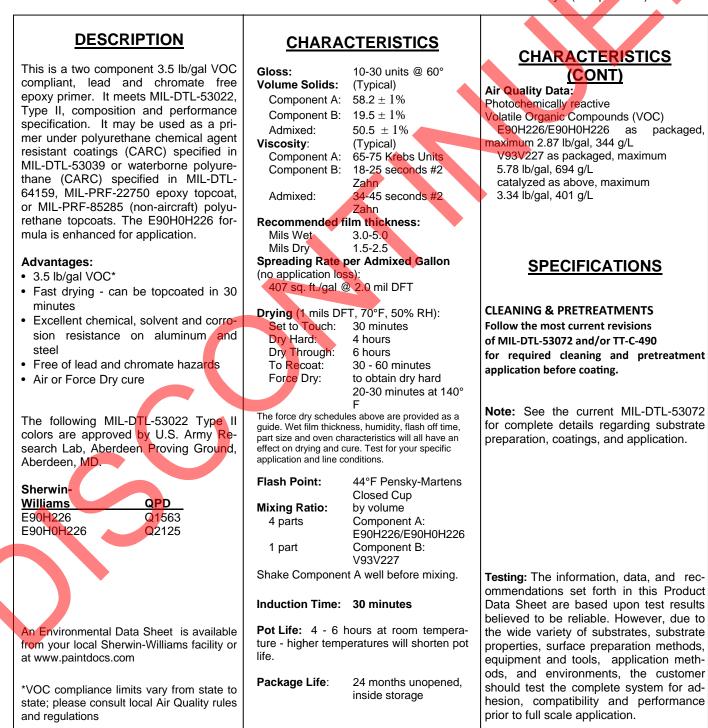
Product Finishes



CC-M5

MIL-DTL-53022E, Type II 3.5 VOC Lead & Chromate Free Epoxy Primer

Buff (Component A)..... E90H226 Buff (Component A)..... E90H0H226 Catalyst (Component B)..... V93V227



APPLICATION

Reduction: If required, use epoxy thinner per manufacturers recommendation up to 20%/volume.

For all application and usage guidelines, please consult and review the MIL-DTL-53072 & TT-C-490 specifications as well as your local Sherwin-Williams representative.

Clean-Up: Clean tools / equipment immediately after use with Acetone (R6K9), MEK (R6K10), MIBK (R6K16), MAK (R6K30), or other epoxy thinners MIL-T-81772 Type as such 11 (R91K210).

Follow manufacturer's safety recommendations when using any solvent.

APPLICATION Typical Setups

Product Limitations:

- · This product must be properly mixed (catalyzed) before using. (See mixing instruction for details.)
- · Surface preparation is important for performance.
- · If parts have been primed for longer than seven (7) days, they must be sanded or recoated before topcoating for good adhesion

Performance Properties:

Meets all the performance properties of MIL-DTL-53022E, Type II.

CAUTIONS

FOR INDUSTRIAL SHOP APPLICATION ONLY

Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your Sherwin-Williams facility or local www.paintdocs.com.

Please direct any questions or comments to your local Sherwin-Williams facility

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