

PRODUCT NAME: Flex-Prep Rust Inhibitive Primer

PRODUCT NUMBER: #168 Series

DESCRIPTION: FLEX BON Flex-Prep Interior-Exterior Alkyd Rust Inhibitive White Metal Primer

USES: SPECIFY FOR exterior or interior ferrous metal (iron, steel, tin, etc.). Flex Bon #168-1 contains no heavy metals. This product prevents rust from beginning, as well as retards the continuation of existing rust by penetrating through light rust and displacing air and moisture from the surface of the metal.

TYPICAL FINISHES: All Flex Bon Interior and Exterior Latex and Oil Finishes.

LIMITATIONS/CAUTIONS:

CAUTION! COMBUSTIBLE! KEEP AWAY FROM HEAT AND OPEN FLAME. AVOID BREATHING OF VAPOR OR SPRAY MIST, AND PROLONGED CONTACT WITH SKIN. USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. CLOSE CONTAINER AFTER USE. WASH HANDS AFTER HANDLING AND BEFORE EATING OR SMOKING. KEEP OUT OF THE REACH OF CHILDREN.

SPECIFICATIONS: Apply at no greater than 400 square feet per gallon (4.0 wet mils thick) to achieve 1.8 dry mils. Apply by brush, roller or airless or conventional spray. **FOR POSITIVE RESULTS APPLY IMMEDIATELY TO SANDBLASTED STEEL** (SSPC-SP- 6-63 commercial blast minimum).

TECHNICAL DATA:	RESIN TYPE:	Alkyd
	PIGMENT TYPE:	Titanium Dioxide (and Proprietary R.I. Pigments)
	FINISH:	Flat
	VISCOSITY:	88 ± 4 K.U.
	WEIGHT PER GALLON:	10.5 lbs. ± .2
	WEIGHT OF NON-VOLATILES:	66.4% ± 2.0
	VOLUME OF NON-VOLATILES:	44.6% ± 2.0
	DRY TO TOUCH IN HOURS:	2 - 4
	RECOAT TIME IN HOURS:	18
	CLEAN-UP SOLVENT:	Mineral Spirits
	FLASH POINT:	102°F PMCC
	VOC IN GRAMS PER LITER:	423
	FEDERAL SPEC. EQUIV.:	TT-C-530

Dry time and recoat time is temperature, humidity, and film thickness dependent.

This information is intended for selecting products or systems for various applications. The applicator should obtain more detailed information from the product label. Flex Bon representatives are also available for consultation.

02/07