## Protective SUPER SAVE-LITE® DRY FALL & VOC COMPLYING Marine Coatings B47WZ65 GLOSS BRILLIANT WHITE

**PRODUCT INFORMATION** 

Revised 10/10

3.13

## **PRODUCT DESCRIPTION Recommended Uses** SUPER SAVE-LITE DRY FALL VOC COMPLYING is a modified For use over prepared ceilings and walls of commercial and institutional buildings, textile mills, warehouses, production faciligloss alkyd white coating for interior use. Overspray dries to a ties, gymnasiums or wherever a maximum light reflective finish is removable dust within eight feet @ 77°F (25°C) and 50% relative required. humidity. Designed to provide a uniform appearance on a variety of surfaces VOC Compliant typically found in industrial construction. High hiding High light reflectance - 83% Suitable for use in USDA inspected facilities Easy cleanup Acceptable for use in high performance architectural applica- Interior use tions. **Product Characteristics Performance** Characteristics Gloss Finish: Color: **Brilliant White** Substrate\*: Steel Surface Preparation\*: SSPC-SP2 Volume Solids: 51.5% ± 2% System Tested\*: Weight Solids: 68.5% ± 2% 1 ct: Kem Bond HS @ 2.0-5.0 (50-125 microns) mils dft 2 cts: Super Save-Lite @ 2.0 mils (75 microns) dft/ct \*unless otherwise noted below VOC (EPA Method 24): <385 g/L; 3.20 lb/gal <400 g/L; 3.33 lb/gal Unreduced: Reduced 4%: Recommended Spreading Rate per coat: Test Name Test Method Results ASTM D3359-93 5B Adhesion Minimum Maximum ASTM D522, 180° **4.0** (100) **6.0** (150) Wet mils (microns) Flexibility Passes bend, 1/4" mandrel Dry mils (microns) 2.0 (50) 3.0 (75) **Moisture Conden-**ASTM D4585, 100°F ~Coverage sg ft/gal (m<sup>2</sup>/L) 415 (10.1) **267** (6.5) Passes sation Resistance (38°C), 500 hours Theoretical coverage sq ft/gal 824 (20.2) (m<sup>2</sup>/L) @ 1 mil / 25 microns dft **Pencil Hardness ASTM D3363** 4B NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance. The bright, full hiding white color of Super Save-Lite Dry Fall increases lighting efficiency, promotes safety and improved Drying Schedule @ 4.0 mils wet (100 microns): production output through better lighting, less eye strain, and @ 55°F/13°C @ 77°F/25°C @ 100°F/38°C higher light reflectance. 50% RH To touch: 40 minutes 10-15 minutes 5 minutes • The eight foot dry fallout characteristic means fast cleanup, over-To recoat: 20 minutes 3 hours 1-2 hours spray dust that can be swept up; and spray application features Dry fallout: 8-16 feet 8 feet 8 feet that keep down labor costs. To cure: 8 days 7 days 2 days Drying time is temperature, humidity, and film thickness dependent. Humidity resistance, fume discoloration resistance, and long-Shelf Life: term durability all serve to reduce building owners' maintenance 24 months, unopened Store indoors at 40°F (4.5°C) to costs. 100°F (38°C). 50°F (10°C) PMCC Flash Point: Light Reflectance Value is 83% Reducer/Clean Up: Below 100°F (38°C): VM&P Naphtha, R1K3 Resists fumes of mild acids, salts, aliphatic and aromatic hydro-Above 100°F (38°C); Mineral Spirits, R1K4 carbon solvents, and lubricating oils (ASTM D3912).

## Protective SUPER SAVE-LITE® DRY FALL & VOC COMPLYING Marine

B47WZ65 GLOSS BRILLIANT WHITE

**PRODUCT INFORMATION** 

Coatings

2	1	2
J.		S

<b>R</b> ECOMMENDED SYSTEMS		Surface Preparation				
	Dry Film Thio	kness / ct.				
Steel, alkyd primer:	Mils	(Microns)	Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.			
1 ct. Kem Bond HS 1-2 cts. Super Save-Lite Dry Fall	2.0-5.0 2.0-3.0	(50-125) (50-75)	Refer to product Application Bulletin for detailed surface prepara tion information.			
Aluminum:			Minimum recommended surface preparation:			
1 ct. DTM Wash Primer 1-2 cts. Super Save-Lite Dry Fall	0.7-1.3 2.0-3.0	(18-32) (50-75)	Aluminum: SSPC-SP1 Galvanizing: SSPC-SP1 Concrete: SSPC-SP13/NACE 6, or ICRI No. 210.2 CSP1-3			
Drywall:			* Wood, interior: Clean, smooth, dust free			
1 ct. PrepRite 200 Latex Primer	1.0-1.4	(25-35)	* Primer required Surface Preparation Standards			
1-2 cts. Super Save-Lite Dry Fall	2.0-3.0	(50-75)	Condition of ISO 8501-1 Swedish Std. Surface BS7079:A1 SIS055900 SSPC NACE			
Galvanized Metal:			White Metal     Sa 3     Sa 3     SP 5     1       Near White Metal     Sa 2.5     Sa 2.5     SP 10     2			
1 ct. Galvite HS	3.0-4.5	(75-112)	Commercial Blast Sa 2 Sa 2 SP 6 3 Brush-Off Blast Sa 1 SP 7 4			
1-2 cts. Super Save-Lite Dry Fall	2.0-3.0	(50-75)	Hand Tool Cleaning Pitted & Rusted D St 2 D St 2 SP 2 - Pritted & Rusted D St 2 D St 2 SP 2 - Rusted C St 3 C St 3 SP 3 -			
Concrete:			Power root Cleaning Pitted & Rusted D St 3 D St 3 SP 3 -			
1 ct. Heavy Duty Block Filler	10.0-18.0	(250-450)	TINTING			
1-2 cts. Super Save-Lite Dry Fall	2.0-3.0	(50-75)	Tint with Pland A Calar Tanar Eive minutes minimum mixing on a			
Plastar and Congrata interiory			mechanical shaker is required for complete mixing of color. Two			
1 ct. PrepRite Masonry Primer	1.5	(40)	Not controlled for tint strength.			
1-2 cts. Super Save-Lite Dry Fall	2.0-3.0	(50-75)	Tinting will affect dryfall characteristics.			
Wood, interior:			Application Conditions			
1 ct. PrepRite Wall and Wood Prime	r 1.5-2.0	(40-50)	Temperature: $40\%$ ( $4.5\%$ ) minimum $420\%$ ( $40\%$ )			
1-2 cts. Super Save-Lite Dry Fall	2.0-3.0	(50-75)	(air, surface, and material)			
The systems listed above are representa	tive of the pr	oduct's use,	Relative humidity: 85% maximum			
other systems may be appropriate.		Dry fall characteristics will be adversely affected at temperatures below 77°F (25°C) or above 50% relative humidity.				
			Refer to product Application Bulletin for detailed application information			
			Ordering Information			
			Packaging: 5 gallon (18.9L) and 55 gallon (208L) containers			
			Weight: 10.08 ± 0.5 lb/gl, 1.2 Kg/L			
			SAFETY PRECAUTIONS			
			Refer to the MSDS sheet before use.			
			Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.			
DISCLAIMER		WARRANTY				
The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin- Williams representative to obtain the most recent Product Data Information and Application Bulletin.		The Sherwin-Williams Company warrants our products to be free of manufactur ing defects in accord with applicable Sherwin-Williams quality control procedures Liability for products proven defective, if any, is limited to replacement of the defect tive product or the refund of the purchase price paid for the defective product a determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEI OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MER CHANTABILITY, AND FITNESS FOR A PARTICILLAR PURPOSE				

	Protective SUPER & Marine	SAVE-LITE® VOC CO	DRY FALL OMPLYING	
WILLIAMS.	Coatings	B47WZ65	GLOSS BRILLIANT WHITE	
Revised 10/10	APPLICATIO	N BULLETIN	3.13	
SURFACE PREPARATIONS		Application Conditions		
Surface must be cle oil, dust, grease, di ensure adequate ac	ean, dry, and in sound condition. Remove all rt, loose rust, and other foreign material to lhesion.	Temperature:40°F ( maxim (air, su At leasRelative humidity:85% m	4.5°C) minimum, 120°F (49°C) um rface, and material) t 5°F (2.8°C) above dew point naximum	
Iron & Steel (primer required) Minimum surface preparation is Hand Tool Clean per SSPC-SP2. Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. For better performance, use Commercial Blast Cleaning per SSPC-SP6/NACE 3, blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2 mils / 50 microns). Prime any bare steel within 8 hours or before flash rusting occurs. Aluminum (primer required) Remove all oil, grease, dirt, oxide and other foreign material by Solvent Cleaning per SSPC-SP1.		Dry fall characteristics will be adv below 77°F (25°C) or above 50%	ersely affected at temperatures relative humidity.	
		APPLICATION	Equipment	
		The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.		
<b>Galvanized Steel</b> (primer required) Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1 (recommended solvent is VM&P Naphtha). When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before test- ing adhesion. If adhesion is poor, brush blasting per SSPC-SP7 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2, prime the area the same day as cleaned.		Reducer/Clean Up:       Below 100°F (38°C)VM&P       Above 100°F (38°C)Minera       Airless Spray       Pressure	Naphtha, R1K3 I Spirits, R1K4 sh	
Concrete and Mass For surface prepara No. 310.2,CSP 1-3. Surface must be free agents, moisture cur Concrete and mortar On tilt-up and poured abrasive blasting ma other voids with Arm	onry (primer required) ation, refer to SSPC-SP13/NACE 6, or ICRI Remove all loose mortar and foreign material. e of laitance, concrete dust, dirt, form release ing membranes, loose cement and hardeners. must be cured at least 28 days @ 75°F (24°C). I-in-place concrete, commercial detergents and by be necessary. Fill bug holes, air pockets and horSeal Crack Filler.	ReductionAs nee Conventional Spray GunBinks 9 Fluid Nozzle66 Air Nozzle66PE Atomization Pressure50 psi Fluid Pressure25 psi ReductionAs nee	eded up to 4% by volume 95 eded up to 4% by volume	
<b>Drywall</b> (primer req Must be clean and o Joints must be taped nail heads and tape removed prior to the Latex Primer.	uired) dry. All nail heads must be set and spackled. d and covered with joint compound. Spackled e joints must be sanded smooth and all dust application of paint. Prime with PrepRite 200	BrushNot red	commended	
<b>Wood</b> (primer requires Surface must be cleprimer and paint as see scraped, sanded plied. All nail holes of	red) an, dry and sound. Prime with recommended soon as possible. Knots and pitch streaks must and spot primed before full coat of primer is ap- or small openings must be properly caulked.	If specific application equipment equipment may be substituted.	is not listed above, equivalent	

Surface Preparation Standards					
	Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std. SIS055900	SSPC	NACE
White Metal Near White Metal Commercial Blast Brush-Off Blast		Sa 3 Sa 2.5 Sa 2 Sa 1	Sa 3 Sa 2.5 Sa 2 Sa 1	SP5 SP10 SP6 SP7	1 2 3 4
Hand Tool Cleaning	Rusted Pitted & Rusted	C St 2 D St 2	C St 2 D St 2	SP 2 SP 2	-
Power Tool Cleaning	Rusted Pitted & Rusted	C St 3 D St 3	C St 3 D St 3	SP 3 SP 3	-

## Protective SUPER SAVE-LITE® DRY FALL & VOC COMPLYING Marine

B47WZ65 GLOSS BRILLIANT WHITE

**APPLICATION BULLETIN** 

Coatings

3.13

Application Procedures	Performance Tips	
Surface preparation must be completed as indicated. Mix paint thoroughly to a uniform consistency with low speed power	When using spray application, use a 50% overlap with each pa of the gun to avoid holidays, bare areas, and pinholes. If necessa cross spray at a right angle.	
Apply paint at the recommended film thickness and spreading rate as indicated below:	Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or po- rosity of the surface, skill and technique of the applicator, method	
Recommended Spreading Rate per coat:	of application, various surface irregularities, material lost during	
Minimum Maximum	film build	
Minimum Maximum		
Wet mils (microns)     4.0 (100)     6.0 (150)       Dry mils (microns)     2.0 (50)     3.0 (75)       ~Coverage sq ft/gal (m²/L)     267 (6.5)     415 (10.1)	Excessive reduction of material can affect film build, appearance, adhesion, and may cause lifting of old paint.	
Ineoretical coverage sq tr/gai (m²/L) @ 1 mil / 25 microns dft   824 (20.2)     NOTE: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.	In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Mineral Spirits, R1K4.	
Drying Schedule @ 4.0 mils wet (100 microns):       @ 55°F/13°C     @ 77°F/25°C     @ 100°F/38°C	Dry fall characteristics will be adversely affected at temperatures below 77°F (25°C) or above 50% relative humidity.	
50% RHTo touch:40 minutes10-15 minutes5 minutesTo recoat:3 hours1-2 hours20 minutesDry fallout:8-16 feet8 feet8 feetTo cure:8 days7 days2 daysDrying time is temperature, humidity, and film thickness dependent.	Overspray landing on hot surfaces may adhere to these surfaces. Immediately remove overspray from hot surfaces before adhe- sion occurs. Note that surface temperatures can be higher than air temperature.	
Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.		
	Refer to Product Information sheet for additional performance characteristics and properties.	
	SAFETY PRECAUTIONS	
	Refer to the MSDS sheet before use.	
CLEAN UP INSTRUCTIONS	Published technical data and instructions are subject to change without notice.	
Clean spills and spatters immediately with Mineral Spirits, R1K4.	instructions.	
Clean tools immediately after use with Mineral Spirits, R1K4. Follow manufacturer's safety recommendations when using any solvent.	WARRANTY	
Disclaimer	The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures.	
The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin- Williams representative to obtain the most recent Product Data Information and Application Bulletin.	Liability for products proven defective, if any, is limited to replacement of the de- fective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MER- CHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.	