



# Protective & Marine Coatings

# COROTHANE® I PREPRIME

B65C10

Revised: March 25, 2022

## PRODUCT INFORMATION

5.09

### PRODUCT DESCRIPTION

**COROTHANE I PREPRIME** is a clear, single component, moisture curing, urethane primer. It has excellent surface wetting properties and can be applied to sound, rusted surfaces with minimal surface preparation.

- Excellent adhesion to most substrates
- Low temperature application - down to 20°F (-7°C)
- Excellent durability
- Outstanding abrasion resistance
- Excellent corrosion and chemical resistance
- Outstanding application properties

### PRODUCT CHARACTERISTICS

Finish:	Semi-Gloss
Color:	Clear / Amber Cast
Volume Solids:	62% ± 2%
Weight Solids:	68% ± 2%
VOC (calculated):	<340 g/L; 2.80 lb/gal

#### Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	2.5 (63)	3.0 (75)
Dry mils (microns)	1.5 (40)	2.0 (50)
~Coverage sq ft/gal (m <sup>2</sup> /L)	497 (12.2)	663 (16.2)
Theoretical coverage sq ft/gal (m <sup>2</sup> /L) @ 1 mil / 25 microns dft	992 (24.3)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

#### Drying Schedule @ 3.0 mils wet (75 microns):

	@ 55°F/13°C	@ 77°F/25°C	@ 100°F/38°C
		50% RH	
To touch:	3 hours	1.5 hours	20 minutes
To recoat:			
minimum:	8 hours	3.5 hours	1 hour
maximum:	30 days	30 days	15 days
To cure:	4 days	3 days	1 day

Abrade surface if maximum recoat time is exceeded.

Drying time is temperature, humidity, and film thickness dependent.

Shelf Life:	12 months, unopened Store indoors at 40°F (4.5°C) to 100°F (38°C).
Flash Point:	105°F (41°C), PMCC
Reducer/Clean Up:	Reducer #15, R7K15

### RECOMMENDED USES

For use over prepared surfaces in industrial environments:

- Heavy duty interior and exterior primer coating
- Universal primer for marginally prepared surfaces, old paint, tightly adherent rust, weathered galvanized steel, and concrete
- Suitable for use in USDA inspected facilities

### PERFORMANCE CHARACTERISTICS

Test Name	Test Method	Results
Abrasion Resistance	ASTM D4060, CS17 wheel, 1000 cycles, 1 kg load	88 mg loss
Direct Impact Resistance	ASTM D2794	40 in. lbs.
Flexibility	ASTM D522, 180° bend, 1/8" mandrel	Passes

- Excellent surface wetting properties
- Can be applied over sound, tight, rusted surfaces
- Outstanding adhesion to steel and concrete
- Ideal for overcoating previous coatings



# Protective & Marine Coatings

# COROTHANE® I PREPRIME

B65C10

Revised: March 25, 2022

## PRODUCT INFORMATION

5.09

### RECOMMENDED SYSTEMS

		Dry Film Thickness / ct.	
		Mils	(Microns)
<b>Steel:</b>			
1 ct.	Corothane I PrePrime	1.5-2.0	(40-50)
1 ct.	Corothane I MIO-Aluminum	2.0-3.0	(50-75)
1 ct.	Corothane I Aliphatic Finish Coat	2.0-3.0	(50-75)
or	Corothane I HS	2.0-3.0	(50-75)
<b>Steel:</b>			
1 ct.	Corothane I PrePrime	1.0-1.5	(25-40)
2 cts.	Corothane I MIO-Aluminum	2.0-3.0	(50-75)
<b>Concrete, smooth:</b>			
1 ct.	Corothane I PrePrime	1.0-1.5	(25-40)
2 cts.	Corothane I Aliphatic Finish Coat	2.0-3.0	(50-75)

The systems listed above are representative of the product's use, other systems may be appropriate.

### SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

Iron & Steel:	SSPC-SP2 or SP3
Concrete & Masonry:	SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3
Previously Painted:	SSPC-SP1

Surface Preparation Standards					
Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE	
White Metal	Sa 3	Sa 3	SP 5	1	
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2	
Commercial Blast	Sa 2	Sa 2	SP 6	3	
Brush-Off Blast	Sa 1	Sa 1	SP 7	4	
Hand Tool Cleaning	Rusted C St 2	C St 2	SP 2	-	
Pitted & Rusted	D St 2	D St 2	SP 2	-	
Power Tool Cleaning	Rusted C St 3	C St 3	SP 3	-	
Pitted & Rusted	D St 3	D St 3	SP 3	-	

### TINTING

Do not tint.

### APPLICATION CONDITIONS

Temperature:	
air and surface:	20°F (-7°C) minimum, 100°F (38°C) maximum
material:	45°F (7°C) minimum
	Do not apply over surface ice

Relative humidity: 30% minimum, 99% maximum

Refer to product Application Bulletin for detailed application information.

### ORDERING INFORMATION

Packaging: 1 gallon (3.78L) and 5 gallon (18.9L) containers

Weight: 8.7 ± 0.2 lb/gal ; 1.0 Kg/L

### SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

### WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

### DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.



# Protective & Marine Coatings

# COROTHANE® I PREPRIME

B65C10

Revised: March 25, 2022

## APPLICATION BULLETIN

5.09

### SURFACE PREPARATIONS

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

#### Iron & Steel

Minimum surface preparation is Hand Tool Clean per SSPC-SP2. Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. For better performance, use Commercial Blast Cleaning per SSPC-SP6/NACE 3, blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2 mils / 50 microns). Prime any bare steel within 8 hours or before flash rusting occurs.

#### Concrete and Masonry

For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI No. 310.2R, CSP 1-3. Surfaces should be thoroughly clean and dry. Concrete and mortar must be cured at least 28 days @ 75°F (24°C). Remove all loose mortar and foreign material. Surface must be free of laitance, concrete dust, dirt, form release agents, moisture curing membranes, loose cement and hardeners. Fill bug holes, air pockets and other voids with Steel-Seam FT910.

#### Previously Painted Surfaces:

If in sound condition, clean the surface of all foreign material. Smooth, hard or glossy coatings and surfaces should be dulled by abrading the surface. Apply a test area, allowing paint to dry one week before testing adhesion. If adhesion is poor, or if this products attacks the previous finish, removal of the previous coating may be necessary. If paint is peeling or badly weathered, clean surface to sound substrate and treat as a new surface as above.

#### Follow the standard methods listed below when applicable:

ASTM D4258 Standard Practice for Cleaning Concrete.  
ASTM D4259 Standard Practice for Abrading Concrete.  
ASTM D4260 Standard Practice for Etching Concrete.  
ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete.  
SSPC-SP 13/Nace 6 Surface Preparation of Concrete.  
ICRI No. 310.2R Concrete Surface Preparation.

#### Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Rusted	C St 2	C St 2	SP 2	-
Hand Tool Cleaning	Pitted & Rusted	D St 2	SP 2	-
Rusted	C St 3	C St 3	SP 3	-
Power Tool Cleaning	Pitted & Rusted	D St 3	SP 3	-

### APPLICATION CONDITIONS

Temperature:	
air and surface:	20°F (-7°C) minimum, 100°F (38°C) maximum
material:	45°F (7°C) minimum
	Do not apply over surface ice
Relative humidity:	30% minimum, 99% maximum

### APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.

Reducer/Clean Up .....Reducer #15, R7K15

Airless Spray .....Not recommended

#### Conventional Spray

Unit.....	Graco	Binks
Gun .....	900	95
Fluid Nozzle .....	070	66/65
Air Nozzle.....	947	66PR
Atomization Press .....	60-70 psi	60-70 psi
Fluid Pressure.....	15-20 psi	15-20 psi
Reduction* .....	As needed up to 2% by volume	

#### Brush

Brush .....	Natural bristle
Reduction* .....	As needed up to 2% by volume

#### Roller

Cover .....	1/4" natural or synthetic with solvent resistant core
Reduction* .....	As needed up to 2% by volume

\*Other areas (<420 g/L): Reducer #15, R7K15 up to 10% by volume. Choose a reducer that is compliant in your area. Confirm compliance with state and local air quality rules before use.

If specific application equipment is not listed above, equivalent equipment may be substituted.



# Protective & Marine Coatings

# COROTHANE® I PREPRIME

B65C10

Revised: March 25, 2022

## APPLICATION BULLETIN

5.09

### APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mix material thoroughly prior to use with a low speed power agitator. Filter slowly through a 55 mesh screen.

Apply paint at the recommended film thickness and spreading rate as indicated below:

#### Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	2.5 (63)	3.0 (75)
Dry mils (microns)	1.5 (40)	2.0 (50)
~Coverage sq ft/gal (m <sup>2</sup> /L)	497 (12.2)	663 (16.2)
Theoretical coverage sq ft/gal (m <sup>2</sup> /L) @ 1 mil / 25 microns dft	992 (24.3)	

NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

#### Drying Schedule @ 3.0 mils wet (75 microns):

	@ 55°F/13°C	@ 77°F/25°C 50% RH	@ 100°F/38°C
To touch:	3 hours	1.5 hours	20 minutes
To recoat:			
minimum:	8 hours	3.5 hours	1 hour
maximum:	30 days	30 days	15 days
To cure:	4 days	3 days	1 day

Abrade surface if maximum recoat time is exceeded.

Drying time is temperature, humidity, and film thickness dependent.

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

### CLEAN UP INSTRUCTIONS

Clean spills and splatters immediately with Reducer #15, R7K15. Clean tools immediately after use with Reducer #15, R7K15. Follow manufacturer's safety recommendations when using any solvent.

### DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

### PERFORMANCE TIPS

Stripe coat all crevices, welds, and sharp angles to prevent early failure in these areas.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

Excessive reduction of material can affect film build, appearance, and adhesion.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Reducer #15, R7K15.

Pour a small amount of Reducer #15, R7K15 over the top of the paint in the can to prevent skinning or gelling.

Place a temporary cover over the pail to keep excessive moisture, condensation, fog, or rain from contaminating the coating.

Corothane KA Accelerator is acceptable for use. See data page 5.98 for details.

It is recommended that partially used cans not be sealed/closed for use at a later date.

Refer to Product Information sheet for additional performance characteristics and properties.

### SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

### WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.