

PRODUCT NAME: **Seal Coat**

PRODUCT NUMBER: **#135 Series**

DESCRIPTION: FLEX BON Interior Primer-Sealer-Stain Killer "SEAL COAT"

USES: QUICK DRY PRIMER-SEALER-STAIN KILLER. Recommended for application to interior wood or drywall. Seals porous surfaces to provide adhesion and "hold out" of sheen finishes. Blocks stain from knots or tannins in wood. Easily sanded for a smooth finish. Very effective in blocking stains from water, crayon, pencil, smoke, rust, scruff marks, etc.

TYPICAL FINISHES:
All Flex Bon Interior Latex and Oil Finishes

LIMITATIONS/CAUTIONS:
CAUTION! FLAMMABLE! KEEP AWAY FROM HEAT AND OPEN FLAME. AVOID BREATHING OF VAPOR OR SPRAY MIST AND PROLONGED CONTACT WITH SKIN. USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. CLOSE CONTAINER AFTER USE. WASH HANDS AFTER HANDLING AND BEFORE EATING OR SMOKING. KEEP OUT OF THE REACH OF CHILDREN.

SPECIFICATIONS: Apply at no greater than 400 square feet per gallon (4.0 wet mils thick) to achieve 1.7 dry mils. Apply by brush, roller or airless or conventional spray.

TECHNICAL DATA:	RESIN TYPE:	Alkyd
	PIGMENT TYPE:	Titanium Dioxide
	FINISH:	Flat
	VISCOSITY:	75 ± 5 K.U.
	WEIGHT PER GALLON:	10.3 lbs. ± .15
	WEIGHT OF NON-VOLATILES:	64.6 ± 2.0
	VOLUME OF NON-VOLATILES:	41.8 ± 2.0
	DRY TIME:	1 Hours (max) track free
	RECOAT TIME IN HOURS:	2 - 4
	CLEAN-UP SOLVENT:	Mineral Spirits
	FLASH POINT:	55°F PMCC
	VOC IN GRAMS PER LITER:	439
	FEDERAL SPEC. EQUIV.:	TT-P-652

Dry time and recoat time is temperature, humidity, and film thickness dependent.

This information is intended for selecting products or systems for various applications. The applicator should obtain more detailed information from the product label. Flex Bon representatives are also available for consultation.