# Setfast®

# Waterborne Traffic Marking Paint

TM2132 Red, TM2133 Blue, TM2135 Black



# **CHARACTERISTICS**

**SETFAST® WATERBORNE TRAFFIC PAINTS** are conventional dry (non-heated application) water based paints intended for use in marking parking lots, airports, and roads.

Fast drying, Water clean up, Ready to use

#### For use on properly prepared:

Cured asphalt, Concrete, Brick, Parking lots, Curbs, Runways

#### Recommended for use in:

Apartments Communities, Shopping Centers, Schools and Universities, Municipalities, State DOTs, Property Maintenance, Asphalt Seal Contractors, Pavement Stripers, Airfields & highways

Finish: Flat Color: Red, Blue & Black

**Recommended Spreading** 

Approximately 320 lineal feet of Rate per coat: standard 4 inch stripe per gallon

Wet mils: 15.0 Dry mils: 8.2 Coverage sq. ft. per gallon: 107 Theoretical coverage: 882 sq. ft. per gallon

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile. roughness or porosity of the surface, method of application, surface irregularities, overthinning, climatic conditions, and excessive film build.

# Drying Schedule @ 15.0 mils wet, @77° F ( 25°C), @ 50% RH:

Dry-no-pickup: 60 minutes Dry to touch: 60 minutes Drying time is temperature, humidity, and film thickness dependent.

Tinting: Do not tint

#### V.O.C. (less exempt solvents):

96 grams per litre; 0.80 lb. per gallon (Red) 94 grams per litre; 0.78 lb. per gallon (Blue) 86 grams per litre; 0.72 lb. per gallon (Black) As per 40 CFR 59.406

Volume Solids: 55 ± 2% (Red)

55 ± 2% (Blue) 55 ± 2% (Black)

70 ± 2% (Red)

Weight Solids: 71 ± 2% (Blue)

> 70 ± 2% (Black)) 12.51 lbs. (Red)

Weight per Gallon: Density 12.58 lbs. (Blue)

12.52 lbs. (Black)

Flash Point: 150°F PMCC

Shelf Life: 12 months, unopened

Store indoors at 40°E / 4.5°C to 100°E / 38°C

# **COMPLIANCE**

OTC Yes **OTC Phase II** Yes S.C.A.Q.M.D. Yes **CARB** Yes CARB SCM 2007 Yes CARB SCM 2020 Yes Canada Yes LEED® v4 & v4.1 Emissions N.A. LEED® v4 & v4.1 V.O.C. Yes **EPD-NSF® Certified** N.A. **MIR-Manufacturer Inventory** N.A. **MPI®** Nο

# **APPLICATION**

#### Temperature:

minimum 50°F / 10°C 110°F / 43°C maximum air, surface, and material

At least 5°F above dew point

85% maximum

Relative humidity:

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compatible with the existing environmental and application conditions.

Reducer: As needed up to 12% by volume

Airless Spray Line Striper:

Pressure 1800-2700 p.s.i. 1/4-3/8 inch ID .015-.019 inch Hose Tip Filter 60 mesh

Conventional Spray Line Striper:

Gun Binks 21 (Bleeder) Fluid Nozzle Air Nozzle Internal mix, #709 Atomization Pressure 20-80 p.s.i. Fluid Pressure 30-60 p.s.i. NOTE: Fluid and atomization pressures are dependent on environmental conditions. Use the lowest pressures necessary to achieve a "flat line"

Brush: small areas only Nylon-polyester Roller Cover: 3/8 inch woven with small areas only solvent resistant core

If specific application equipment is listed above, equivalent equipment may be substituted. If the striping machine is used with solvent based paint, care must be taken to prevent contamination of the paint types.

**NOTE:** Fluid and atomization pressures are dependent on environmental conditions. Use the lowest pressures necessary to achieve a "flat line".

Apply paint at the recommended film thickness and spreading rate as indicated. Application of coating below minimum recommended spreading rate will adversely affect coating performance.

### **APPLICATION TIPS**

Make sure product is completely agitated (mechanically or manually) before use.

Mixing Instructions: Mix paint thoroughly to a uniform consistency with low speed power agitation prior to

It can also serve as a binder for glass beads to make reflective markings. Apply by dropping on glass beads while the paint is still wet. Can be used with stencils (Available through Sherwin-Williams) for street and parking lot marking.

### **RECOMMENDED SYSTEMS**

#### Cured Asphalt, Concrete, and Brick:

1 coat Setfast Waterborne Traffic Marking Paint @ 320 lineal feet of standard 4 inch stripe per gallon approximately 15.0 mils wet 8.2 mils dry.

Red	0.0TM2132
Blue	0.0TM2133
Black	0.0TM2135

# Setfast®

# Waterborne Traffic Marking Paint

### **SURFACE PREPARATION**

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Minimum recommended surface preparation:

Concrete: Cured, clean, dry, sound Asphalt: Cured, clean, dry, sound Brick: Cured, clean, dry, sound

Surfaces should be clean and dry and free from loose or peeling paint. Do not apply when air or surface temperatures are below 50°F (10°C), or when the relative humidity exceeds 85%, or when the temperature falls below the dew point.

The presence of concrete sealers or efflorescence on new concrete may interfere with adhesion and should be removed by extended weathering, etching, or abrasive blasting.

Most previously painted lines may be repainted without additional surface preparation, provided the old paint is still tightly adhered to the surface. However, multiple layers of paint will eventually peel and require removal. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

New asphalt surfaces: should ideally be allowed to age several months before striping. Latex paint will not bleed on most asphalt surfaces; however, shrinkage of the paint film during curing can cause new asphalt to lift or crack. Exceeding the recommended film thickness will increase the tendency to cause asphalt lifting. Placing an inconspicuous test stripe to determine if a new asphalt surface has cured sufficiently to paint is recommended.

If it is necessary to paint new asphalt surfaces, do not exceed an application rate of 8 mils wet (approximately 200 sq. ft. per gallon). Special care should be given to laps and edges of stencils to prevent excessive film thickness.

#### PERFORMANCE TIPS

Asphalt surfaces generally require aging prior to painting. If the asphalt is insufficiently cured, applying a thin coat (approximately 1/2 the recommended d.f.t.) generally reduces the extent of lifting and cracking.

No painting should be done immediately after a rain or during foggy weather.

Do not paint on wet surfaces.

Check adhesion by applying a test strip to determine the readiness for painting.

Do not use on uncured asphalt, Asphalt surfaces generally require aging prior to painting.

Excessive reduction of material can affect film build, appearance, and adhesion.

The coating may be made into reflective paint by dropping on glass beads while the paint is still wet.

## **PERFORMANCE**

$\sim$	

Red: #31136 Blue: #35180 Black: #37038

Dry-No-Pickup

Red: 60 minutes maximum Blue: 60 minutes maximum Black: 60 minutes maximum

#### Fineness of Grind:

Red: 3 Hegman minimum
Blue: 3 Hegman minimum
Black: 3 Hegman minimum

KU:

 Red:
 80-88

 Blue:
 80-90

 Black:
 84-90

Density:

Red: 12.39-12.69 Blue: 12.47-12.77 Black: 12.40-12.70

#### **SAFETY PRECAUTIONS**

Refer to the Safety Data Sheets (SDSs) before use.

#### FOR PROFESSIONAL USE ONLY.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

Painted surfaces can become slippery when wet. Zone Marking paints are not intended for use as floor paints, and should not be used to paint large areas subject to pedestrian traffic. For instance, painting an entire traffic stall is not recommended.

# **CLEANUP INFORMATION**

Clean spills, spatters, hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with a compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.

HOTW	07/13/2021	0.0TM2132	26	95
HOTW	07/13/2021	0.0TM2133	27	93
HOTW	07/13/2021	0.0TM2135	23	86

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative or visit www.paintdocs.com to obtain the most current version of the PDS and/or an SDS.