



**SHERWIN
WILLIAMS.**

Chemical Coatings

CC-F49

SHER-WOOD® Glaze

Natural S66T10
 Van Dyke Brown S66N11
 White S66W12

<u>DESCRIPTION</u>	<u>CHARACTERISTICS</u>	<u>SPECIFICATIONS</u>
<p>SHER-WOOD® Glazes are alkyd type glazes formulated for use with a wide variety of Sher-Wood finishes to provide color and accents to interior wood products.</p> <p>Advantages:</p> <ul style="list-style-type: none"> • Meets the Federal HAPS rule for wood finishes as packaged* • These glazes can be used in a variety of decorative application techniques, such as ragging, sponging, stippling and marbling. • Compatible with all Sher-Wood S64 solvent wiping stains and concentrates, Penetrating Oil V82V50, and Natural Filler D70T1 • Can be used with all Sher-Wood solvent based sealers, basecoats and topcoats • High strength Van Dyke Brown and White with good staining power • Natural can be colored with S64 Wiping Stain Concentrates and D64 Alkyd Shading Bases to make a variety of custom colored glazes • Can be applied by spray, rag or brush <p>*National Standards for Hazardous Air Pollutants (HAPS) Emissions for Wood Furniture Manufacturing Operations CFR40, Part 63, Subpart JJ</p>	<p>Volume Solids: 23.5-26.3 ± 1% varies by color</p> <p>Viscosity: 15-25 seconds #2 Zahn Cup</p> <p>Drying (77°F, 50% RH): To Recoat: 30 minutes Force Dry: 5 minutes at 120°F to recoat</p> <p>Flash Point: 100°F Pensky-Martens Closed Cup</p> <p>Package Life: 2 years, unopened</p> <p>Air Quality Data: Non-photochemically reactive Volatile Organic Compounds (VOC) as packaged, maximum 5.0 lb/gal, 600 g/L</p> <p>Hazardous Air Pollutants (HAPS) as packaged, maximum 0.0 lbs per lb of solids</p> <p>An Environmental Data Sheet is available from your local Sherwin-Williams facility.</p>	<p>General: Surface should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Sealer, basecoat or topcoat should be thoroughly dried, sanded and dust free prior to glazing.</p> <p>Testing: Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion and compatibility prior to full scale application.</p>

APPLICATION

Use Sher-Wood Glazes as packaged or blend with Sher-Wood Wiping Stains and Wiping Stain Concentrates.

To make a custom colored glaze, blend 1 part Sher-Wood Wiping Stain Concentrate to 4 parts Sher-Wood Glaze, then reduce. Increase or decrease the S64 color part to change glaze strength. High levels of S64 will reduce the working time of the S66 Glaze.

Wipe glaze uniformly over the substrate then clean up by wiping glaze cleanly off the stained surface.

Reduction: If needed, reduce in any proportion with VM&P Naptha R1K3 (fast), Mineral Spirits R1K4 (medium), or 140 Flash Aliphatic Naphtha R1K140 (slow).

Sher-Wood Natural Filler D70T1 can be added to the S66 glaze to increase the filling properties of the glaze. Penetrating Oil V82V50 can be added to the S66 glaze to provide the glaze with higher vehicle content. This will provide an oilier glaze at application that could improve system adhesion in some applications.

May be applied by:

Spray
Rag
Brush

Cleanup:

Clean tools/equipment immediately after use with Mineral Spirits R1K4 or HAPS Compliant Lacquer Thinner R7K322. Follow manufacturer's safety recommendations when using any solvent.

SPECIFICATIONS

Product Limitations:

- For interior use only.
- Excess glaze will contribute to poor system adhesion.
- To maintain HAPS compliance, only reduce with HAPS complying reducers.

Note: Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, The Sherwin-Williams Company cannot make any warranties as to the end result.

CAUTIONS

FOR INDUSTRIAL SHOP APPLICATION

Thoroughly review product label for safety and cautions prior to using this product. A Material Safety Data Sheet is available from your local Sherwin-Williams facility.

Please direct any questions or comments to your local Sherwin-Williams facility.