



Protective & Marine Coatings

MAGNALUX™ 42PE ISOPHTHALIC POLYESTER GLASS FLAKE

Revised 11/2018 Issue 2

PRODUCT INFORMATION

PRODUCT DESCRIPTION

2 pack Isophthalic Polyester Acrylic Glass Flake Coating.

ENDORSEMENT

Approved to Norsok Rev 6 System 7A/7B

RECOMMENDED USE

Immersion environments such as marine, aqueous and light chemical service and aggressive atmospheric environments. May be used as a floor coating with skid resistant aggregate. Maximum immersion service temp 60°C.

RECOMMENDED APPLICATION METHODS

Airless Spray

Brush application is not recommended.

Recommended Cleanser No.13
PRODUCT MUST NOT BE THINNED

PRODUCT CHARACTERISTICS

Finish: Semi-gloss

Flash Point: 28°C

Colour: Off White or Light Grey.

Pot Life: 50 minutes at 20°C

Theoretical Spreading Rate: 1.42m²/litre at 600 microns.

Solids by Volume:

Theoretical 98% at time of mixing. Practical typically 90% ± 5%. All vinyl / polyester resin systems are subject to monomer loss and material shrinkage during application and curing.

AVERAGE DRYING TIMES

@ 20°C

To touch: 5 hours

Full cure: 7 days

Min overcoating: 5 hours

Max overcoating 72 hours

These figures are given as a guide only. Factors such as air movement and humidity must also be considered.

RECOMMENDED SYSTEMS

Primer: For temperatures upto 85°C use Magnalux 42PP, for temperatures above 85°C use Magnalux 41VP.
Overcoatable with itself or Magnalux 43VC - See notes on overcoating overleaf.

PACKAGE

Pack Size: 10 and 20 litre composites.

Mixing Ratio:

98:2 base to hardener.

Retarder must be added when application temperature exceeds 15°C. See Application guideline sheet for details.

Weight: Magnalux base: 1.21 kg/l . Hardener: 1.07 kg/l.

Shelf Life:

Base 12 months. Catalyst (Hardener) 6 months, stored at temperatures below 20°C, away from heat sources and out of direct sunlight. Frequent temperature cycling will shorten storage life.

VOC

<50 gms/litre determined practically in accordance with UK Regulations PG6/23

PRACTICAL APPLICATION RATES - MICRONS PER COAT

	Airless Spray
Dry	600*
Wet	666

* Maximum sag tolerance typically 1111µm wet (1000µm dry) by airless spray

RECOMMENDED THICKNESS

600 microns dft for atmospheric service 850-1000 microns dft for immersion service.



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SURFACE PREPARATION

Blast clean to Sa2½ ISO 8501-1:2007. Surface profile in the range 75-125 microns.

Ensure surfaces to be coated are clean, dry and free from all surface contamination.

APPLICATION EQUIPMENT

Airless Spray - Graco King 45:1 or similar - all filters removed - Min 3/8" hose diameter

Nozzle Size : 0.7 - 1.2mm (28-48 thou)

Fan Angle : 45° - 60°

Operating Pressure : 190-220kg/cm² (2700-3150 psi)

The airless spray details given above are intended as a guide only. Details such as fluid hose length and diameter, paint temperature and job shape and size all have an effect on the spray tip and operating pressure chosen. However, the operating pressure should be the lowest possible consistent with satisfactory atomisation. As conditions will vary from job to job, it is the applicators' responsibility to ensure that the equipment in use has been set up to give the best results. If in doubt Sherwin-Williams should be consulted

Brush application is not recommended.

APPLICATION CONDITIONS AND OVERCOATING

In conditions of high relative humidity, ie 80-85% good ventilation conditions are essential. Substrate temperature shall be at least 3°C above the dew point and always above 0°C.

At application temperatures below 10°C, drying and curing times will be significantly extended, and spraying characteristics may be impaired. If application and curing temperatures fall below 5°C, full cure may not be obtained - post curing may be required for certain aggressive environments - see additional notes.

It is not advisable to apply polyester coatings when the air or substrate temperature exceeds 45°C, or the substrate temperature exceeds 55°C. These conditions can introduce paint film formation defects such as dry spray, pinholing, bubbling etc. For application outside these temperature limits it is recommended that advice is sought from Sherwin-Williams.

Overcoating:

It is important to observe maximum overcoating times and note these will vary substantially with climatic conditions. Minimum, as soon as gel has occurred and whilst still tacky. Maximum at 20°C is 72 hours. Strong ultra-violet/sunlight will substantially reduce overcoating time. Once maximum overcoating time has been reached, adhesion values attained by any subsequent coat will reduce dramatically. Should this occur overcoating should be treated as a repair, with the coating flash blasted to provide a physical key. Styrene cannot be used to reactivate the surface of this product and may impair adhesion. Take care to avoid contamination before application of subsequent coats. Ensure ventilation during cure.

WARRANTY

Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.

The information detailed in this Data Sheet is liable to modification from time to time in the light of experience and of normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.

ADDITIONAL NOTES

Drying times, curing times and pot life should be considered as a guide only.

Consult Sherwin-Williams Technical Support for immersion times.

For immersion spark test at 5kv per 1.0mm dft and repair defects by overcoating with the specified dft of Magnalux 42PE.

The reaction between the base component and catalyst is highly exothermic. Deviation from the recommended mixing ratio should not be undertaken without first consulting Sherwin-Williams.

The catalyst must be stored separately from the base, and from any other paint or chemical products, in accordance with the product safety data sheet.

The quoted pot lives are typical figures for a full 20litre unit @ 2% catalyst level. Should any thickening or lumps appear in the mixed product, this should be discarded and the equipment flushed through and cleaned immediately. Reduction in catalyst level and/or volume of mixed product will extend the pot life. Flushing of spray equipment is essential before any break in work, and is recommended at regular intervals throughout the application procedure. Only mix units of Magnalux 42PE as they are required for immediate use.

Magnalux products should not be thinned with cleanser thinners or any other solvent. Thinning will severely impair the curing mechanism and subsequent performance. Thinning with normal paint solvent can lead to exothermic reaction and possible fire or explosion hazard.

Magnalux products must not be applied over any existing painted surface, or any substrate which contains copper or zinc compounds. This includes copper or zinc based paints, or metal sprayed surfaces.

Numerical values quoted for physical data may vary slightly from batch to batch.

HEALTH AND SAFETY

Consult Product Health and Safety Data Sheet for information on safe storage, handling and application of this product.