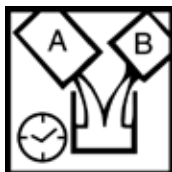


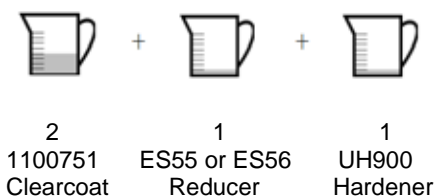


### SUITABLE SUBSTRATES

- OEM Topcoats
- Ultra 7000® Basecoat Colors
- Aged Refinishes
- AWC® Basecoat Colors



### MIXING 2.1 VOC



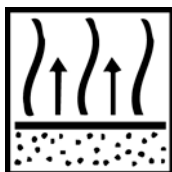
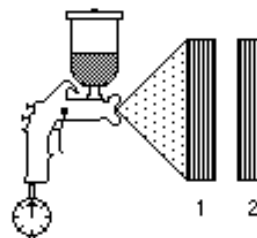
| Reducer* | Temperature Range |
|----------|-------------------|
| ES55     | 70 - 95 F         |
| ES56     | 90+ F             |

\*Consider size of repair, air flow and spray conditions with reducer selection



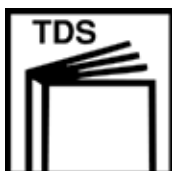
### APPLICATION

- Apply 2 wet coats using a limited flash application method
- 8-10 psi @ air cap - HVLP
- 22-28 psi inlet - Compliant Spray Guns
- See page 2 for application techniques



### DRYING SCHEDULE

- Force-Dry for 15-20 minutes at 140°F surface temperature
- Air-Dry-/Out of Dust – 30-40 minutes
- Time to Buff/Polish – 30-minutes after cool down or 3 hours air dry
- If a second application of clearcoat is desired, the first application must be fully cured. Scuff sand with P800 grit or finer sandpaper on a DA with interface pad. Remove sanding dust, and tack clean before applying more clearcoat.



### NOTES

- Do not add accelerator to this clearcoat.
- If fisheyes are a problem, add ½ ounce of V3K780 Fisheye eliminator per sprayable quart of clearcoat.
- Maximum flash between coats of clearcoat is 30 minutes.
- Pot Life: 90 Minutes
- Shelf life of 84 months when unopened.



### PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



## PRODUCT DESCRIPTION:

1100751 Elegance Plus™ Clearcoat is a “Glamour Type” Clearcoat with Ure-Flex® technology designed for force-dry or air-dry applications and for use on spot to multi-panel repairs. 1100751 Elegance Plus™ Clearcoat is a premium quality 2.1 VOC clearcoat designed to deliver the maximum in speed and productivity, while providing excellent gloss hold out and appearance. 1100751 Elegance Plus™ Clearcoat is out of dust in as little as 30 minutes, and can be easily sanded and buffed in as little as 3 hours air-dry (without bake cycle) if desired. 1100751 Elegance Plus™ Clearcoat can also be “short-baked” in just 15-20 minutes for increased productivity.

## SURFACE PREPARATION:

1100751 Elegance Plus™ Clearcoat is designed for use over ULTRA 7000®, and AWX® basecoat colors and properly prepared OE clearcoat in the case of blending.

### Preparation for Blending Panels

1. Clean with appropriate Sherwin-Williams® surface cleaner and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 grit or finer paper on a random orbital sander, or scuff sand with a gray scuff pad and USP90 ULTRA SCUFFING PASTE and water. Rinse thoroughly and dry with a clean cloth (**Only sand with P800 grit paper for AWX® Waterborne Basecoat. Do not use USP90 with AWX® Basecoats.**)
3. Repeat step one, and then thoroughly tack surfaces to be painted with a clean tack cloth.
4. Check local regulations regarding the use of surface cleaners.

- Allow ULTRA 7000® basecoat color to flash 10-20 minutes before applying clearcoat.
- Allow AWX® basecoat color to flash 10-20 minutes or completely dehydrate before clearcoat application.

## Application Techniques:

**SPOT REPAIR TO MULTI-PANEL APPLICATION** – Apply 2 coats at a gun distance of 5 – 7 inches. First coat should be even without missed areas, but not heavy and wet. (No flash between coats is preferred/recommended or a 2-5 minute flash can be observed before the second coat) Recommended fluid nozzle = 1.3 - 1.4mm. Check for proper atomization. Desired film build is 2.0 – 2.5 mils (dry). Please consult your technical representative for training on the wet-on-wet, single application (limited flash) technique. This technique is preferred and enhances shop productivity once the technician has been trained. NOTE: For larger repairs or higher temperatures, use next higher reducer (i.e. if you are using ES55, substitute ES56).

**TO BLEND CLEARCOAT EDGE** – Use BS10 Ure-Blend® blending solvent in second gun at low-pressure 20 – 25 psi conventional and 5 psi HVLP cap pressure. Apply only enough blending solvent necessary to melt blend edge. DO NOT add BS10 directly to the 1100751 Clearcoat.

## REGULATORY DATA

1100751

|                  | As Packaged |           | As Applied |           |
|------------------|-------------|-----------|------------|-----------|
|                  | Lb/Gal      | G/L       | Lb/Gal     | G/L       |
| Density          | 8.18        | 979       | 9.06       | 1085      |
|                  | % by Wt.    | % by Vol. | % by Wt.   | % by Vol. |
| Volatiles        | 54.1        | 58.5      | 58.4       | 59.4      |
| Water            | 0.0         | 0.0       | 0.0        | 0.0       |
| Exempt Compounds | 37.1        | 39.5      | 45.6       | 43.1      |
|                  | Lb/Gal      | G/L       | Lb/Gal     | G/L       |
| VOC Total        | 1.38        | 166       | 1.16       | 139       |
| VOC Less Exempt  | 2.29        | 274       | 2.04       | 244       |
|                  | Lb/Gal      | KG/L      | Lb/Gal     | KG/L      |
| HAPs             | 0.00        | 0.000     | 0.00       | 0.000     |