



Protective & Marine Coatings

DURA-PLATE® 6100 HIGH PERFORMANCE EPOXY

PART A B62W475 RESIN
PART B B62V475 HARDENER
PART B B62VHB475 HIGH BUILD HARDENER

Revised: April 6, 2023

PRODUCT INFORMATION

TRM.115

PRODUCT DESCRIPTION

DURA-PLATE 6100 is a high build, high physical performance, 100% solids epoxy designed for corrosion protection of concrete and steel in municipal and industrial wastewater treatment facilities, especially where a high build and high physical value coating is required.

- 100% solids
- Resistant to water and wastewater treatment immersion
- Resistant to Sulfuric Acid formation caused by MIC in wastewater environments
- May be applied to an SSD (Saturated Surface Dry) substrate
- May be applied as a mortar system using type DP aggregate with no change in chemical resistance

PRODUCT CHARACTERISTICS

Finish: Matte
Color: Off White
Volume Solids: 100%
VOC (measured): <10 g/L (EPA Method 24)
Weight Solids: 100%, calculated mixed
Mix Ratio: 2:1, mix by volume

Recommended Spreading Rate per coat:

with B62V475:	Minimum	Maximum
Wet mils (microns)	12.0 (300)	125.0 (3125)
Dry mils (microns)	12.0 (300)	125.0 (3125)
~Coverage sq ft/gal (m²/L)	12.8 (0.3)	133.6 (12.4)

Recommended Spreading Rate per coat:

with B62VHB475:	Minimum	Maximum
Wet mils (microns)	15.0 (375)	250.0 (6250)
Dry mils (microns)	15.0 (375)	250.0 (6250)
~Coverage sq ft/gal (m²/L)	6.4 (0.2)	106.9 (2.6)

Drying Schedule @ 120.0 mils wet (3000 microns):

	@ 35°F/2°C	@ 50°F/10°C 50% RH	@ 70°F/21°C
To touch:	3.5 hours	1.5 hours	30 minutes
To handle:	8.5 hours	8 hours	2 hours
To recoat:			
Minimum:	4 hours	1.5 hours	15 minutes
Maximum:	24 hours	12 hours	8 hours
Cure to service:	36 hours	12 hours	6 hours

If maximum recoat time is exceeded, scarify surface before recoating.
Drying time is temperature, humidity, and film thickness dependent.

Pot Life:	20 minutes @ 77°F / 25°C (1 quart mass)
Shelf Life:	24 months, unopened Store indoors at 40°F (4.5°C) to 100°F (38°C).
Flash Point:	Greater than 250°F (121°C), PMCC ASTM D93
Reducer:	Not recommended
Clean Up:	MEK or High Flash Naphtha - 150

RECOMMENDED USES

Protects concrete and steel surfaces in immersion and atmospheric exposure. Ideally suited for coating, lining, and containment applications in water and wastewater facilities including:

- Lift stations
- Pipes
- Digesters
- Sluice ways
- Influent chambers
- Sumps
- Trenches
- Basins
- Manholes
- Clarifiers
- Wet wells

PERFORMANCE CHARACTERISTICS

Substrate*: Steel

Surface Preparation*: SSPC-SP10

System Tested*:

1 ct. Dura-Plate 6100 @ 80.0 mils (2000 microns) to 100.0 mils (2500 microns) dft

*unless otherwise noted below

RESISTANCE GUIDE IMMERSION

Contact your local Sherwin-Williams Protective & Marine Sales Rep to verify suitability at elevated temperatures.

• Acetic Acid 5%	Recommended
• Ammonium Hydroxide 5%	Recommended
• Diesel Fuel	Recommended
• Ferric Chloride 1%	Recommended
• Fresh and non potable water	Recommended
• Gasoline	Recommended
• Hypochloric Acid 10%	Recommended
• Kerosene	Recommended
• Nitric Acid 10%	Recommended
• Sodium Carbonate	Recommended
• Sodium Chloride 10%	Recommended
• Sodium Hydroxide 25%	Recommended
• Sodium Hypochlorite 1%*	Recommended
• Sulfuric Acid 20%	Recommended

* 1% sodium hypochlorite solution was prepared from fresh standard household bleach where sodium hypochlorite solution concentration was assumed to be 5.25%

Test Name	Test Method	Results
Abrasion	ASTM D4060	<90 mg loss
Adhesion (Concrete)	ASTM D7234	Substrate Failure
Adhesion (Steel)	ASTM D4541	>3,000 psi
Compressive Strength	ASTM D695	15,000 psi
Elongation Percent	ASTM D638	4.8%
Flexural Modulus	ASTM D790	590,000 psi
Flexural Strength	ASTM D790	11,000 psi
Hardness, Shore D	ASTM 2240	83
Impact Resistance	ASTM D2794	30 in. lbs.
Modulus of Elasticity	ASTM D638	247,000 psi
Severe Wastewater Analysis Test	ASTM G210	<20% reduction from initial to final EIS values
Standard Specifications for Public Works Construction (SSPWC)	The "Greenbook" - Pickle Jar Testing	Passed and Approved
Tensile Strength	ASTM D638	5,600 psi
Water Absorption	ASTM D570	0.15%
Water Vapor Transmission	ASTM D1653	3.0/gms/m2 (24 hrs)

Epoxy coatings may darken or discolor following application and curing and may chalk when exposed to sunlight.



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RECOMMENDED SYSTEMS

***Dry Film Thickness / ct.
Mils (Microns)

Ductile Iron Pipe:

1 ct. Dura-Plate 6100 12.0-50.0 (300-1250)

Steel (Immersion Service):

1 ct. Dura-Plate 6100 12.0-50.0 (300-1250)

Dura-Plate 6100 can be applied in excess of 125 mils (3,125 microns) thick in multiple passes or coats in areas requiring protection from erosion. Maximum total DFT is 275.0 mils (6,875 microns).

Buried Concrete (Immersion Service):

1 ct. Dura-Plate 6100 40.0-125.0 (1000-3125)

Atmospheric Concrete (Immersion Service):

1 ct. Corobond 100 4.0-8.0 (100-200)

1 ct. Dura-Plate 6100 40.0-125.0 (1000-3125)

*Concrete, Mortar (Lining and Resurfacing):

1 ct. Dura-Plate 2300 as needed

1 ct. Dura-Plate 6100 40.0-125.0 (1000-3125)

*Consult your Sherwin-Williams Representative regarding Product Bulletin: "Dura-Plate Epoxy Mortars"

Concrete & Masonry, Immersion Thick Film / Severe Service**:

1 ct. Macropoxy 5000 (Clear) - 400-500 sq ft/gal (9.8-13.0 m²/L)

1 ct. Dura-Plate 6100 80.0-125.0+ (2000-3125+)

Concrete & Masonry, Immersion Medium Film / Moderate Service**:

1 ct. Macropoxy 5000 (Clear) - 400-500 sq ft/gal (9.8-13.0 m²/L)

1 ct. Dura-Plate 6100 40.0-80.0 (1000-2000)

**Consult your Sherwin-Williams representative for immersion suitability.

***When utilizing the High Build Hardener (B62VHB475), the systems above stay the same, however the dry film thickness of Dura-Plate 6100 changes to: 15.0-250.0 mils (375-6250 microns).

The systems listed above are representative of the product's use, other systems may be appropriate.

DISCLAIMER

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SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

Iron & Steel:

Atmospheric: SSPC-SP 6/NACE 3, 2 mil (50 micron)

Immersion: SSPC-SP 10/NACE 2, ≥3 mil (75 micron)

Concrete & Masonry:

Immersion: SSPC-SP 13/NACE 6-4.3.1 or 4.3.2, or ICRI No. 310.2R, CSP 3-6

Ductile Iron Pipe:

Atmospheric: NAPF 500-03-03 Power Tool Cleaning

Buried & Immersion: NAPF 500-03-04 Abrasive Blast Cleaning

Cast Ductile

Iron Fittings: NAPF 500-03-05 Abrasive Blast Cleaning

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusty	C St 3	C St 3	SP 3	-
Pitted & Rusty	D St 3	D St 3	SP 3	-

TINTING

Do not tint.

APPLICATION CONDITIONS

Temperature: 35°F (2°C) minimum, 100°F (38°C) maximum
(air and surface)

At least 5°F (2.8°C) above dew point

Material must be preconditioned to 90-100°F (32-38°C) for proper heating and mixing through plural component equipment.

Refer to product Application Bulletin for detailed application information.

ORDERING INFORMATION

Packaging:

Part A: 5 gallon (18.9L) container
50 gallon (189.25L) container

Part B: 5 gallon (18.9L) container
50 gallon (189.25L) container

Weight: 11.4 ± 0.2 lb/gal 1.4 Kg/L

SAFETY PRECAUTIONS

Refer to the SDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



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APPLICATION BULLETIN

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SURFACE PREPARATIONS

Surface must be clean, surface dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Carbon Steel, Immersion Service:

Clean and degrease the surface prior to abrasive blasting per SSPC-SP 1 Solvent Cleaning. Methods described in SSPC-SP 1 include solvents, alkali, detergent/water, emulsions, and steam. The surface shall be abrasive blasted to SSPC-SP10/NACE No. 2 Near-White Blast Cleaning with a 2 - 3 mil profile. The anchor pattern shall be sharp with no evidence of a polished surface. The finished surface shall be free of all visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter with no more than 5% staining. After blasting, all dust and loose residue should be removed from the surface by acceptable means. Coat steel the same day as it is prepared and prior to the formation of rust.

Concrete and Masonry, Immersion Service:

Decontamination of the concrete surface requires the removal of oils, grease, wax, fatty acids and other contaminants and may be accomplished by the use of detergent scrubbing with a Sherwin-Williams cleaner and degreaser, low pressure water cleaning (less than 5,000 psi), steam cleaning, or chemical cleaning. The preferred methods for creating a surface profile, including the removal of dirt, dust, laitance and curing compounds, is abrasive blasting or scarifying to achieve an ICRI surface equivalent to CSP 3-6. Fill all cracks, voids, and bug holes with cementitious grout, Steel-Seam FT910 or Corobond 300. See ICRI Technical Guideline No. 310.2R for additional information.

Ductile Iron Pipe, Atmospheric Service:

Minimum surface preparation is Power Tool Clean per NAPF 500-03-03. Remove all oil and grease from surface by Solvent Cleaning per NAPF 500-03-01.

Ductile Iron Pipe, Buried and Immersion Service:

Minimum surface preparation is Abrasive Blast Cleaning per NAPF 500-03-04. Ductile iron pipe external surfaces, in some cases, can be damaged by excessive abrasive blast cleaning beyond this standard. Remove all oil and grease from surface by Solvent Cleaning per NAPF 500-03-01.

Ductile Iron Fittings:

Minimum surface preparation is Abrasive Blast Cleaning of Cast Ductile Iron Fittings per NAPF 500-03-05. Remove all oil and grease from surface by Solvent Cleaning per NAPF 500-03-01.

Surface Preparation Standards

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal	Sa 3	Sa 3	SP 5	1
Near White Metal	Sa 2.5	Sa 2.5	SP 10	2
Commercial Blast	Sa 2	Sa 2	SP 6	3
Brush-Off Blast	Sa 1	Sa 1	SP 7	4
Hand Tool Cleaning	C St 2	C St 2	SP 2	-
Pitted & Rusty	D St 2	D St 2	SP 2	-
Rusty	C St 3	C St 3	SP 3	-
Power Tool Cleaning	D St 3	D St 3	SP 3	-

APPLICATION CONDITIONS

Temperature: 35°F (2°C) minimum, 100°F (38°C) maximum (air, surface)
At least 5°F (2.8°C) above dew point

Material must be preconditioned to 90-100°F (32-38°C) for proper heating and mixing through plural component equipment.

APPLICATION EQUIPMENT

The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing environmental and application conditions.

Application requires a hopper feed or transfer pump delivery of unmixed materials.

Reducer Not recommended

Clean Up MEK or High Flash Naphtha - 150

Plural Component Equipment

Pump 70:1 proportioner capable of 2gpm or greater set at a 2:1 ratio

Feed Method 5:1 transfer pumps or larger, A and B side.

Pressure 5,000-5,500 psi and 110-140°F (43-60°C) at tip/gun

Heated Hose Bundle 1/2" Part A / 3/8" Part B / Heat to ~120°F (49°C)

Integrated Hose 3/8" x 15-20 ft. max, static mixer, 3-6 ft 1/4" whip if needed for maneuverability

Tip021"-.031"

Gun mastic or high flow, filter free

Heat Requirements Part A: 120-140°F (49-60°C) / Part B: 90-110°F (32-43°C)

Filter remove all filters

Brush

For Stripe Coating or repair only

Brush Nylon/Polyester Natural Bristle

Roller

For backrolling only

Cover Soft Woven 1/2" or greater

If specific application equipment is not listed above, equivalent equipment may be substituted.



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APPLICATION BULLETIN

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APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mixing Instructions: Mix contents of each component thoroughly with low speed power agitation. Make certain no pigment remains on the bottom of the can. Thoroughly agitate the mixture with power agitation. Load each component into the proper side of the plural component spray pump hoppers or transfer pumps.

Apply paint at the recommended film thickness and spreading:

Recommended Spreading Rate per coat:

<u>with B62V475:</u>	Minimum	Maximum
Wet mils (microns)	12.0 (300)	125.0 (3125)
Dry mils (microns)	12.0 (300)	125.0 (3125)
~Coverage sq ft/gal (m ² /L)	12.8 (0.3)	133.6 (12.4)

Recommended Spreading Rate per coat:

<u>with B62VHB475:</u>	Minimum	Maximum
Wet mils (microns)	15.0 (375)	250.0 (6250)
Dry mils (microns)	15.0 (375)	250.0 (6250)
~Coverage sq ft/gal (m ² /L)	6.4 (0.2)	106.9 (2.6)

Drying Schedule @ 120.0 mils wet (3000 microns):

	@ 35°F/2°C	@ 50°F/10°C 50% RH	@ 70°F/21°C
To touch:	3.5 hours	1.5 hours	30 minutes
To handle:	8.5 hours	8 hours	2 hours
To recoat:			
Minimum:	4 hours	1.5 hours	15 minutes
Maximum:	24 hours	12 hours	8 hours
Cure to service:	36 hours	12 hours	6 hours

If maximum recoat time is exceeded, scarify surface before recoating.

Drying time is temperature, humidity, and film thickness dependent.

For Mortar Applications: (lining and resurfacing)

Consult your Sherwin-Williams Representative regarding Product Bulletin: "Dura-Plate Epoxy Mortars"

CLEAN UP INSTRUCTIONS

Clean spills and spatters immediately with MEK or High Flash Naphtha - 150. Clean pump, hose, and gun by flushing system with MEK or High Flash Naphtha - 150. Then flush tools immediately after use with MEK or High Flash Naphtha - 150.

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PERFORMANCE TIPS

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, over thinning, climatic conditions, and excessive film build.

No reduction of material is recommended, as this can affect film build, appearance and performance.

Brush application is for stripe coating and small areas only.

Premix each individual component prior to application. Use of drum transfer pumps will require agitators for both components. Do not mix Part A and Part B prior to spray application.

Precondition both Part A and Part B to 100°F (38°C) prior to transferring to the spray pump for proper heating and mixing during spray application

When long hose lengths are not required, the manifold at the pump can be utilized with a maximum of 25' x 1/2" integrated hose and 10' x 1/4" whip connected to the spray gun. This will require frequent cleaning to prevent clogs or blockages within the spray pump.

In order to avoid blockage of spray equipment, flush equipment before use or from the mix manifold to the spray gun before periods of extended downtime.

Tinting is not recommended for immersion service.

For Immersion Service (if required): Holiday test in accordance with ASTM D 5162 for steel, or ASTM D 4787 for concrete.

Refer to Product Information sheet for additional performance characteristics and properties.

SAFETY PRECAUTIONS

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