Product Finishes



Strippable Coating

White	M69\/\/

DESCRIPTION

Strippable Coating is a fast dry vinyl coating designed to keep spray booths cleaner, brighter, and safer, and for temporary protection of polished or plated surfaces.

Advantages:

- · Labor savings on clean up of spray booths, conveyor hangers, etc.
- Temporary protection of polished, plated, or unpainted metal and glass surfaces during storage and shipment. Can be peeled off when ready to market or use
- · Improves brightness of work area such as spray booths and conveyor lines.
- · Retains stripping and film strength properties after recoating with paint, enamel, varnish and lacquers
- · Easy spraying
- · Easy stripping

CHARACTERISTICS

Gloss: Low to Semi-Gloss

Volume Solids: 17 ± 2%

Viscosity:

25-30 seconds #2 Zahn Cup Recommended film thickness:

Mils Wet apply in multiple pass-

es

Mils Dry 8.0

Spreading Rate (no application loss) 31-39 sq.ft./gal @ 8 mils DFT

Drying (77°F, 45% RH):

Tack Free: 20-30 minutes To Recoat: no critical recoat

To Pack: 1 hour

Force Dry: Do not apply heat, heat

> can destroy the strippable properties

Flash Point: 6°F Pensky-Martens

Closed Cup

Package Life: 2 years, unopened

Air Quality Data (Theoretical):

- · Non-photochemically reactive
- Volatile Organic Compounds (VOC)* as packaged, maximum, less exempt solvents 4.99 lb/gal, 598 g/L

SPECIFICATIONS

General: Substrate should be free of grease, oil, dirt, fingerprints, drawing compounds, and contamination to ensure optimum adhesion and coating performance properties.

Metals:

No special treatment or cleaning is required when the intended use is for clean up and stripping, such as in spray booths.

Other Surfaces:

When the surface to be coated is not bare metal or glass, or has a protective coating like paint, enamel, varnish, or lacquer, before applying M69W1, it should be tested in a small area for affects on the surface. The appearance of the surface might change (wrinkling, blistering, etc.) due to the strong solvency of the coating.

recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates, substrate properties, surface preparation methods, equipment and tools, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

Testing: The information, data, and

*VOC compliance limits vary from state to state; please consult local Air Quality rules and regulations

An Environmental Data Sheet is available from your local Sherwin-Williams facility or at www.paintdocs.com.

APPLICATION Typical Setups

Reduction: No reduction is required. May be reduced if needed up to 25% by volume with Acetone, R6K9.

Use multiple passes to achieve minimum 8 mil dry film.

May be applied by:

Conventional Spray: Airless Spray Air Assisted Airless HVLP

Cleanup:

Clean tools/equipment immediately after use with Acetone R6K9.

Follow manufacturer's safety recommendations when using any solvent.

SPECIFICATIONS

Product Limitations:

- · Not intended for use to protect parts in long term storage or "mothballing" applications.
- For interior use only.
- · Coating removal will be inhibited by high booth temperature. Avoid in service temperatures exceeding 100°F.
- Should not be applied over surfaces finished with paint, enamel, varnish or lacquer if the appearance of the undersurface is to be preserved.
- Do not apply over plastic substrate unless thoroughly tested.
- Not suitable as a masking material if the product is to be subjected to high and prolonged heat.
- · Apply a minimum of 8 mils dry in multiple passes to achieve the necessary film strength for fast and complete stripping at end of service life.

CAUTIONS

FOR INDUSTRIAL SHOP APPLICATION ONLY

Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your Sherwin-Williams facility or local www.paintdocs.com.

Please direct any questions or comments to your local Sherwin-Williams facility.

Note: All purchases of products from Sherwin-Williams are exclusively subject to Sherwin-Williams' terms and conditions of sale which can be found at www.sherwin.com. Please review these terms and conditions prior to the purchase of the products.

Sherwin-Williams warrants the product to be free of manufacturing defect in accordance with Sherwin-Williams' quality control procedures. Except for the preceding sentence, due to factors that are outside of Sherwin-Williams' control, including substrate selection, and customer handling, preparation, and application, Sherwin-Williams cannot make any other warranties related to the product or the performance of the product. SHERWIN-WILLIAMS DISCLAIMS ALL WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIM-ITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WAR-RANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Liability for products proven to be defectively manufactured will be limited solely to replacement of the defective product or the refund of the purchase price paid for the defective product, as determined by Sherwin -Williams. Under no circumstances shall Sherwin-Williams be liable for indirect, special, incidental or consequential damages, lost profits or punitive damages arising from any cause whatsoever.