Use eye protection	Wear suitable gloves tested to EN374. Wear suitable gloves	
Loading of application equipment and handling of coated parts before curing Industrial application of coatings and inks by other	PROC10, PROC13	None	Use eye protection according to EN 166. Use eye protection according to EN 166.	Wear suitable gloves tested to EN374. Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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ACROLON 1850 Acrylic Epoxy Finish - Base

SUMI Safe Use of Mixtures Information for end-users

: Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidized bed or curtain coating (enclosed application)

Operational conditions

Place of use

Title

: Indoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	
Waste management	PROC08b	More than 4 hours Enhanced (mechanical) room ventilation		5 - 10	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	None	None	
Film formation - force drying, stoving and other technologies	PROC02	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

ACROLON 1850 Acrylic Epoxy Finish - Base			Industrial application of coatings	and inks by other than spraying-Enclosed
Application equipment cleaning outside booth	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

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SUMI Safe Use of Mixtures Information for end-users

: Professional painting, outdoor brush/roller

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor painting by professionals with brush or roller

Operational conditions

Title

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation		
	(ies)	duration	Туре	ach (air changes per hour)	
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Outdoors	3 - 5	
Professional application of coatings and inks by brush or roller	PROC10	More than 4 hours Outdoors		3 - 5	
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours Outdoors		3 - 5	
Cleaning	PROC05	More than 4 hours Outdoors		3 - 5	
Waste management	PROC08a	More than 4 hours Outdoors		3 - 5	
Contributing activity	Process category (ies)	Respiratory	Eye	Hands	
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Professional application of coatings and inks by brush or roller	PROC10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Film formation - force drying, stoving and other technologies	PROC04	None	None	None	
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	
Waste management	PROC08a	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.	

See chapter 8 of this Safety Data Sheet for specifications.

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ACROLON 1850 Acrylic Epoxy Finish - Base

SUMI Safe Use of Mixtures Information for end-users

: Professional application of coatings and inks by spraying-Outdoor

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Outdoor spray painting by professionals for general applications (e.g. decorative)

Operational conditions

Title

Place of use : Outdoor use

Risk management measures (RMM)

Contributing activity	Process category	Maximum	Ventilation	
	(ies)	duration	Туре	ach (air changes per hour)
Preparation of material for application	PROC05	15 minutes to 1 hour	Outdoors	3 - 5
Loading of application equipment and handling of coated parts before curing	PROC08a	15 minutes to 1 hour	Outdoors	3 - 5
Professional application of coatings and inks by spraying	PROC11	15 minutes to 1 hour	Outdoors	3 - 5
Film formation - force drying, stoving and other technologies	PROC04	15 minutes to 1 hour	Outdoors	3 - 5
Cleaning	PROC05	15 minutes to 1 hour	Outdoors	3 - 5
Waste management	PROC08a	15 minutes to 1 hour	Outdoors	3 - 5
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08a	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings and inks by spraying	PROC11	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

ACROLON 1850 Acrylic Epoxy Finish - Base			Professional application of coatings and inks by spraying-Outdoor		
Waste management	PROC08a	None		Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

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