



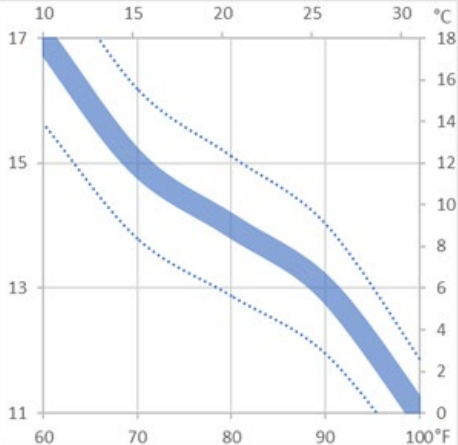
# Industrial Wood Coatings

CC-F79

**SHERWIN  
WILLIAMS.**

## SHER-WOOD® WB-W STAIN

Clear.....S64TH508  
Custom Blend.....S64WT Series

| DESCRIPTION   | CHARACTERISTICS  | SPECIFICATIONS  |
|---|--|---|
| <p><b>Sher-Wood® WB-W Stain</b> is a water reducible wiping stain clear vehicle. It is designed to be used with Hostafine colorants for custom wiping stain colors. It offers good wiping characteristics with little to no grain raise on solid and veneer woods. It can be used under catalyzed and solvent base clears, and water borne UV.</p> <p><b>Advantages:</b></p> <ul style="list-style-type: none"> <li>• VOC as packaged &lt;0.50 lb/gal, 60g/L</li> <li>• Water reducible*</li> <li>• Uniform Application</li> <li>• Minimal to no grain raise</li> <li>• Excellent clarity with colors</li> <li>• Good color retention</li> </ul> <p><b>Air Quality Data:</b></p> <ul style="list-style-type: none"> <li>• Non-Photochemically Reactive</li> <li>• Volatile Organic Compounds (VOC) Theoretical as packaged, less water and exempt solvents &lt;0.50 lb/gal, 60 g/L</li> <li>• Volatile Hazardous Air Pollutants (VHAPS) as packaged, no reportable VHAPS</li> </ul> <p>An Environmental Data Sheet is available from your local Sherwin-Williams facility or at <a href="http://www.paintdocs.com">www.paintdocs.com</a></p> <p>*To ensure optimal coating performance and stability, it is recommended to use deionized water for reduction.</p> | <p><b>Weight Gal:</b> 8.35</p> <p><b>Volume Solids:</b> 4.6%</p> <p><b>Weight Solids:</b> 5.50%</p> <p><b>Viscosity:</b><br/>11-15 Seconds # 4 Ford Cup</p>  <p><i>The above chart is for information only and should not be used as product specifications</i></p> <p><b>Drying (77°F, 50% RH):</b></p> <p>To Touch: 8 minutes<br/>To Handle: 10 minutes<br/>Tack Free: 15 minutes<br/>To Recoat: no critical recoat<br/>To Topcoat: 25-30 min.<br/>Force Dry: 10 min. @ 130 °F</p> <p><b>Package Life:</b> 1 year, unopened</p> <p><b>Storage:</b> Store inside - Protect from freezing</p> | <p><b>Surface preparation</b></p> <p><b>Wood - New Work</b> (interior only):</p> <p>Must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%.</p> <p><b>Previously finished wood</b> (interior only):</p> <p>Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry. Finish as new work</p> <p><b>Testing:</b> The information, data, and recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates, substrate properties, surface preparation methods, equipment and tools, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.</p> |

## **APPLICATION**

- Wood surface after staining must be completely dry before sealer or topcoat can be applied.
- Constant agitation is recommended to maintain uniform color.
- Final color is influenced by wood type and substrate variations. Water reducible stains may appear very strong in color on soft wood. If color is too deep, reduce stain with water or stain base (consult your Sherwin-Williams technical service representative for reduction guidelines).
- Maintain uniform sanding specifications for color reproducibility.

**Reduction:** To ensure optimal coating performance and stability, it is recommended to use deionized water for reduction.

### **Clean Up:**

Use water or a blend of ammonia and water for clean up of material or equipment.

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## **ADDITIONAL INFORMATION**

- Not recommended for exterior use.
- Must use stainless steel equipment. Must not be exposed to freezing temperatures. Store inside.
- **S64TH508 must be tinted with Hostafine colorants.**
- Maximum Dispersion add is 25% by volume.
- If reduction is needed after developing a stain color, use water or S64TH508 Clear Stain Base to maintain VOC status.
- Agitate before use.

## **CAUTIONS**

### **FOR INDUSTRIAL SHOP APPLICATION ONLY**

**Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.**

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your local Sherwin-Williams facility or [www.paintdocs.com](http://www.paintdocs.com).

Please direct any questions or comments to your local Sherwin-Williams facility

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