



WOOD FINISHING SYSTEMS

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Product Information (PI) Sheet

Product: Krystal 275 High Solids Conversion Varnish

Table with 4 columns: Code(s), C119122 Dull, C119124 Satin, C119128 Gloss

Description: M.L. Campbell's Krystal 275 High Solids Conversion Varnish low VOC was developed to be used on any wood surface where a high-performance, moisture and chemical resistant finish is needed.

Uses: Krystal 275 Hi Solids Conversion Varnish was created as a furniture finishing system. The different areas of use include: kitchen and bathroom cabinets, display fixtures, office, dormitory, household, institutional, and laboratory furniture.

Physical Properties (packaged) table with rows for Weight per Gallon, Viscosity, % Solids, Theoretical Coverage, Flash Point, Color, Sheen, VOC, and Photochemically Reactive.

Surface Preparation table with rows for New Work and Old Work instructions.

Reduction table with instructions for blushing.

### Mixing

Krystal 275 High Solids Conversion Varnish must be catalyzed at a ratio of 5% C1431 Care Catalyst Low VOC or 6.4 ounces of catalyst per gallon of Krystal 275 High Solids Conversion Varnish. This will produce a Pot Life of approximately 12 hours.

### Application Procedure

Catalyzed cross-linked coatings develop extremely durable finishes, but require controlled preparation and application. A minimum of 3 mils dry must be obtained for maximum durability of the product.

This can be achieved with 2 to 3 coats of Krystal 275 High Solids Conversion Varnish. Too much coating weight can cause re-coating and/or durability problems in the future. The dry mil thickness should not exceed 4-5 mils. Do not exceed three coats. Use sandpaper and sand between coats. Be careful not to sand through the basecoat before re-coating.

**Refer to spray equipment supplier's recommendations for fine lacquer atomizing spray guns, air caps, and fluid needles.**

**Note:** Hot spray application is not recommended. If hot spray equipment is used, temperature settings should never be over 110°F or 43° C.

### Equipment Clean Up

- Use lacquer thinner to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Solvent or lacquer-soaked rags should be stored in water-filled, closed containers prior to disposal.

### Drying Times (at 77° F or 25° C)

**Dry to Touch:** 20 - 30 minutes

**Sanding Dry:** 45 - 60 minutes

**Stacking Dry:** 12 hours

### Packaging/Shipping

**Available Units:** Gallons and Pails.

### Shelf Life and Storage

- Shelf-life is 18 months - store in cool, dry areas in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

### DOT Classification

Flammable Liquid

Red Label

UN 1263

### Caution

- **THESE PRODUCTS ARE DESIGNED FOR PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

### Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

## Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*