

CARTON STENCIL INK - GREEN



SP™ 3111



HMIS Hazard Rating:
Health (2) • Flammability (3) • Reactivity (0)



Coating color: Green



Federal Standard 595 Color: STD.34108



Dry to touch time: 15 minutes



Maximum operational temperature:
200 °F (93 °C)



Features EZ-Touch® comfort nozzle

- Meets MIL-A-A-208B requirements
- Match Federal 595 Standards
- New & improved formula and spray package
- Waterproof and weather resistant



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Sprayon® SP™3111 Carton Stencil Ink (Green) is highly opaque and fast drying. Specifically formulated for stenciling and marking a wide variety of surfaces. Bold, high-contrast color leaves a sharp, clean edge without smearing, smudging or rippling. Temporarily marks slightly-oily surfaces. Excellent durability and adhesion to hot surfaces. Ideal for color coding and marking of steel coils.

SPECIALTY PRODUCTS

USES

- Cartons
- Corrugated boxes
- Fiber drums
- Lumber
- Wood crates
- Steel coils
- Metals
- Paper
- Fabrics
- Plaster
- Stone
- Glass
- Asphalt
- Concrete
- Virtually any porous or non-porous surface



SP3111

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APPLICATION

Surface must be free of grease, dirt, and oil. Use in a well ventilated area. Shake can until ball rattles for 1 minute. Hold container upright 6-8" from the surface. Do not apply in continuous spray. To avoid runs, apply several thin coats allowing paint film to become tacky between coats. For best results, use at room temperature (70°F-90°F). After spraying, turn can upside down and spray until clear propellant comes out.

PERFORMANCE

DRY HEAT RESISTANCE: 180°F - 200°F

- Meets MIL-A-A-208B
- Matches Federal Standard 595 colors.
- Fast drying
- Will not smear
- Excellent for product coding & stenciling
- Equipped with EZ TOUCH® Standard Nozzle

DRYING TIME @ 70°F @ 50%R.H.:

TO TOUCH: 5 minutes
TO HANDLE: 15 minutes
FULL CURE: 1 hours
RECOAT: Anytime

CLEAN UP: Mineral Spirits

PACKAGING

STOCK #: S03111

UPC CODE: 075577931118

FILL WT.: 12 oz.

PER CASE: 12

CARTON DIMENSIONS:

L 11.13" x W 8.44" x H 8.38"

PROPERTIES

RESIN TYPE: Alkyd

APPEARANCE: Green

PROPELLANT: Hydrocarbon

SHEEN: Flat

% SOLIDS: 8.20%

WT./GAL.: 6.07

SPECIFIC GRAVITY: 0.73

H.A.P.S.: No

SARA 313: No

%V.O.C.: 31.00%

V.O.C. COMPLIANT CALIFORNIA: Yes

V.O.C. COMPLIANT OTC STATES: Yes

FLAMMABLE: Yes

FLASH POINT: < 0 °F

COVERAGE PER AEROSOL (THEORETICAL):

10 sq. ft. per can

HAZARD CODE: 2,3,0

SHELF LIFE: 3 years from date of manufacture

RESOURCES

MSDS/EDS/PRODUCT DATA

SHEETS: sprayon.com

CUSTOMER SERVICE:

1-800-777-2966

TECHNICAL INFORMATION:

1-800-251-2486

SHIPPING

Refer to section 14 of the material safety data sheet for proper transport information and labeling.



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310-PDS-SP3111