SAFETY DATA SHEET

B65G11

Section 1. Identification

Product name	: COROTHANE® I GALVAPAC 1K Zinc Primer Gray
Product code	: B65G11
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of t	he substance or mixture and uses advised against
Paint or paint related material.	
Manufacturer	: THE SHERWIN-WILLIAMS COMPANY 101 W. Prospect Avenue Cleveland, OH 44115
Emergency telephone number of the company	: US / Canada: (800) 424-9300 Mexico: SETIQ 800-00-214-00 / 55-5559-1588 Available 24 hours and 365 days a year
Product Information Telephone Number	: US / Canada: (800) 524-5979 Mexico: Not Available
Transportation Emergency Telephone Number	: US / Canada: (800) 424-9300 Mexico: SETIQ 800-00-214-00 / 55-5559-1588 Available 24 hours and 365 days a year

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 76.3% (dermal), 83.3% (inhalation)
GHS label elements	
Hazard pictograms	
Signal word	: Danger

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Section 2. Hazards identification

Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	 WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. Reacts with water in closed container to produce pressure which may cause container to burst. Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture

- : Mixture
- Other means of identification
- : Not available.

CAS number/other identifiers

Ingredient name	% by weight	CAS number
Micaceous iron oxide	≤7	1317-60-8
Xylene, mixed isomers	≤5.7	1330-20-7
Diphenylmethane Diisocyanate Polymer	≤5.6	9016-87-9
4, 4'-Diphenylmethane Diisocyanate	≤1.5	101-68-8
Ethylbenzene	≤1.3	100-41-4
Light Aromatic Hydrocarbons	<1	64742-95-6
p-Toluenesulfonyl Isocyanate	<1	4083-64-1
trimethylbenzene	<1	25551-13-7
Diphenylmethane Diisocyanate	≤0.3	26447-40-5
1,3,5-Trimethylbenzene	≤0.3	108-67-8
1,2,4-Trimethylbenzene	≤0.3	95-63-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	eyes with ple remove any	enty of water, occasiona	Call a poison center or p Ily lifting the upper and lo ue to rinse for at least 10 cian.	ower eyelids	s. Check fo	or and
Inhalation	:	Get medical fresh air and fumes are sibreathing ap occurs, providangerous t unconscious an open airv inhalation of person may	attention immediately. I keep at rest in a position till present, the rescuer oparatus. If not breathin ride artificial respiration to the person providing a s, place in recovery posi- vay. Loosen tight clothing decomposition product	Call a poison center or p on comfortable for breath should wear an appropria g, if breathing is irregular or oxygen by trained pers id to give mouth-to-mout tion and get medical atte ng such as a collar, tie, b s in a fire, symptoms ma nedical surveillance for 4	ning. If it is s ate mask or r or if respira sonnel. It m th resuscita ntion immed elt or waistt y be delaye	suspected t self-contair atory arrest nay be tion. If diately. Ma band. In ca d. The exp	intain se of
Skin contact	:	of soap and clothing thor at least 10 n event of any	water. Remove contan oughly with water befor ninutes. Chemical burn	Call a poison center or p ninated clothing and shoe e removing it, or wear glo s must be treated promp is, avoid further exposure ore reuse.	es. Wash coves. Contin tly by a phys	ontaminate nue to rinse sician. In th	d e for ne
Ingestion	:	with water. person is co feels sick as so by medic does not en Never give a recovery pos	Remove dentures if any nscious, give small qua vomiting may be dange al personnel. If vomiting ter the lungs. Chemical anything by mouth to an sition and get medical a	Call a poison center or p . If material has been sw ntities of water to drink. erous. Do not induce vor g occurs, the head should burns must be treated p unconscious person. If u ttention immediately. Ma ar, tie, belt or waistband.	vallowed an Stop if the e niting unles d be kept lo romptly by a unconscious	d the expose exposed per s directed to w so that vo a physician. s, place in	sed rson o do omit
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Section 4. First aid measures

Most important symptoms/e	effects, acute and delayed
Potential acute health effect	<u>cts</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate med	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Gray

Section 5. Fire-fighting measures

Extinguishing media		
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	
Unsuitable extinguishing media	: Do not use water jet.	
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire fire or if heated, a pressure increase will occur and the contai of a subsequent explosion. The vapor/gas is heavier than air ground. Vapors may accumulate in low or confined areas or distance to a source of ignition and flash back.	ner may burst, with the risk and will spread along the
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides	
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Section 5. Fire-fighting measures

Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	
Remark	Flammable liquid.	

Section 6. Accidental release measures

Personal precautions, protec	<u>tiv</u>	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	1.	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and

Large spill
 Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures
 Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic

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Section 7. Handling and storage

	discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	 Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits
Micaceous iron oxide Xylene, mixed isomers	1317-60-8 1330-20-7	None. OSHA PEL (United States, 5/2018). [Xylenes (o-, m-, p-isomers)] TWA: 100 ppm 8 hours. TWA: 435 mg/m ³ 8 hours. ACGIH TLV (United States, 1/2023). [p- xylene and mixtures containing p-xylene) Ototoxicant.
Diphenylmethane Diisocyanate Polymer 4, 4'-Diphenylmethane Diisocyanate	9016-87-9 101-68-8	TWA: 20 ppm 8 hours. None. ACGIH TLV (United States, 1/2023). TWA: 0.005 ppm 8 hours. NIOSH REL (United States, 10/2020). TWA: 0.05 mg/m ³ 10 hours. TWA: 0.005 ppm 10 hours. CEIL: 0.2 mg/m ³ 10 minutes. CEIL: 0.02 ppm 10 minutes. OSHA PEL (United States, 5/2018). CEIL: 0.02 ppm CEIL: 0.2 mg/m ³
Ethylbenzene	100-41-4	ACGIH TLV (United States, 1/2023). Ototoxicant. TWA: 20 ppm 8 hours. NIOSH REL (United States, 10/2020). TWA: 100 ppm 10 hours. TWA: 435 mg/m ³ 10 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m ³ 15 minutes. OSHA PEL (United States, 5/2018). TWA: 100 ppm 8 hours. TWA: 435 mg/m ³ 8 hours.
Light Aromatic Hydrocarbons p-Toluenesulfonyl Isocyanate trimethylbenzene	64742-95-6 4083-64-1 25551-13-7	None. None. ACGIH TLV (United States, 1/2023).
trimethylbenzene	25551-13-7 ate of previous issue	

		[trimethyl benzene, isomers] TWA: 10 ppm 8 hours.
Diphenylmethane Diisocyanate	26447-40-5	None.
1,3,5-Trimethylbenzene	108-67-8	ACGIH TLV (United States, 1/2023).
		[trimethyl benzene, isomers]
		TWA: 10 ppm 8 hours.
		NIOSH REL (United States, 10/2020).
		TWA: 25 ppm 10 hours.
	05.00.0	TWA: 125 mg/m ³ 10 hours.
1,2,4-Trimethylbenzene	95-63-6	NIOSH REL (United States, 10/2020).
		TWA: 25 ppm 10 hours.
		TWA: 125 mg/m ³ 10 hours. ACGIH TLV (United States, 1/2023).
		TWA: 10 ppm 8 hours.

Occupational exposure limits (Canada)

Ingredient name	CAS #	Exposure limits	
Xylene	1330-20-7	 CA Alberta Provincial (Canada, 6/2018). [Dimethylbenzene (o,m & p isomers)] 8 hrs OEL: 100 ppm 8 hours. 15 min OEL: 651 mg/m³ 15 minutes. 15 min OEL: 150 ppm 15 minutes. 8 hrs OEL: 434 mg/m³ 8 hours. CA British Columbia Provincial (Canada, 6/2022). [Xylene (o, m & p isomers)] TWA: 100 ppm 8 hours. STEL: 150 ppm 15 minutes. CA Quebec Provincial (Canada, 6/2022). [Xylene (o-,m-,p- isomers)] TWAEV: 100 ppm 8 hours. STEV: 150 ppm 15 minutes. STEV: 150 ppm 15 minutes. STEV: 651 mg/m³ 15 minutes. CA Ontario Provincial (Canada, 6/2019). [Xylene (o-, m-, p-isomers)] STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 100 ppm 8 hours. TEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 100 ppm 8 hours. 	
lsocyanuric acid polymethylene polyphenyl isocyanate	9016-87-9	 CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 0.07 mg/m³ 8 hours. 8 hrs OEL: 0.005 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [Isocyanates, organic compounds] Ceiling Limit: 0.02 ppm TWA: 0.005 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [Isocyanate oligomers] Skin sensitizer. Inhalation sensitizer. 	
4, 4'-Diphenylmethane Diisocyanate	101-68-8	CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 0.005 ppm 8 hours. 8 hrs OEL: 0.05 mg/m ³ 8 hours. CA British Columbia Provincial (Canada, 6/2022). Inhalation sensitizer.	
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economic e Expectate controlopore		
		TWA: 0.005 ppm 8 hours. C: 0.01 ppm CA Quebec Provincial (Canada, 6/2022). Skin sensitizer. Inhalation sensitizer. TWAEV: 0.005 ppm 8 hours. TWAEV: 0.051 mg/m ³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 0.015 ppm 15 minutes. TWA: 0.005 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [Isocyanates, organic compounds] Ceiling Limit: 0.02 ppm TWA: 0.005 ppm 8 hours.
Ethylbenzene	100-41-4	 CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 100 ppm 8 hours. 8 hrs OEL: 434 mg/m³ 8 hours. 15 min OEL: 543 mg/m³ 15 minutes. 15 min OEL: 125 ppm 15 minutes. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). TWAEV: 20 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.
p-Toluenesulfonyl Isocyanate	4083-64-1	CA Quebec Provincial (Canada, 6/2022). [Isocyanate oligomers] Skin sensitizer. Inhalation sensitizer.
Diphenylmethane Diisocyanate	26447-40-5	CA British Columbia Provincial (Canada, 6/2022). [Diisocyanates, not elsewhere specified, NOS] TWA: 0.005 ppm 8 hours. C: 0.01 ppm CA Ontario Provincial (Canada, 6/2019). [Isocyanates, organic compounds] Ceiling Limit: 0.02 ppm TWA: 0.005 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [Isocyanate oligomers] Skin sensitizer. Inhalation sensitizer.

Occupational exposure limits (Mexico)

	CAS #	Exposure limits
Xylene, mixed isomers	1330-20-7	NOM-010-STPS-2014 (Mexico, 4/2016). [Xylenes (mixed)] STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.
4, 4'-Diphenylmethane Diisocyanate	101-68-8	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 0.005 ppm 8 hours.
Ethylbenzene	100-41-4	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 20 ppm 8 hours.

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Biological exposure	indices	(United States)	

Ingredient name	Exposure indices		
Xylene, mixed isomers	ACGIH BEI (United States, 1/2023) [xylenes (technical or commercial grade)] BEI: 1.5 g/g creatinine, methylhippuric acids [in urine]. Sampling time: end of shift.		
Ethylbenzene	ACGIH BEI (United States, 1/2023) BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.		

Biological exposure indices (Canada)

No exposure indices known.

Biological exposure indices (Mexico)

Ingredient name	Exposure indices
Xylene, mixed isomers	Official Mexican STANDARD NOM- 047-SSA1-2011, Environmental Health- Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012) [xylenes (technical or commercial grade)] BEI: 1.5 g/g creatinine, methyl hippuric acids [in urine]. Sampling time: at the end of the work shift.
Ethylbenzene	Official Mexican STANDARD NOM- 047-SSA1-2011, Environmental Health- Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012) BEI: 0.7 g/g creatinine [non-specific.The determinant is nonspecific, since it can be found after exposure to other chemicals.; semi-quantitative. The biological determinant is an indicator of chemical exposure, but the quantitative interpretation of the measure is ambiguous. These biological determinants should be used as a screening test if a quantitative test is not possible.], Sum of mandelic acid and acid phenylglyoxylic [in urine]. Sampling time: at the end of the shift at the end of the work week. BEI: semi-quantitative.The biological determinant is an indicator of chemical exposure, but the quantitative interpretation of the measure is ambiguous. These biological determinant should be used as a screening test if a quantitative test is not possible., ethylbenzene [in exhaled air]. Sampling time: uncritical.

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>95</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

AppearancePhysical state: Liquid.Color: Gray.Odor: Not available.Odor threshold: Not available.pH: Not applicable.Melting point/freezing point: Not available.

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Section 9. Physical and chemical properties

Boiling point, initial boiling point, and boiling range	: 13	6°C (276.8°F)		
Flash point	: Clo	Closed cup: 32°C (89.6°F) [Pensky-Martens Closed Cup]		
Evaporation rate	: 0.8	8 (butyl acetate = 1)		
Flammability	: Fla	mmable liquid.		
Lower and upper explosion limit/flammability limit		Lower: 1% Upper: 7%		
Vapor pressure	: 0.9	: 0.95 kPa (7.1 mm Hg)		
Relative vapor density	: 3.6	: 3.66 [Air = 1]		
Relative density	: 3.4	: 3.43		
Solubility(ies)	:			
Media		Result		
cold water		Not soluble		
Partition coefficient: n- octanol/water	: No	t applicable.		
Auto-ignition temperature	• No	t available		

Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Kinematic (40°C (104°F)): >20.5 mm²/s (>20.5 cSt)
Molecular weight	:	Not applicable.
Heat of combustion	:	3.272 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects
Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Xylene, mixed isomers	LC50 Inhalation Gas.	Rat	6700 ppm	4 hours
-	LD50 Oral	Rat	4300 mg/kg	-
Diphenylmethane	LC50 Inhalation Vapor	Rat	490 mg/m ³	4 hours
Diisocyanate Polymer				
	LD50 Dermal	Rabbit	>9400 mg/kg	-
	LD50 Oral	Rat	49 g/kg	-
4, 4'-Diphenylmethane	LD50 Oral	Rat	9200 mg/kg	-
Diisocyanate				
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
-	LD50 Oral	Rat	3500 mg/kg	-
Light Aromatic Hydrocarbons	LD50 Oral	Rat	8400 mg/kg	-
p-Toluenesulfonyl Isocyanate	LD50 Oral	Rat	2234 mg/kg	-
trimethylbenzene	LD50 Oral	Rat	8970 mg/kg	-
1,3,5-Trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
-	LD50 Oral	Rat	5000 mg/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene, mixed isomers	Eyes - Mild irritant	Rabbit	-	87 mg	-
-	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
				mg	
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
Diphenylmethane	Eyes - Mild irritant	Rabbit	-	100 mg	-
Diisocyanate Polymer				400	
4, 4'-Diphenylmethane	Eyes - Moderate irritant	Rabbit	-	100 mg	-
Diisocyanate		D. L.L.Y		500	
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 15	-
Light Aromatic Hydrocarbona	Even Mild irritent	Dabbit		mg 24 hours 100	
Light Aromatic Hydrocarbons	Eyes - Mild irritant	Rabbit	-	uL	-
p-Toluenesulfonyl Isocyanate	Eyes - Moderate irritant	Rabbit		100 uL	
p-roluenesuliony isocyanate	Skin - Mild irritant	Rabbit	-	24 hours 500	-
		Tabbit	-	uL	-
trimethylbenzene	Eyes - Mild irritant	Rabbit	_	24 hours 500	l_
		Rabbit		mg	
	Skin - Moderate irritant	Rabbit	_	24 hours 500	_
				mg	
1,3,5-Trimethylbenzene	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-
				mg	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

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Classification

Product/ingredient name	OSHA	IARC	NTP
Micaceous iron oxide	-	3	-
Xylene, mixed isomers	-	3	-
Diphenylmethane	-	3	-
Diisocyanate Polymer			
4, 4'-Diphenylmethane	-	3	-
Diisocyanate			
Ethylbenzene	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Micaceous iron oxide	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Diphenylmethane Diisocyanate Polymer	Category 3	-	Respiratory tract irritation
4, 4'-Diphenylmethane Diisocyanate	Category 3	-	Respiratory tract irritation
Ethylbenzene	Category 3	-	Narcotic effects
Light Aromatic Hydrocarbons	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
p-Toluenesulfonyl Isocyanate	Category 3	-	Respiratory tract irritation
Diphenylmethane Diisocyanate	Category 3	-	Respiratory tract irritation
1,3,5-Trimethylbenzene	Category 3	-	Respiratory tract irritation
1,2,4-Trimethylbenzene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Micaceous iron oxide	Category 1	-	-
Xylene, mixed isomers	Category 2	-	-
Diphenylmethane Diisocyanate Polymer	Category 2	-	-
4, 4'-Diphenylmethane Diisocyanate	Category 2	-	-
Ethylbenzene	Category 2	-	-
Light Aromatic Hydrocarbons	Category 2	-	-
Diphenylmethane Diisocyanate	Category 2	-	-

Aspiration hazard

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Name	Result
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1
Light Aromatic Hydrocarbons	ASPIRATION HAZARD - Category 1
trimethylbenzene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	ot available.	
Potential acute health effe		
Eye contact	auses serious eye damage.	
Inhalation	armful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if \neg naled.	
Skin contact	auses skin irritation. May cause an allergic skin reaction.	
Ingestion	o known significant effects or critical hazards.	

Symptoms related to the physical, chemical and toxicological characteristics

COROTHANE® I GALVAPAC 1K Zinc Primer

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Gray

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate ef	cts and also chronic effects from short and long term exposure	
Short term exposure		
Potential immediate effects	: Not available.	
Potential delayed effects	: Not available.	
Long term exposure		
Potential immediate effects	: Not available.	
Potential delayed effects	: Not available.	
Potential chronic health e	<u>ects</u>	
Not available.		
General	: Causes damage to organs through prolonged or repeated exposure. Once sensitized, severe allergic reaction may occur when subsequently exposed to very low levels.	, a
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.	
Mutagenicity	: No known significant effects or critical hazards.	
Teratogenicity	: No known significant effects or critical hazards.	
Developmental effects	: No known significant effects or critical hazards.	
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Fertility effects

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute 1	toxicity	<u>v estimates</u>	

Route	ATE value	
Oral	6404.05 mg/kg	
Dermal	2746.02 mg/kg	
Inhalation (gases)	13321.35 ppm	
Inhalation (vapors)	27.54 mg/l	
Inhalation (dusts and mists)	3.47 mg/l	

Section 12. Ecological information

<u>Toxicity</u>			
Product/ingredient name	Result	Species	Exposure
Xylene, mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - <i>Palaemonetes</i> pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Ethylbenzene	Acute EC50 4900 µg/l Marine water	Algae - Skeletonema costatum	72 hours
-	Acute EC50 7700 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 6.53 mg/l Marine water	Crustaceans - Artemia sp Nauplii	48 hours
	Acute EC50 2.93 mg/l Fresh water	Daphnia - <i>Daphnia magna -</i> Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
trimethylbenzene	Acute LC50 5600 µg/l Marine water	Crustaceans - Palaemonetes	48 hours
1,3,5-Trimethylbenzene	Acute LC50 13000 μg/l Marine water	Crustaceans - <i>Cancer magister</i> - Zoea	48 hours
	Acute LC50 12520 µg/l Fresh water	Fish - Carassius auratus	96 hours
	Chronic NOEC 0.4 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days
1,2,4-Trimethylbenzene	Acute LC50 4910 µg/l Marine water	Crustaceans - <i>Elasmopus</i> pectenicrus - Adult	48 hours
	Acute LC50 7720 µg/l Fresh water	Fish - <i>Pimephales promelas</i>	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene, mixed isomers	-	-	Readily
Ethylbenzene	-	-	Readily
Light Aromatic Hydrocarbons	-	-	Readily

Bioaccumulative potential

: 1/22/2024

Product/ingredient name	LogPow	BCF	Potential			
Xylene, mixed isomers	-	8.1 to 25.9	Low			
4, 4'-Diphenylmethane	-	200	Low			
Diisocyanate						
Light Aromatic Hydrocarbons	-	10 to 2500	High			
Diphenylmethane	-	200	Low			
Diisocyanate						
1,3,5-Trimethylbenzene	-	161	Low			
1,2,4-Trimethylbenzene	-	243	Low			

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ΙΑΤΑ	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT. Marine pollutant (Zinc Powder)
Transport hazard class(es)	3	3	3	3	
Packing group	III	Ш	Ш	111	111
Environmental hazards	No.	No.	No.	Yes. The environmentally hazardous substance mark is not required.	Yes.
Date of issue/Date of rev 165G11 COR	vision : 4/18/20 OTHANE® I GALVAPAC 1k		issue : 1/22/202		ion : 21 16/ V-85-NA-GHS-US

Additional	-	Product classified	-	The	The marine
information		as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).		environmentally hazardous substance mark may appear if required by other transportation regulations.	pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Emergency</u> <u>schedules</u> F-E, S E
	ERG No.	ERG No.	ERG No.		
	128	128	128		
pecial precaution	cons mod suita to sl of th dan	i-modal shipping descrip sider container sizes. The le of transport (sea, air, ably for that mode of tran hipment, and compliance he person offering the pr gerous goods must be to on all actions in case of	e presence of a etc.), does not in nsport. All packa e with the applic oduct for transp rained on all of t	a shipping description fo ndicate that the product aging must be reviewed cable regulations is the s ort. People loading and he risks deriving from th	r a particular is packaged for suitability prior sole responsibility unloading
	ccording : Not a	vailable.			

Proper shipping name :

: Not available.

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet, where applicable.

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

International lists : Australia inventory (AIIC): Not determined. China inventory (IECSC): Not determined. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. Korea inventory (KECI): Not determined. New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): Not determined. Taiwan Chemical Substances Inventory (TCSI): Not determined. Thailand inventory: Not determined. Turkey inventory: Not determined. Vietnam inventory: Not determined.

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Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

	Classification Justification	า
FLAMMABLE LIQUIDS - C ACUTE TOXICITY (inhala SKIN CORROSION/IRRIT SERIOUS EYE DAMAGE/ RESPIRATORY SENSITIZ SKIN SENSITIZATION - C CARCINOGENICITY - Ca SPECIFIC TARGET ORG	Category 4Calculation method- Category 2Calculation methodRRITATION - Category 1Calculation methodN - Category 1Calculation methody 1Calculation method	
<u>History</u>		
Date of printing	4/18/2024	
Date of issue/Date of revision	4/18/2024	
Date of previous issue	1/22/2024	
Version	21	
Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemica ATA = International Air Transport Association BC = International Air Transport Association MDG = International Maritime Dangerous Goods _ogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group JN = United Nations	

✓ Indicates information that has changed from previously issued version.

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is

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Section 16. Other information

responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.