

PRODUCT NAME: **Epoxy Bond Solvent Clear Conditioner**

PRODUCT NUMBER: **#109 Series**

DESCRIPTION: FLEX BON Exterior Acrylic/Epoxy Surface Conditioner "EPOXY BOND" Clear

USES: SPECIFY FOR conditioning new, unpainted concrete, masonry, and stucco surfaces as a waterproofing sealer prior to applying Flex Bon acrylic paints or waterproof coatings. Also use as a chalk sealer for preparing chalky concrete, masonry, stucco, and metal surfaces prior to painting. Excellent foundation for architectural coatings.

TYPICAL FINISHES: All Flex Bon Exterior Latex and Oil Finishes.

LIMITATIONS/CAUTIONS:

CAUTION! COMBUSTIBLE! KEEP AWAY FROM HEAT AND OPEN FLAME. AVOID BREATHING OF VAPOR OR SPRAY MIST, AND PROLONGED CONTACT WITH SKIN. USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. CLOSE CONTAINER AFTER USE. WASH HANDS AFTER HANDLING AND BEFORE EATING OR SMOKING. KEEP OUT OF THE REACH OF CHILDREN.

SPECIFICATIONS:

The spread rate of Flex Bon #109 Series may vary greatly depending on the smoothness and porosity of the substrate, method of application, and conditions under which product is applied. The objective of the applicator should be to apply FLEX BON #109 Series in sufficient amount to satisfy the surface porosity and create an effective seal. When adequately sealed, the surface should show a uniform low angular sheen. Apply by brush, roller or airless spray.

TECHNICAL DATA:

RESIN TYPE:	Acrylic/Epoxy
FINISH:	Low Sheen
VISCOSITY:	N/A
WEIGHT PER GALLON:	7.2 lbs.
WEIGHT OF NON-VOLATILES:	25.2%
VOLUME OF NON-VOLATILES:	20.6%
DRY TO TOUCH IN HOURS:	30 mins.
RECOAT TIME:	4 - 6
CLEAN-UP SOLVENT:	Mineral Spirits
FLASH POINT:	101°F TCC
VOC IN GRAMS PER LITER:	647
FEDERAL SPEC. EQUIV.:	N/A

Dry time and recoat time is temperature, humidity, and film thickness dependent.

This information is intended for selecting products or systems for various applications. The applicator should obtain more detailed information from the product label. Flex Bon representatives are also available for consultation.

08/07