



AdPro™ Adhesion Promoter Transparent S64

PRODUCT DESCRIPTION

S64 Adhesion Promoter is a fast drying 1K ready-to-spray colorless adhesion promoter, specifically designed to improve adhesion of most urethane and enamel topcoats to **non-sanded** OEM finishes.

TECHNICAL DATA

• VOC as packaged	6.42	• Pot Life:	Indefinite
• Flash Point	8°F	• Additive:	None Recommended
• Viscosity #2 Zahn	21.7 – 24.7	• Tinting:	Not Recommended
• Volume Solids	4.64%	• Mixing Ratio	Ready-to-Spray as packaged

SUITABLE SUBSTRATES

- OEM Finishes

SURFACE PREPARATION

1. Due to many variations in EM topcoat coatings, for best results, solvent clean thoroughly with an appropriate Sherwin-Williams surface cleaner *and a gray scuffing pad* to remove surface contaminants.
2. Wipe dry with a clean cloth.
3. Tack area free of dust and particulates prior to topcoating.

MIXING

- Stir or shake before use.
- S64 is packaged Ready-to-Spray, no mixing necessary.

APPLICATION

1. Adjust air pressure to 30-40 psi for conventional gravity or siphon feed and 6-8 psi at the cap for HVLP.
2. Spray 1 full wet coat at a gun distance of 5"-7". Recommended dry film thickness is 0.1- 0.2 mil. Allow S64 to flash 5-10 minutes before topcoating.

DRYING SCHEDULE

- At 0.1 – 0.2 mil/70°F
 - Dust Free 1-3 minutes
 - Dry to Tape 10-15 minutes

RECOATING

S64 can be re-coated with any Sherwin-Williams Basecoat, Single-Stage Urethane and Single-Stage Enamel systems.

1. 10 minutes minimum – 4 hours maximum.
2. After 4 hours, lightly scuff sand with a gray nylon scuffing pad and re-apply S64.
3. S64 may be lightly wet sanded within 10 – 20 minutes with P1000/P1200 grit or equivalent to remove dirt or overspray.

GUN RECOMMENDATIONS

Conventional

Siphon Feed:	1.5 mm – 1.7 mm (.059" - .067")
Gravity Feed:	1.4 mm – 1.6 mm (.055" - .063")

HVLP

Siphon Feed:	1.5 mm – 1.7 mm (.059" - .067")
Gravity Feed:	1.3 mm – 1.5 mm (.051" - .059")

PERSONAL PROTECTION

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a NIOSH approved organic vapor respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, coveralls, respirator and latex gloves when using product.

To learn more about Sherwin-Williams Automotive products, visit our Web site at www.sherwin-autopaint.com