



**Protective
&
Marine
Coatings**

TARGUARD LOW VOC COAL TAR EPOXY

PART A B69B65
PART B B69V60

**BLACK
HARDENER**

Revised: November 16, 2020

PRODUCT INFORMATION

4.81

PRODUCT DESCRIPTION

TARGUARD LOW VOC COAL TAR EPOXY is a high build, polyamide epoxy coal tar coating.

- Chemical resistant
- Corrosion and abrasion resistant
- Equal performance to TarGuard, while meeting more stringent VOC regulations
- Corps of Engineers Formula C-200a
- SSPC Paint 16 Specification

PRODUCT CHARACTERISTICS

Finish:	Semi-Gloss
Color:	Black
Volume Solids:	74% ± 2%, mixed
Weight Solids:	82% ± 2%, mixed
VOC (EPA Method 24):	<100 g/L; 0.83 lb/gal, mixed
Mix Ratio:	2 component, premeasured 4:1 5 gallons mixed

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils:	11.0	22.0
Dry mils:	8.0*	16.0*
~Coverage sq ft/gal:	74	148

*See Performance Tips section

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 11.0 mils wet @ 50% RH:

	@ 50°F	@ 77°F	@ 100°F
To touch:	14 hours	2 hours	1 hour
To recoat:			
minimum:	48 hours	18 hours	5 hours
maximum:	72 hours	72 hours	12 hours
To cure:	7-10 days	7-10 days	2 days

If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.

Pot Life:	2.5 hours	2 hours	1 hour
Sweat-in-Time:	15 minutes	10 minutes	none

Shelf Life:	Part A: 8 months, unopened Part B: 36 months, unopened Store indoors at 40°F to 100°F.
Flash Point:	77°F, PMCC, mixed
Reducer/Clean Up:	R7K111

RECOMMENDED USES

For use over prepared substrates such as steel and concrete in industrial environments.

- Penstocks
- Dam gates
- Petroleum storage tanks
- Heavy duty structural coating
- Non-potable water tank and pipe coating
- Acceptable for use with cathodic protection systems
- Liner for clarifiers
- Marine applications
- Offshore drilling rigs

PERFORMANCE CHARACTERISTICS

Substrate*: Steel

Surface Preparation*: SSPC-SP6

System Tested*:

1 ct. TarGuard Low VOC Coal Tar Epoxy @ 10.0 mils dft

*unless otherwise noted below

Test Name	Test Method	Results
Abrasion Resistance	ASTM D4060, CS17 wheel, 1000 cycles, 1 kg load	137 mg loss
Adhesion	ASTM D4541, Patti Tester	1000 psi
Direct Impact Resistance	ASTM D2794	36 in. lbs.
Dry Heat Resistance (quench test only)	ASTM D2485, Method A, Quench Test	350°F
Moisture Condensation Resistance	ASTM D4585, 100°F, 3000 hours	Excellent
Pencil Hardness	ASTM D3363	F
Salt Fog Resistance	ASTM B117, 3000 hours	Excellent
Thermal Shock	ASTM D2246, 100 cycles	Excellent
Wet Heat Resistance	Non-immersion	120°F



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RECOMMENDED SYSTEMS

		Dry Film Thickness / ct.
		Mils
Concrete, atmospheric or immersion:		
2 cts.	TarGuard Low VOC Coal Tar Epoxy	8.0-16.0
Steel, atmospheric or immersion:		
2 cts.	TarGuard Low VOC Coal Tar Epoxy	8.0-16.0
Steel, atmospheric or immersion:		
1 ct.	Macropoxy 240	3.0-5.0
2 cts.	TarGuard Low VOC Coal Tar Epoxy	8.0-16.0
Steel, atmospheric or immersion:		
1 ct.	Zinc Clad 4100	3.0-5.0
1 ct.	TarGuard Low VOC Coal Tar Epoxy	12.0-16.0
1 ct.	TarGuard Low VOC Coal Tar Epoxy	12.0-16.0
Steel, zinc rich primer, atmospheric only:		
1 ct.	Zinc Clad II Plus	3.0
2 cts.	TarGuard Low VOC Coal Tar Epoxy	8.0-16.0
Aluminum, atmospheric only:		
2 cts.	TarGuard Low VOC Coal Tar Epoxy	2.0-4.0
Galvanized Metal, atmospheric only:		
2 cts.	TarGuard Low VOC Coal Tar Epoxy	2.0-4.0

The systems listed above are representative of the product's use, other systems may be appropriate.

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

Iron & Steel:	
Atmospheric:	SSPC-SP6/NACE 3, 2 mil profile
Immersion:	SSPC-SP10/NACE 2, 2.5-4.0 mil profile
Aluminum:	Brush Blast, 2 mil profile
Galvanizing:	Brush Blast, 2 mil profile
Concrete & Masonry:	
Atmospheric:	SSPC-SP13/NACE 6, or ICRI 310.2R, CSP 1-3
Immersion:	SSPC-SP13/NACE 6-4.3.1 or 4.3.2, or ICRI 310.2R, CSP 1-3

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusted	D St 2	D St 2	SP 2	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	D St 3	D St 3	SP 3	-
Pitted & Rusted	D St 3	D St 3	SP 3	-

TINTING

Do not tint.

APPLICATION CONDITIONS

Temperature: 50°F minimum, 120°F maximum (air, surface, and material)
At least 5°F above dew point

Relative humidity: 85% maximum

Refer to product Application Bulletin for detailed application information.

ORDERING INFORMATION

Packaging: 5 gallons mixed
Part A: 4 gallons in a 5 gallon container
Part B: 1 gallon

Weight per gallon: 10.7 ± 0.2 lb, mixed

SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



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APPLICATION BULLETIN

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SURFACE PREPARATIONS

General Surface Preparation

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure good adhesion.

Iron & Steel, Immersion Service:

Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10 or SSPC-SP12/NACE No. 5. For SSPC-SP10, blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2.5-4.0 mils). For SSPC-SP12/NACE No. 5, all surfaces to be coated shall be cleaned in accordance with WJ-2. Pre-existing profile should be approximately 2.5-4.0 mils. Remove all weld spatter and round all sharp edges by grinding. Prime any bare steel the same day as it is cleaned.

Iron & Steel, Atmospheric Service:

Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3 or SSPC-SP12/NACE 5. For surfaces prepared by SSPC-SP6/NACE 3, first remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. Blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2 mils). For surfaces prepared by SSPC-SP12/NACE No. 5, all surfaces shall be cleaned in accordance with WJ-3. Pre-existing profile should be approximately 2 mils. Prime any bare steel the same day as it is cleaned.

Galvanized Steel/Aluminum

Allow to weather a minimum of six months prior to coating. Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1 (recommended solvent is VM&P Naphtha). Lightly brush blast per SSPC-SP 7 to provide a 2 mil profile.

Concrete/Masonry, Atmospheric Service:

New

For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI 310.2R, CSP 1-3. Surface must be clean, dry, sound, and offer sufficient profile to achieve adequate adhesion. Minimum substrate cure is 28 days at 75°F. Remove all form release agents, curing compounds, salts, efflorescence, laitance, and other foreign matter by sandblasting, shotblasting, mechanical scarification, or suitable chemical means. Refer to ASTM D4260. Rinse thoroughly to achieve a final pH between 8.0 and 10.0. Allow to dry thoroughly prior to coating.

Old

Surface preparation is done in much the same manner as new concrete; however, if the concrete is contaminated with oils, grease, chemicals, etc., they must be removed by cleaning with a strong detergent. Refer to ASTM D4258. Form release agents, hardeners, etc. must be removed by sandblasting, shotblasting, mechanical scarification, or suitable chemical means. If surface deterioration presents an unacceptably rough surface, Kem Cati-Coat HS Epoxy Filler/Sealer is recommended to patch and resurface damaged concrete.

Concrete/Masonry, Immersion Service:

For surface preparation, refer to SSPC-SP13/NACE 6, Section 4.3.1 or 4.3.2, or ICRI 310.2R, CSP 1-3

Always follow the industry standards listed below:

ASTM D4258 Standard Practice for Cleaning Concrete.
ASTM D4259 Standard Practice for Abrading Concrete.
ASTM D4260 Standard Practice for Etching Concrete.
ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete.
SSPC-SP13/NACE 6 Surface Preparation of Concrete
ICRI 310.2R

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
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Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusted	D St 2	D St 2	SP 2	-
Power Tool Cleaning	Rusted C St 3	C St 3	SP 3	-
	Pitted & Rusted D St 3	D St 3	SP 3	-

APPLICATION CONDITIONS

Temperature: 50°F minimum, 120°F maximum
(air, surface, and material)
At least 5°F above dew point

Relative humidity: 85% maximum

APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Reducer/Clean UpR7K111

Airless Spray

Pressure.....3000 psi
Hose.....3/8" - 1/2" ID
Tip0.17" - .025"
FilterNone
Reduction.....As needed up to 10% by volume

Conventional Spray (bottom feed tank recommended)

GunBinks 95
Fluid Nozzle66
Air Nozzle.....63PB
Atomization Pressure.....60 psi
Fluid Pressure.....40 psi
Reduction.....As needed up to 10% by volume

Brush

Brush.....Small areas only; natural bristle
Reduction.....Not recommended

Roller

CoverSmall areas only; 3/8" - 1/2" woven
solvent resistant
Reduction.....Not recommended

If specific application equipment is not listed above, equivalent equipment may be substituted.



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APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mix contents of each component thoroughly with power agitation. Make certain no pigment remains on the bottom of the can. Then combine four parts by volume of Part A with one part by volume of Part B. Thoroughly agitate the mixture with power agitation. Allow the material to sweat-in as indicated. Re-stir before using.

If reducer solvent is used, add only after both components have been thoroughly mixed, after sweat-in.

Apply paint at the recommended film thickness and spreading rate as indicated below:

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils:	11.0	22.0
Dry mils:	8.0*	16.0*
~Coverage sq ft/gal:	74	148

*See Performance Tips section

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 11.0 mils wet @ 50% RH:

	@ 50°F	@ 77°F	@ 100°F
To touch:	14 hours	2 hours	1 hour
To recoat:			
minimum:	48 hours	18 hours	5 hours
maximum:	72 hours	72 hours	12 hours
To cure:	7-10 days	7-10 days	2 days

If maximum recoat time is exceeded, abrade surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.

Pot Life: 2.5 hours 2 hours 1 hour

Sweat-in-Time: 15 minutes 10 minutes none

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

CLEAN UP INSTRUCTIONS

Clean spills and splatters immediately with Xylene, R2K4. Clean tools immediately after use with Xylene, R2K4. Follow manufacturer's safety recommendations when using any solvent.

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PERFORMANCE TIPS

Stripe coat all crevices, welds, and sharp angles to prevent early failure in these areas.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

Do not apply the material beyond recommended pot life.

Do not mix previously catalyzed material with new.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with R7K111.

Coating must be fully cured before placing into immersion service.

Holiday Detection: For systems <20 mils, use a wet sponge-type detector such as KD Bird Dog or equivalent equipment per manufacturer's recommendation. For systems >20 mils, use high voltage holiday detectors. Test only cured coating, as solvent entrapment in fresh films may provide false readings.

Quik-Kick Epoxy Accelerator is acceptable for use. See data page 4.99 for details.

When coating over aluminum and galvanizing, recommended dft is 2-4 mils.

Refer to Product Information sheet for additional performance characteristics and properties.

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